

# Service Manual

COMPACT  
disc  
DIGITAL AUDIO

MASH<sup>®</sup>  
multi-stage noise shaping

※ • MASH is a trademark of NTT.

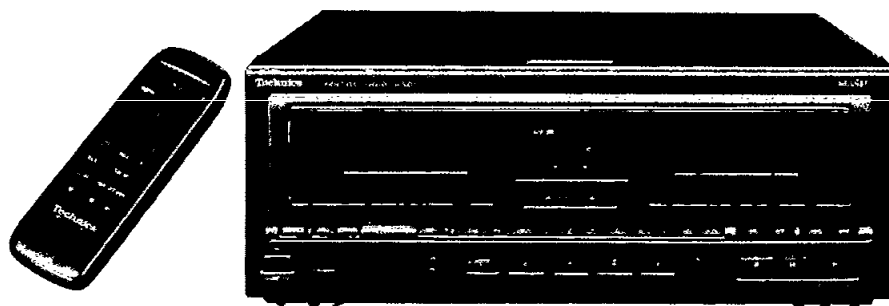
Compact Disc Changer

## SL-MC410

Colour (K) .... Black Type

### Areas

E ..... Europe.  
EB ..... Great Britain.  
EG ..... Germany and Italy.  
GC ..... Asia, Latin America,  
Middle Near East and  
Africa.  
GN ..... Oceania.



Traverse Deck: RAE0150Z Mechanism Series

Please file and use this manual together with the service manual for Model No. SL-MC410(P), Order No. MD9706050C1.

- Note: • This simplified service manual is provided to indicate the main differences between the original model No. SL-MC410(P) and the subsequent model No. SL-MC410(E,EB,EG,GC,GN).  
• Refer to Specifications, Schematic Diagram, Printed Circuit Board Diagram, Replacement Parts List, Cabinet Parts Location and Packing of this service manual.

## CHANGES

### Specifications (SL-MC410 Service Manual of cover page.)

#### ■ AUDIO

No. of channels	2 (left and right, stereo)
Frequency response	2-20,000 Hz, ±1 dB
Output voltage	2 V (at 0 dB)
Dynamic range	92 dB
S/N	100 dB
Harmonic distortion	0.007% (1 kHz, 0 dB)
Wow and flutter	Below measurable limit
DA converter	※ MASH (1 bit)
Output impedance	Approx. 1 kΩ
Load impedance	More than 10 kΩ

#### ■ PICKUP

Wavelength	780 nm
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#### ■ GENERAL

Power consumption	
For continental Europe	14 W
For others	17 W
Power supply	
For continental Europe and Australia	AC 230-240V, 50/60 Hz
For others	AC 110V/127V/220V 230-240, 50/60 Hz
Dimensions (W × H × D)	430 × 170 × 387 mm (16-15/16" × 6-11/16" × 15-1/4")
Weight	7.0 kg (15.4 lb.)

Note:  
Specifications are subject to change without notice.  
Weight and dimensions are approximate.

#### ⚠ WARNING

This service information is designed for experienced repair technicians only and is not designed for use by the general public. It does not contain warnings or cautions to advise non-technical individuals of potential dangers in attempting to service a product. Products powered by electricity should be serviced or repaired only by experienced professional technicians. Any attempt to service or repair the product or products dealt with in this service information by anyone else could result in serious injury or death.

# Technics<sup>®</sup>

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## ■ Precaution of Laser Diode

**CAUTION:** This product utilizes a laser diode with the unit turned "on", invisible laser radiation is emitted from the pickup lens.  
Wave length: 780 nm  
Maximum output radiation power from pickup: 100  $\mu$ W/VDE

Laser radiation from the pickup lens is safety level, but be sure the followings:

1. Do not disassemble the optical pickup unit, since radiation from exposed laser diode is dangerous.
2. Do not adjust the variable resistor on the pickup unit. It was already adjusted.
3. Do not look at the focus lens using optical instruments.
4. Recommend not to look at pickup lens for a long time.

**ACHTUNG:** Dieses Produkt enthält eine Laserdiode. Im eingeschalteten Zustand wird unsichtbare Laserstrahlung von der Lasereinheit abgestrahlt.

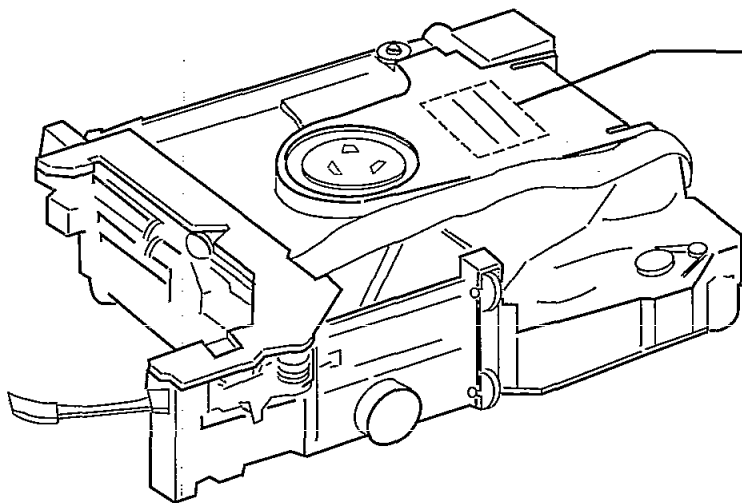
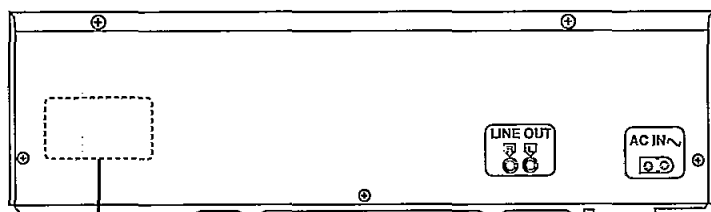
Wellenlänge: 780 nm

Maximale Strahlungsleistung der Lasereinheit: 100  $\mu$ W/VDE

Die Strahlung an der Lasereinheit ist ungefährlich, wenn folgende Punkte beachtet werden:

1. Die Lasereinheit nicht zerlegen, da die Strahlung an der freigelegten Laserdiode gefährlich ist.
2. Den werkseitig justierten Einstellregler der Lasereinheit nicht verstellen.
3. Nicht mit optischen Instrumenten in die Fokussierlines blicken.
4. Nicht über längere Zeit in die Fokussierlines blicken.

**ADVARSEL:** I dette a apparat anvendes laser.



DANGER	INVISIBLE LASER RADIATION WHEN OPEN. AVOID DIRECT EXPOSURE TO BEAM.
ADVARSEL	USYMLIG LASERSTRÅLING VED ÅBNING. UNÅ SEEREDSSAFØRDERE ER UDE AF FUNKTION. UNDSÅ UDSÆTTELSE FOR STRÅLING.
VARO!	AVATTAESSA JA SUOJALUKITUS OHITETTAESSA OLET ALLTERNA KÄRYMÄRTÄITÄ LASERISÄTELYLLE. ÄLÄ KATSO SÄTEESEEN.
VARNING	OSYMLIG LASERSTRÅLING NÄR DENNA DEL ÄR ÖPNAD OCH SKÄREN ÄR UPPÖPPAD. BETRÄKTA EJ STRÅLEN.
ADVARSEL	USYMLIG LASERSTRÅLING NÄR DEKSEL ÅPNES OG SKRUEFÆGGLÆS BRÆTES. UNDSÅ EKSPONERING FOR STRÅLING.
VORSICHT	UNSIICHTBARE LASERSTRÄHLUNG WENN ABDECKUNG GEÖFFNET. NICHT DEM STRAHL AUSSETZEN. RCLSD120

## ■ Protection Circuitry

The protection circuitry may have operated if either of the following conditions is noticed:

- \* No sound is heard when the power is switched ON.
- \* Sound stops during a performance.

The function of this circuitry is prevent circuitry damage if, for example, the positive and negative speaker connection wires are "shorted", or if

speaker systems with an impedance less than the indicated rated impedance of this unit are used.

If this occurs, follow the procedure outlined below:

1. Switch OFF the power.
2. Determine the cause of the problem and correct it.
3. Switch ON the power once again.

### Note:

When the protection circuitry functions, the unit will not operate unless the power is first switched OFF and then ON again.



### [For (EB) area only.]

For your safety, please read the following text carefully.

This appliance is supplied with a moulded three pin mains plug for your safety and convenience.

A 5-ampere fuse is fitted in this plug.

Should the fuse need to be replaced please ensure that the replacement fuse has a rating of 5-ampere and that it is approved by ASTA or BSI to BS1362.

Check for the ASTA mark  or the BSI mark  on the body of the fuse.

If the plug contains a removable fuse cover you must ensure that it is refitted when the fuse is replaced.

If you lose the fuse cover the plug must not be used until a replacement cover is obtained.

A replacement fuse cover can be purchased from your local dealer.

### CAUTION!

IF THE FITTED MOULDED PLUG IS UNSUITABLE FOR THE SOCKET OUTLET IN YOUR HOME THEN THE FUSE SHOULD BE REMOVED AND THE PLUG CUT OFF AND DISPOSED OF SAFELY.

THERE IS A DANGER OF SEVERE ELECTRICAL SHOCK IF THE CUT OFF PLUG IS INSERTED INTO ANY 13-AMPERE SOCKET.

If a new plug is to be fitted please observe the wiring code as shown below.

If in any doubt please consult a qualified electrician.

### IMPORTANT

The wire in this mains lead are coloured in accordance with the following code:

Blue: Neutral


Brown: Live

As the colours of the wires in the mains lead of this appliance may not correspond with the coloured markings identifying the terminals in your plug, proceed as follows:

The wire which is coloured BLUE must be connected to the terminal in the plug which is marked with the letter N or coloured BLACK.

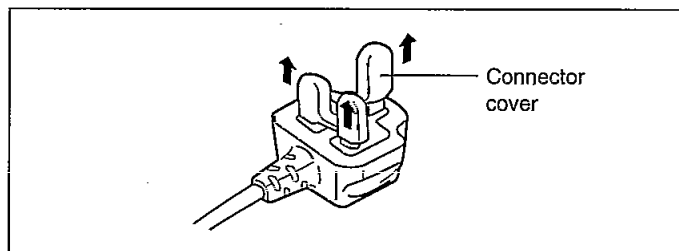
This apparatus was produced to BS 800.

The wire which is coloured BROWN must be connected to the terminal in the plug which is marked with the letter L or coloured RED.

Under no circumstances should either of these wires be connected to the earth terminal of the three pin plug, marked with the letter E or the Earth Symbol .

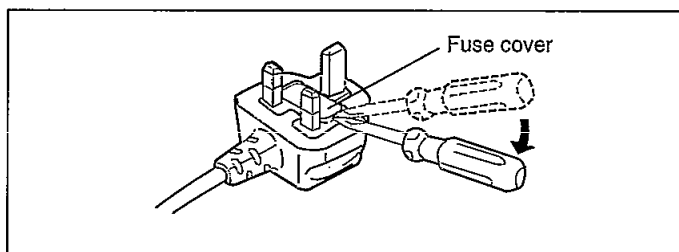
### Before use

Remove the connector cover as follows.

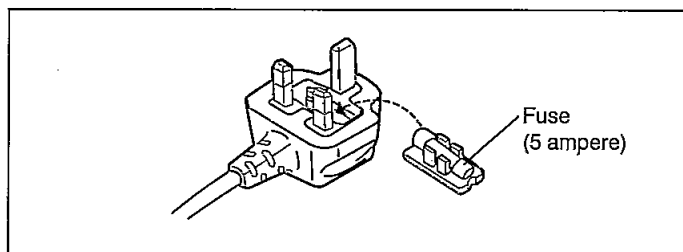


### How to replace the fuse

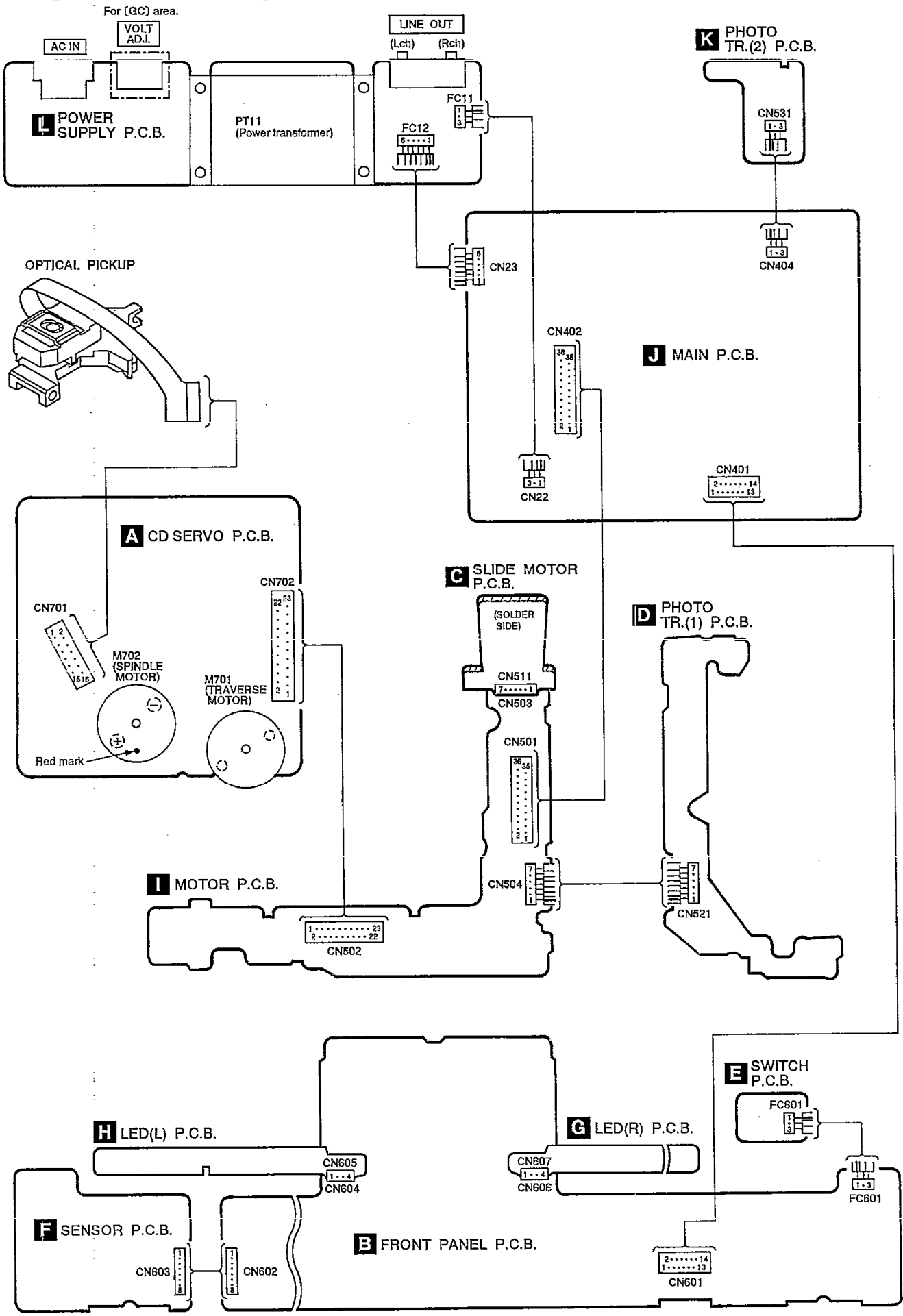
1. Remove the fuse cover with a screwdriver.



2. Replace the fuse and attach the fuse cover.



# Wiring Connection Diagram



## ■ Schematic Diagram(Parts list on pages )

<b>A</b> CD SERVO CIRCUIT .....	6,7	<b>G</b> LED (R) CIRCUIT .....	9
<b>B</b> FRONT PANEL CIRCUIT .....	8	<b>H</b> LED (L) CIRCUIT .....	9
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<b>E</b> SWITCH CIRCUIT .....	9	<b>K</b> PHOTO TR. (2) CIRCUIT .....	9
<b>F</b> SENSOR CIRCUIT .....	9	<b>L</b> POWER SUPPLY CIRCUIT .....	11

### Notes:

- **S501**: Lock det. switch (MLOCK) .
  - **S502**: Clamp det. switch (CLAMP) .
  - **S503**: Clamp det. switch (FREE).
  - **S601**: Stop (■) switch. Ⓞ /ON\*(POWER, STANDBY Ⓞ /ON)
  - **S602,603**: Disc skip switches.(S602:+,S603:-)
  - **S604**: Programing (PROGRAM) switch.
  - **S605**: Single play (SINGLE ▶) switch.
  - **S606**: Pause (■) switch.
  - **S607,608**: Track skip switches.
  - **S609**: Direct programming (DIRECT) switch.
  - **S610**: Power /timer set (CLOCK/TIMER) switch.
  - **S611**: Record timer/play timer (Ⓞ REC/Ⓞ PLAY) switch.
  - **S612,613**: Deck1 open (DECK1/▲ OPEN) switch.
  - **S614**: Deck2 open (DECK2/▲ OPEN) switch.
  - **S615**: Super woofer ON/OFF (SUPER WOOFER) switch.
  - **S616~620**: Level (LEVEL) switch.
  - **S621~631**: Memory set (MEMORY SET ▶▶/▶▶▶) switch.
  - **S632**: Text search (TEST SEARCH) switch.
  - **S633**: Disc selector (DISC) switch.
  - **S634**: Disc enter (DISC ENTER) switch.
  - **S635**: Test mode (TEST MODE) switch.
  - **S636**: Test edit (TEST EDIT) switch.
  - **S637**: Test search (TEST SEARCH) switch.
  - **S701**: Rest detector.
- The voltage value and waveforms are the reference voltage of this unit measured by DC electronic voltmeter (high impedance) and oscilloscope on the basis of chassis.
- Accordingly, there may arise some error in voltage values and waveforms depending upon the internal impedance of the tester or the measuring unit.
- \* The parenthesized are the values of voltage generated during playing (Test disc 1 kHz, L+R, 0 dB), others are voltage values in stop mode.
- \* AC adaptor is used for power supply.

### ● : Signal lines.

- ⚡ : Positive voltage lines and negative voltage lines.
- ⇒ : Audio signal lines.

### ● Important safety notice:

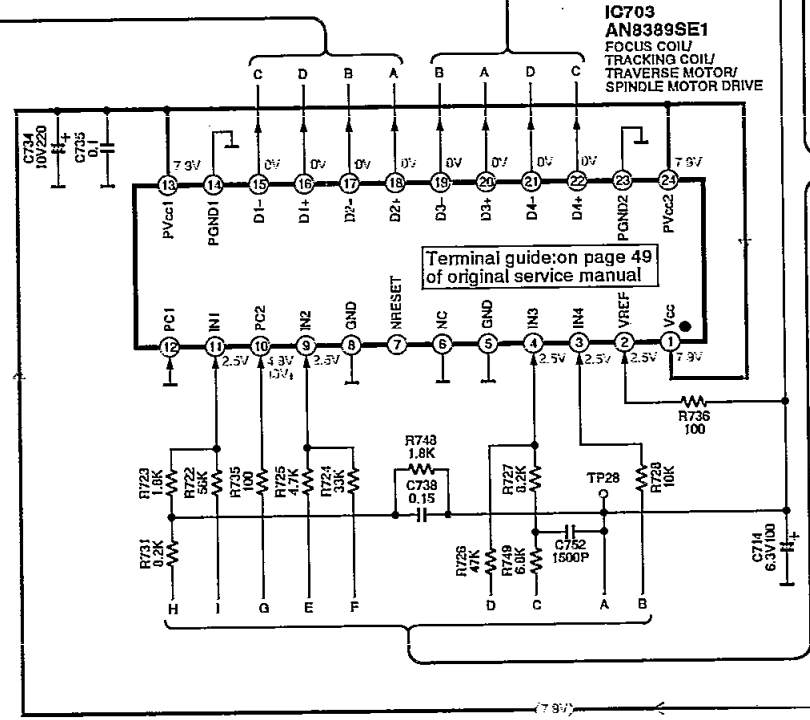
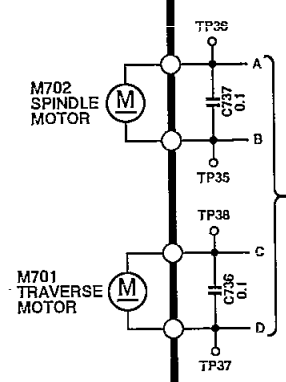
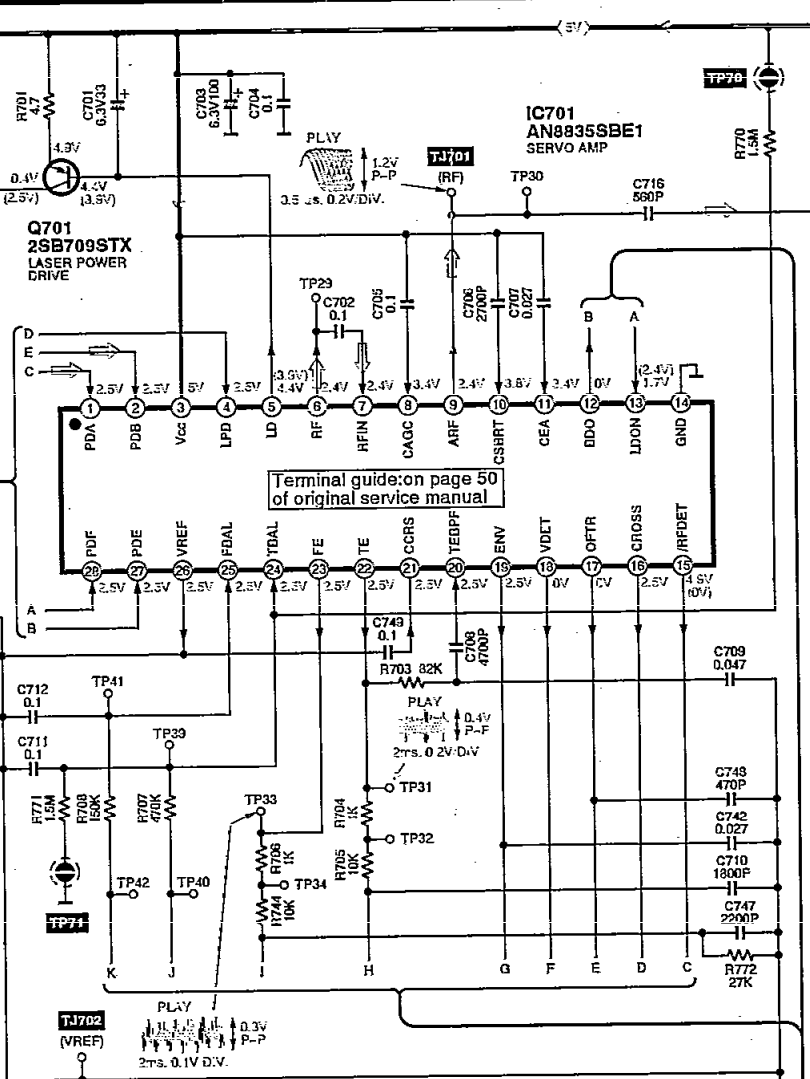
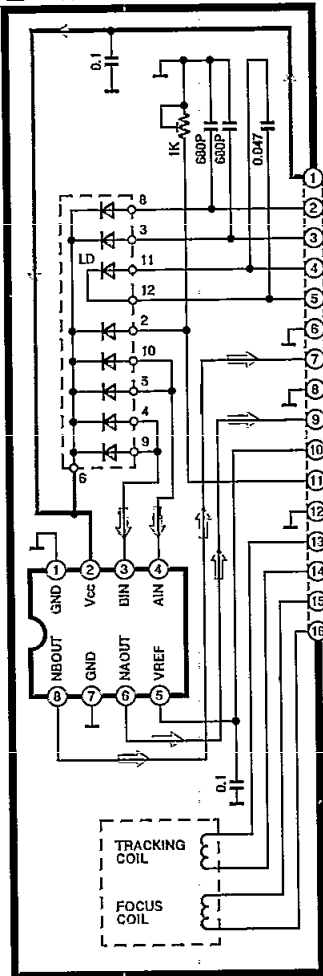
Components identified by  $\Delta$  mark have special characteristics important for safety. Furthermore, special parts which have purposes of fire-retardant (resistors), high-quality sound (capacitors), low-noise (resistors), etc. are used. When replacing any of components, be sure to use only manufacture's specified parts shown in the parts list.

### Caution!

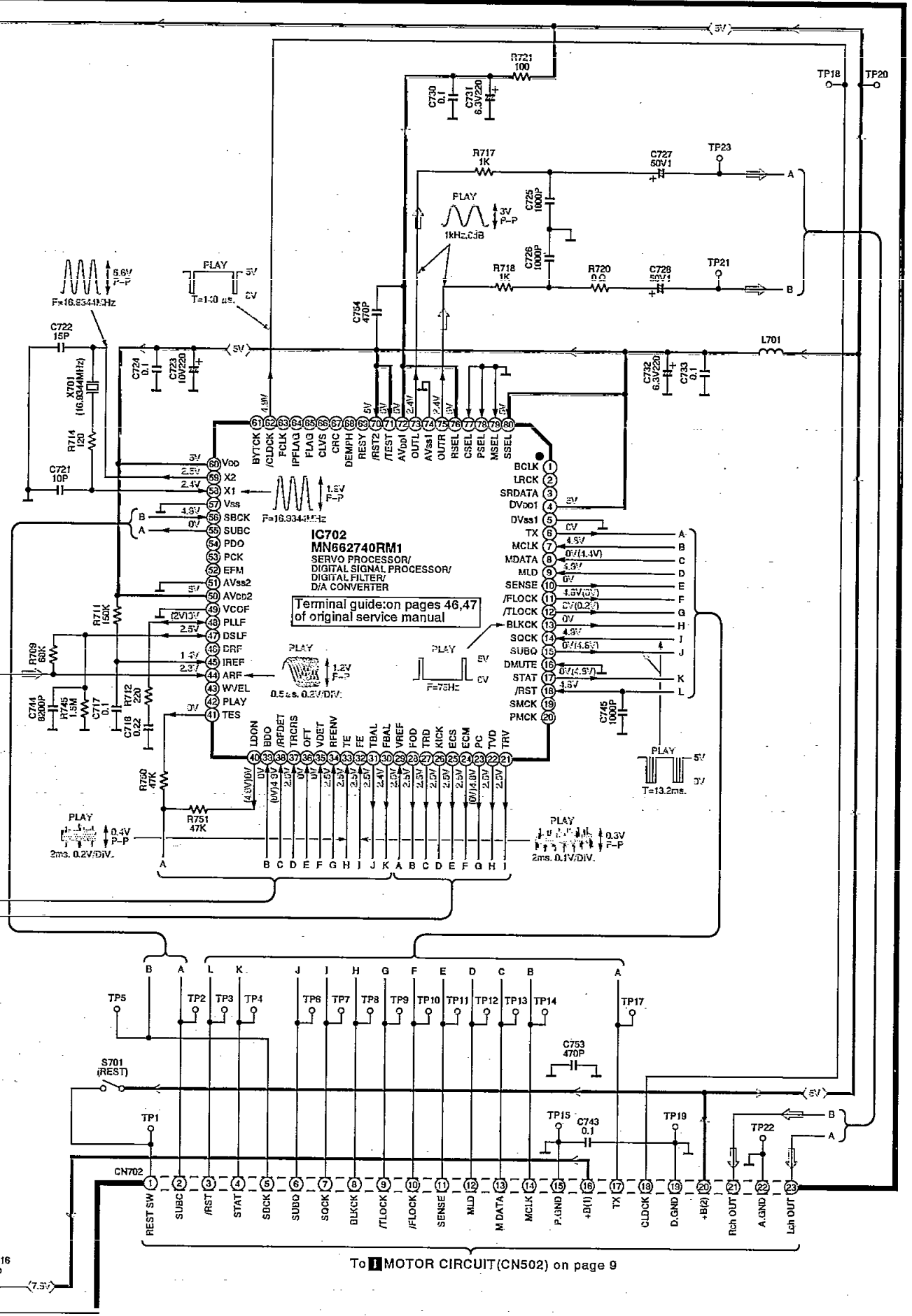
- IC and LSI are sensitive to static electricity. Secondary trouble can be prevented by taking care during repair.
- Cover the parts boxes made of plastics with aluminum foil.
  - Ground the soldering iron.
  - Put a conductive mat on the work table.
  - Do not touch the pins of IC or LSI with fingers directly.

**A** CD SERVO CIRCUIT (P.C. Board: on page 15)

**△ OPTICAL PICKUP**

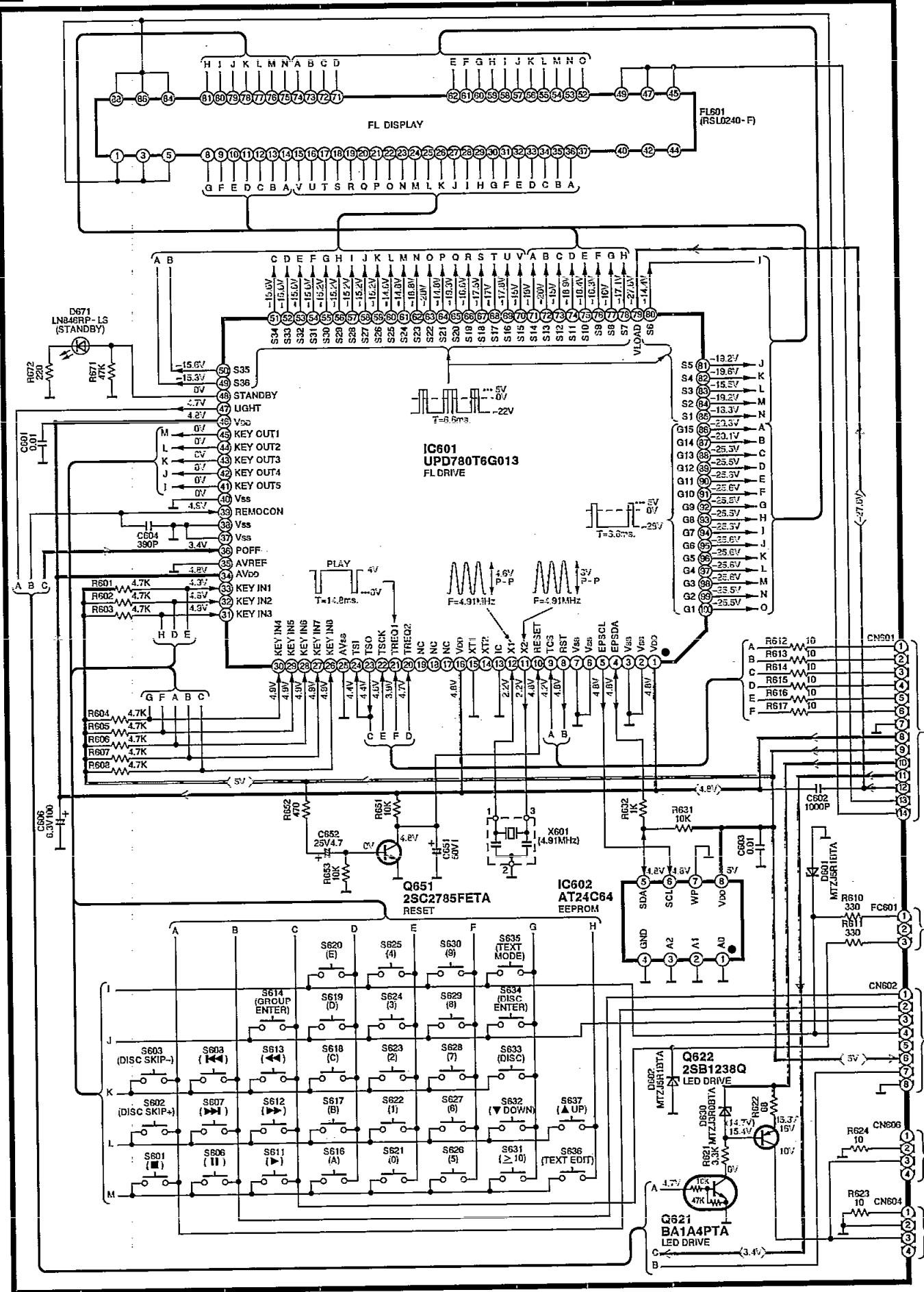


→ : Audio signal lines.



To MOTOR CIRCUIT (CN502) on page 9

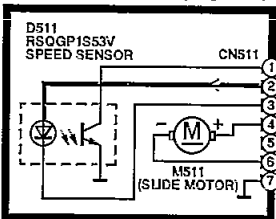
B FRONT PANEL CIRCUIT (P.C. Board: on page 12)



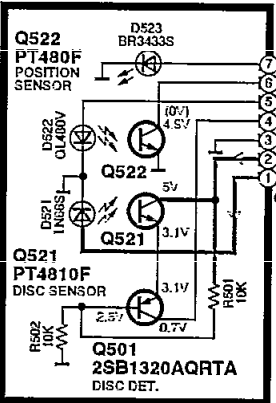


→ : Audio signal lines.

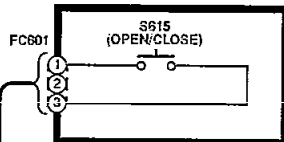
**C SLIDE MOTOR CIRCUIT**  
(P.C.Board: on page 15)



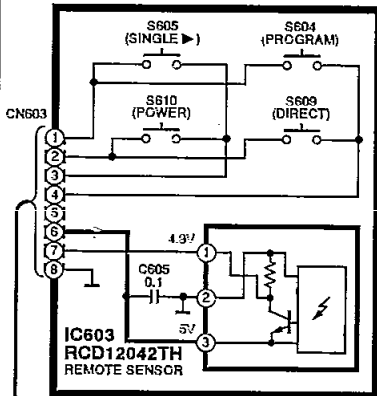
**D PHOTO TR.(1) CIRCUIT**  
(P.C.Board: on page 12)



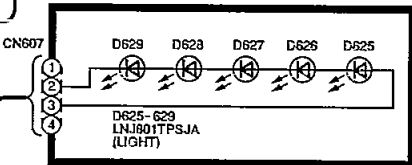
**E SWITCH CIRCUIT**  
(P.C.Board: on page 15)



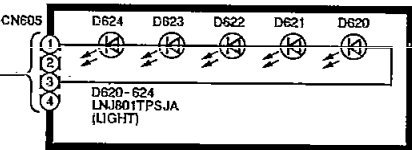
**F SENSOR CIRCUIT**  
(P.C.Board: on page 15)



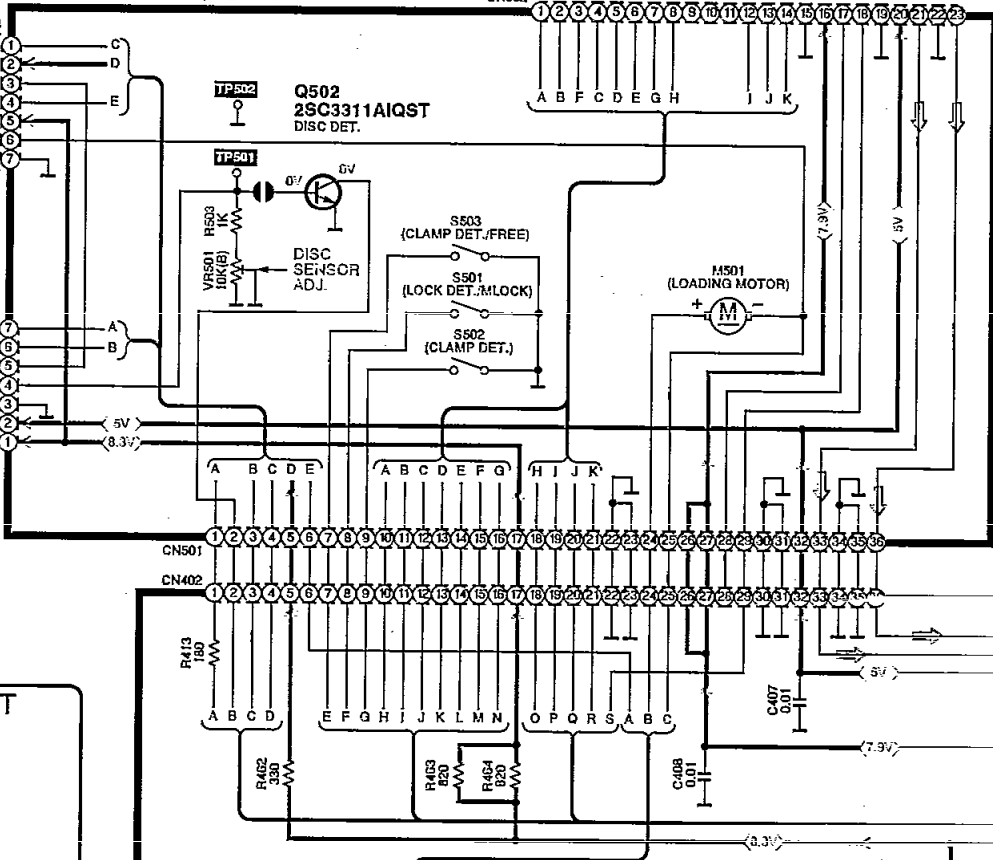
**G LED(R) CIRCUIT**  
(P.C.Board: on page 12)



**H LED(L) CIRCUIT**  
(P.C.Board: on page 12)

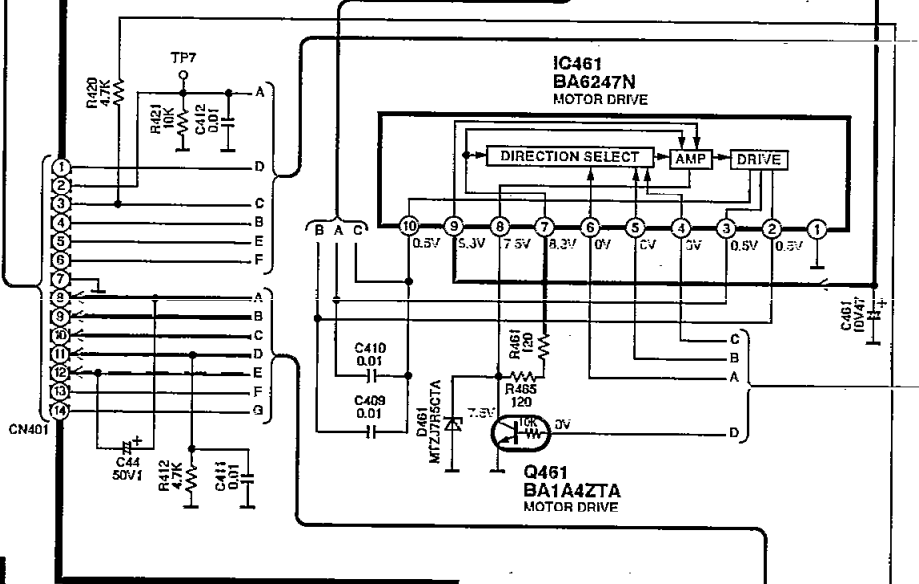


**I MOTOR CIRCUIT**  
(P.C. Board: on page 14)

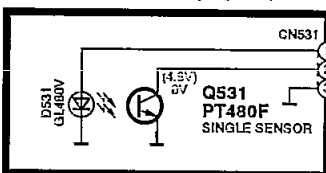


To **A** CD SERVO CIRCUIT (CN702) on page 7

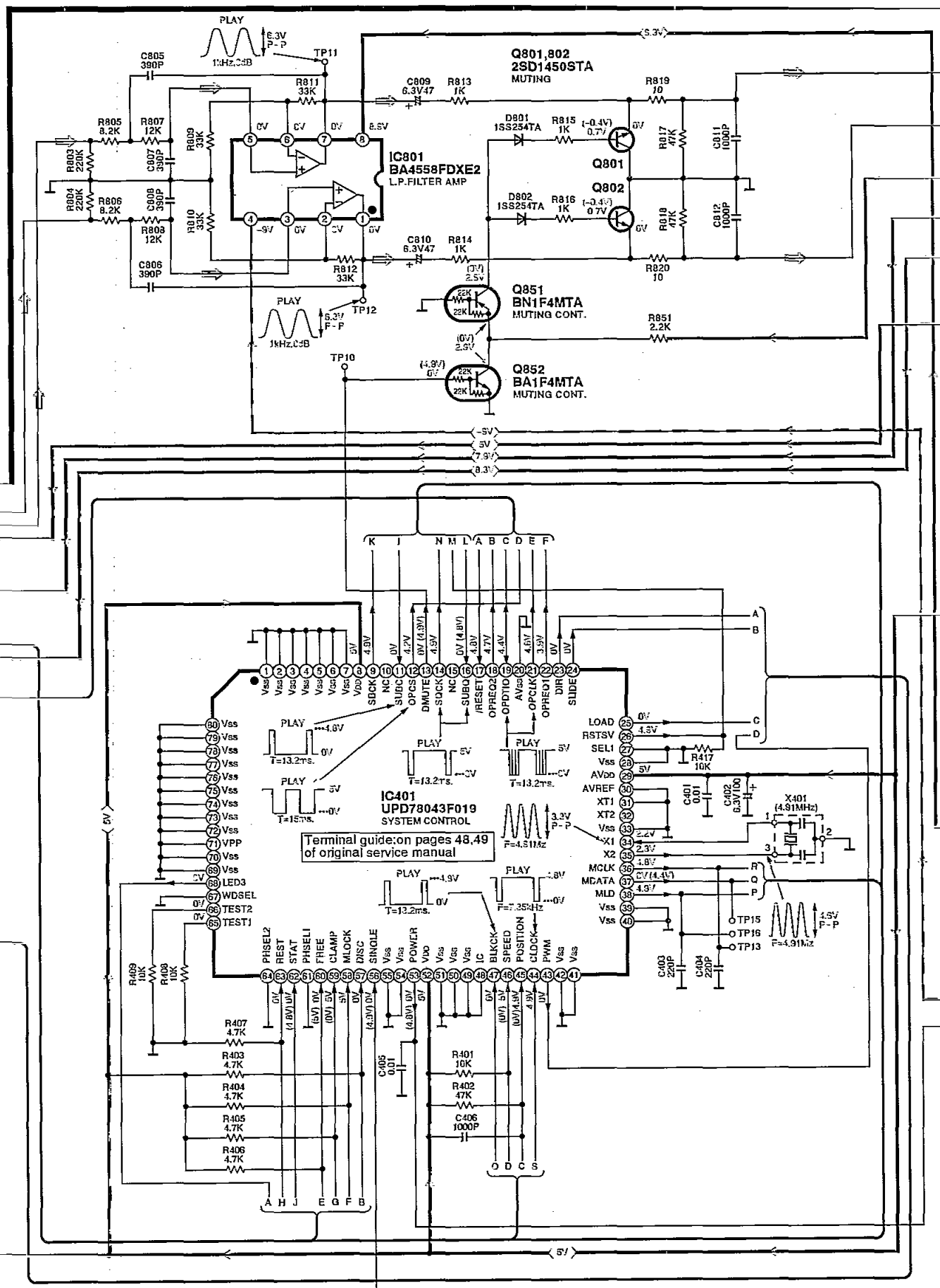
**J MAIN CIRCUIT**  
(P.C.Board: on page 14)



**K PHOTO TR.(2) CIRCUIT**  
(P.C. Board: on page 12)

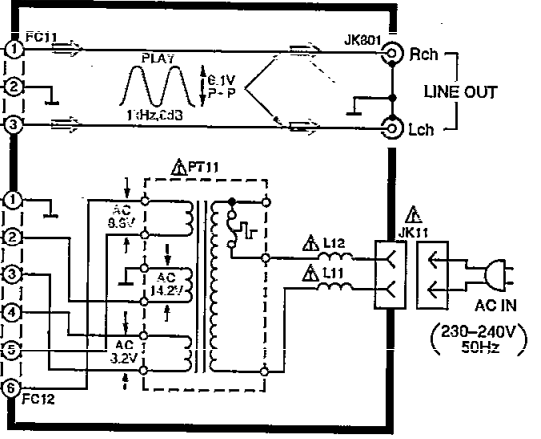


→ : Audio signal lines.

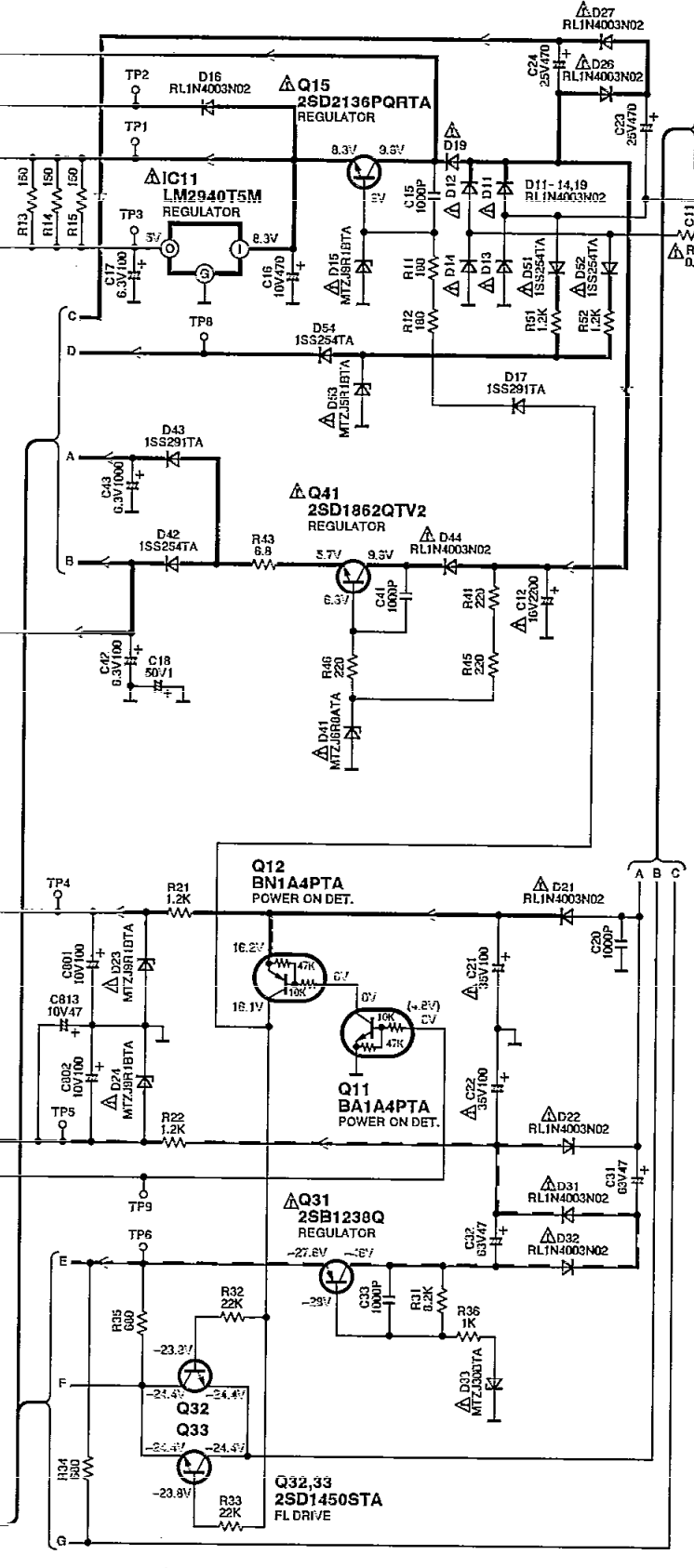
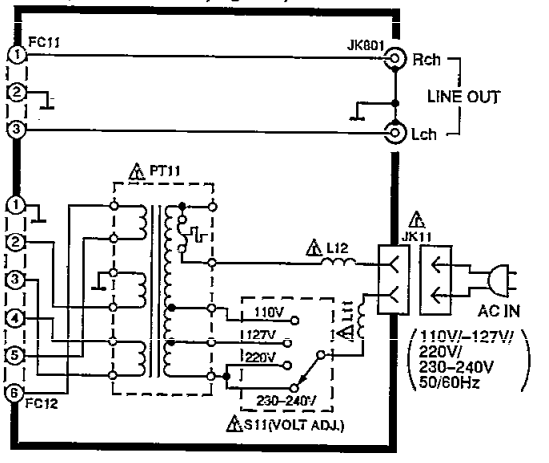


**J** MAIN CIRCUIT (P.C.Board: on page 14)

**L** POWER SUPPLY CIRCUIT  
For [E, EB, EG, GN] areas.  
(P.C.Board: on page 13)



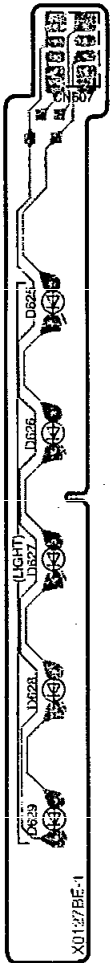
**L** POWER SUPPLY CIRCUIT  
For [GC] area.  
(P.C.Board: on page 13)



# Printed Circuit Board Diagram

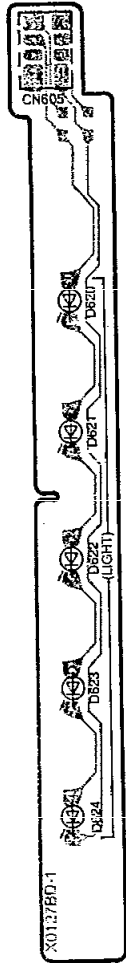
• This printed circuit board diagram may be modified at any time with the development of new technology.

**G** LED (R)  
P.C.B.



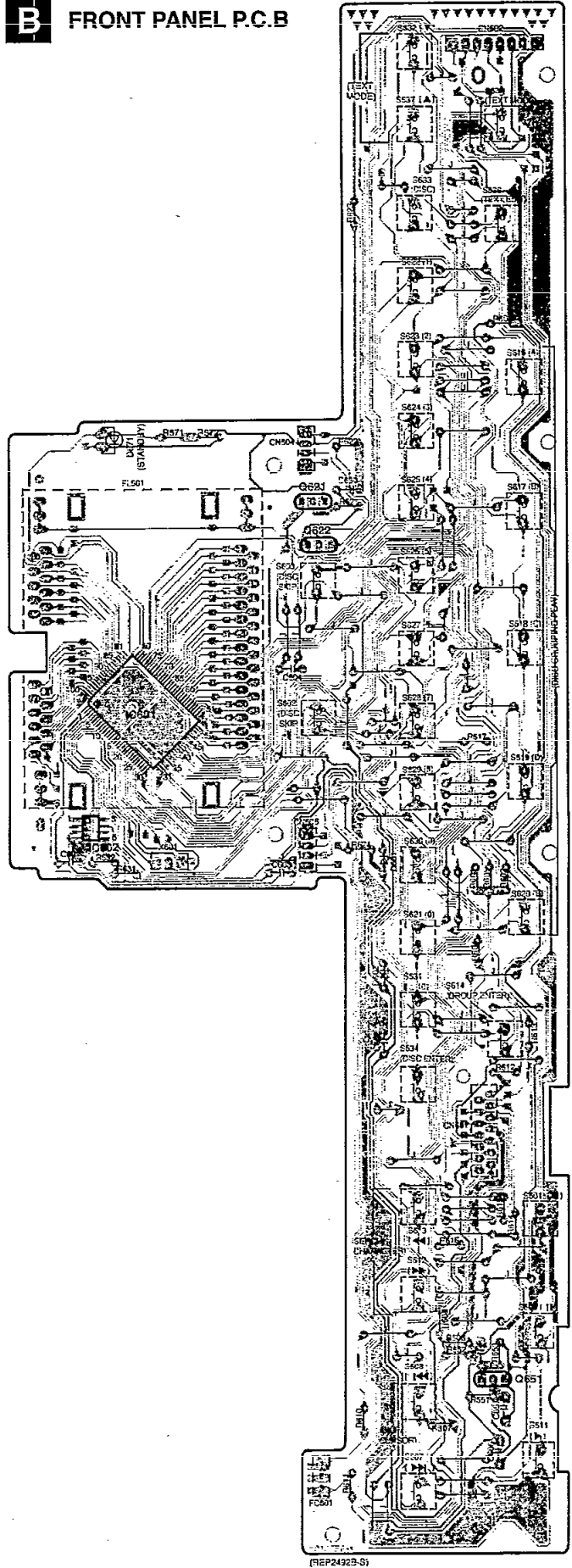
(REP2492B-S)

**H** LED (L)  
P.C.B.



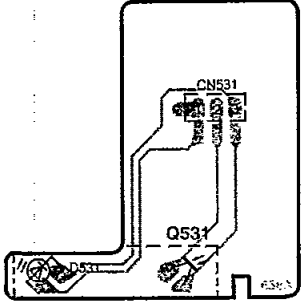
(REP2492B-S)

**B** FRONT PANEL P.C.B



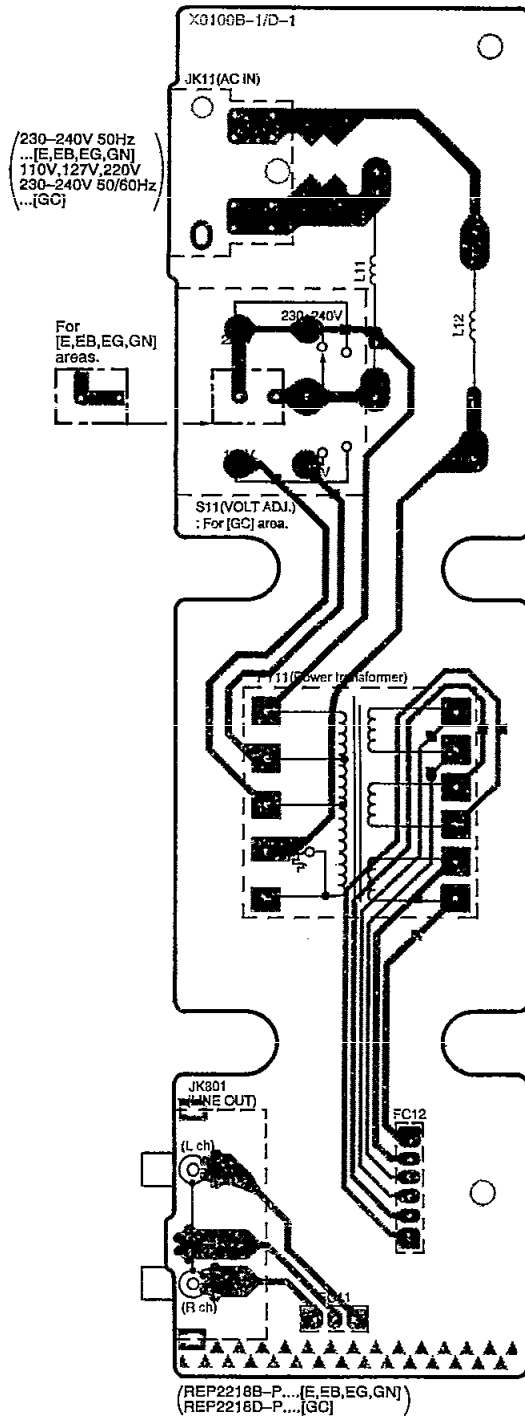
(REP2492B-S)

**K** PHOTO TR. (2) P.C.B.

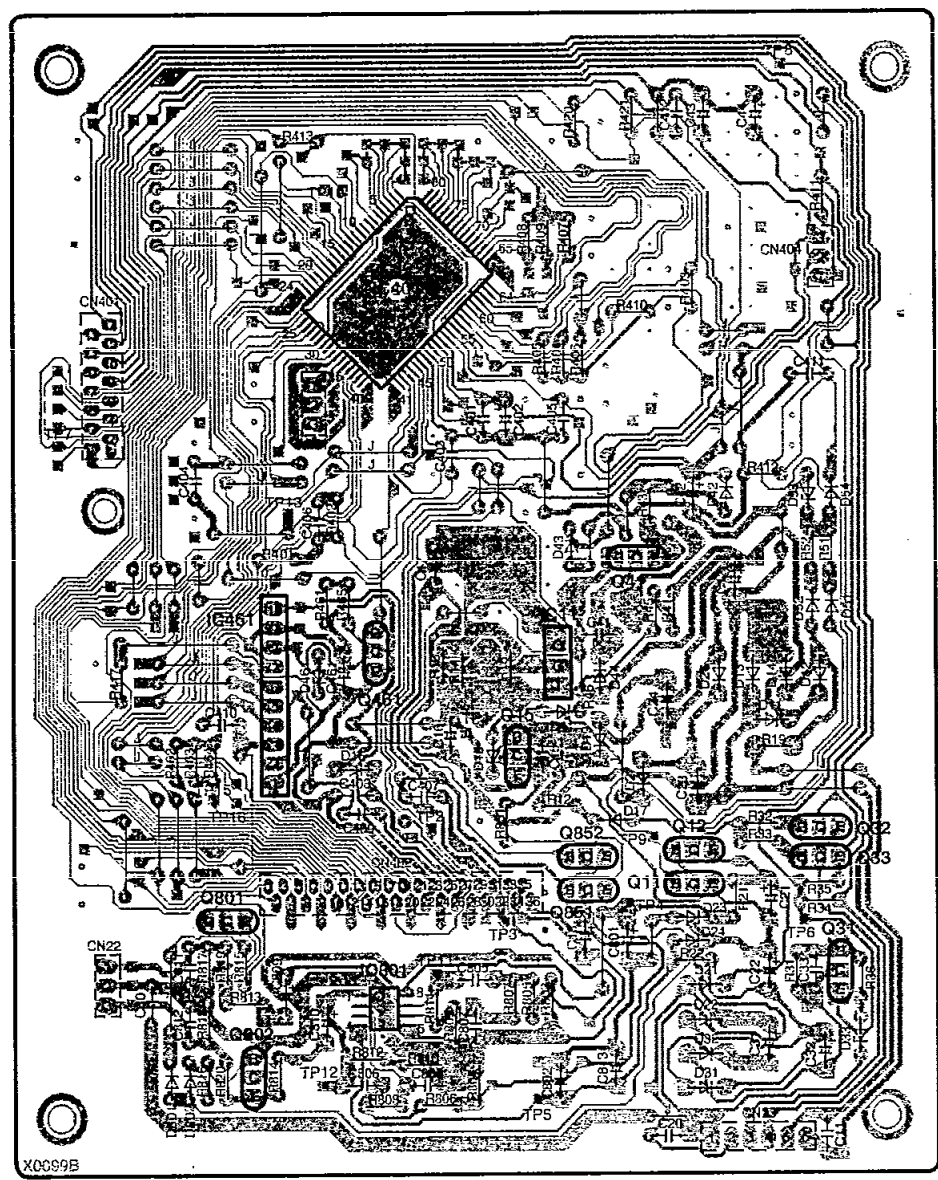


(REP2348A-N)

**L** POWER SUPPLY P.C.B.

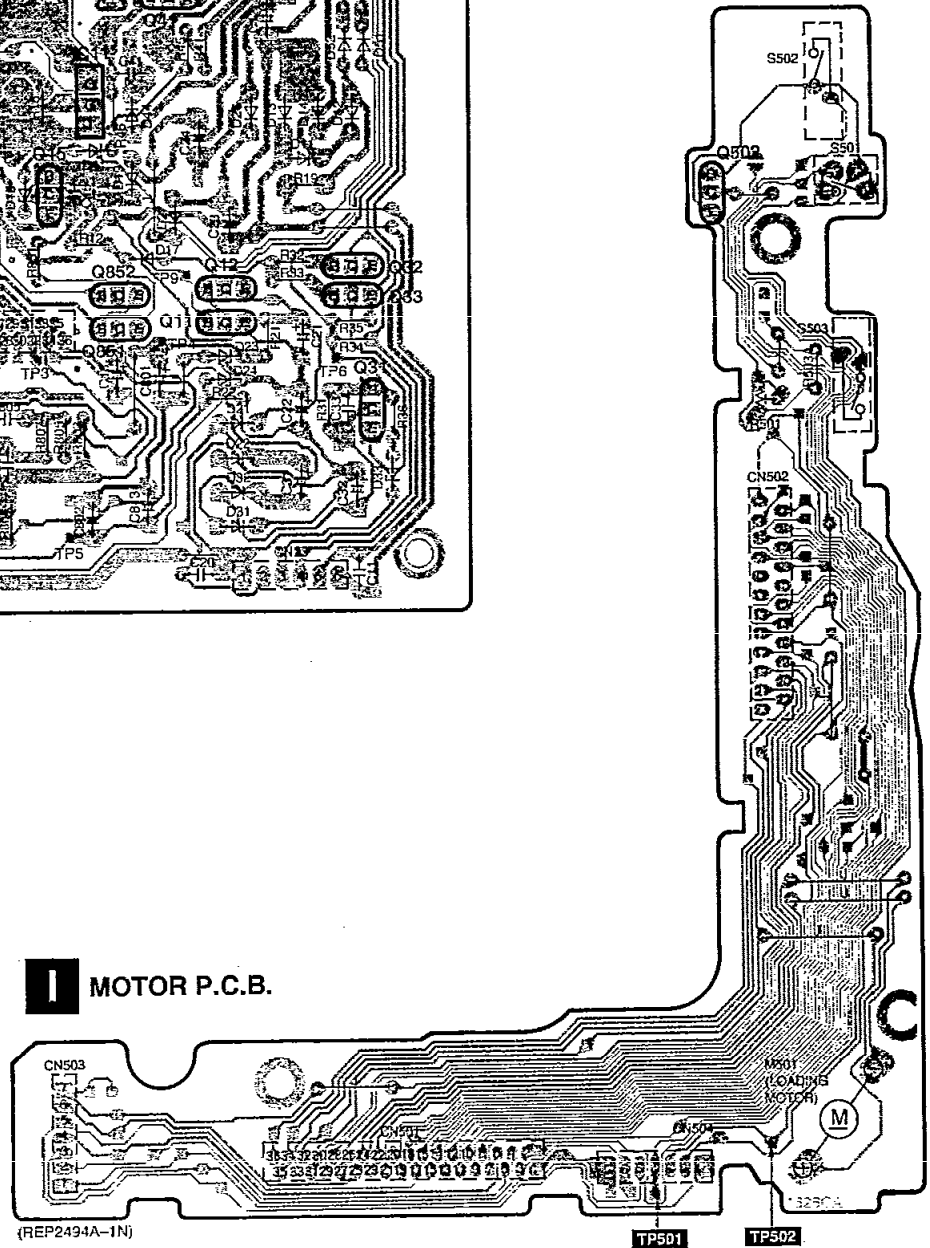


**J** MAIN P.C.B.



X0069B  
(REP2491B-M)

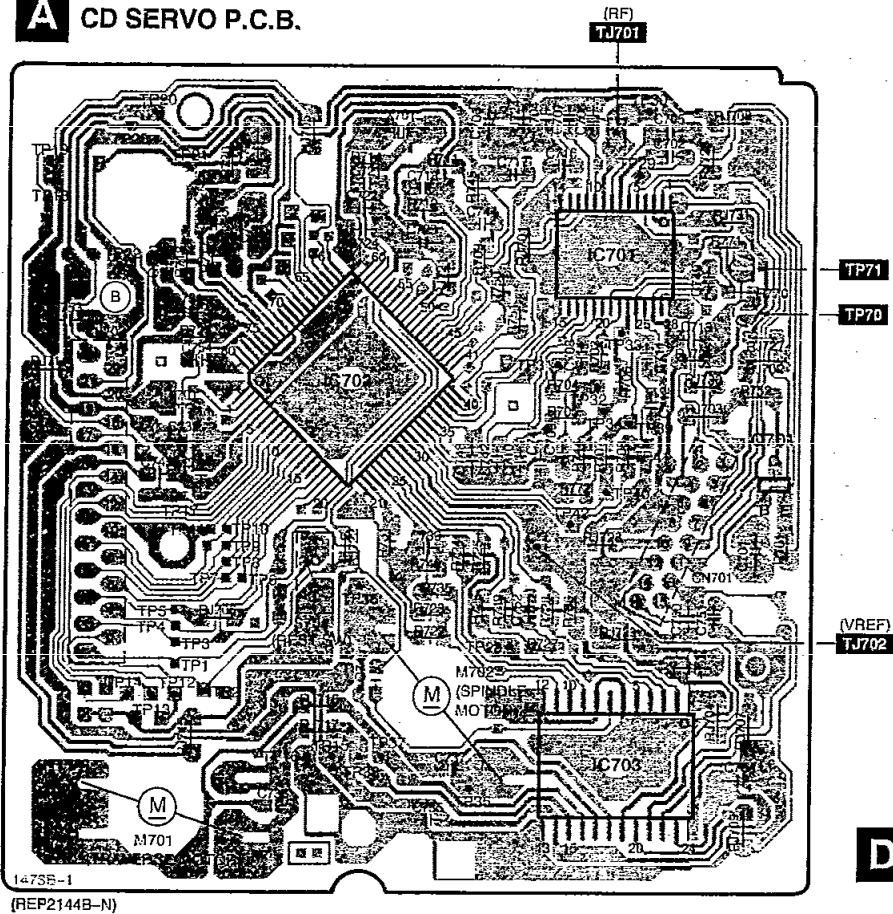
**I** MOTOR P.C.B.



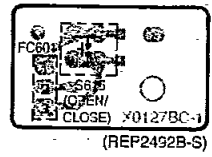
(REP2494A-1N)

TP501 TP502

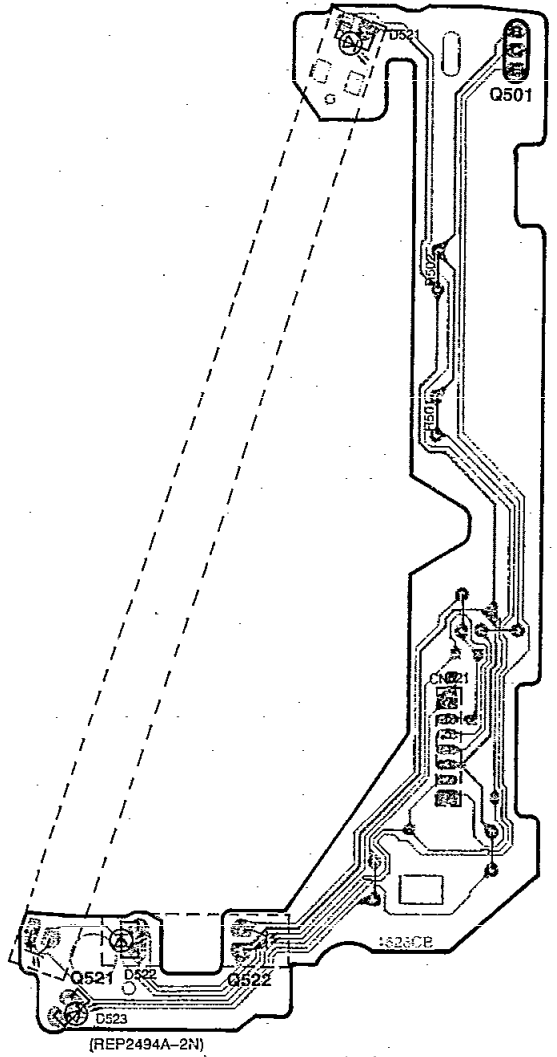
**A** CD SERVO P.C.B.



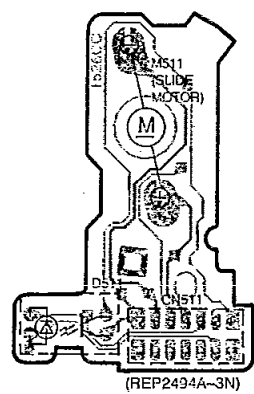
**E** SWITCH P.C.B.



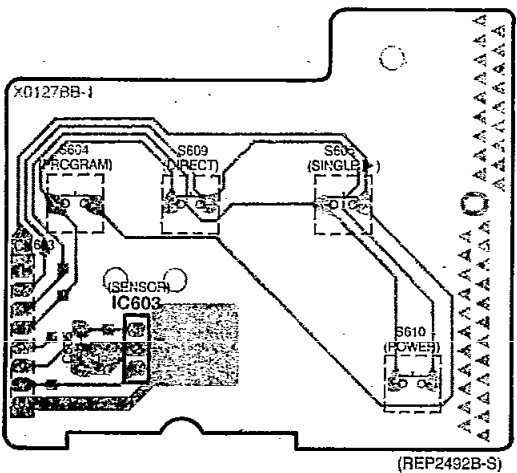
**D** PHOTO TR.(1) P.C.B.



**C** SLIDE MOTOR P.C.B.



**F** SENSOR P.C.B.



## Replacement Parts List (Electrical)

**Notes:** \* Important safety notice:

 Components identified by  $\Delta$  mark have special characteristics important for safety.

Furthermore, special parts which have purposes of fire-retardant (resistors), high-quality sound (capacitors), low-noise (resistors), etc. are used.

When replacing any of components, be sure to use only manufacturer's specified parts shown in the parts list.

\* Warning: This product uses a laser diode. Refer to caution statements on page 2.

\* ACHTUNG: Die Lasereinheit nicht zerlegen.

Die Lasereinheit darf nur gegen eine vom Hersteller spezifizierte Einheit ausgetauscht werden.

\* [M] indicates in Remarks columns parts that are supplied by MESA.

Ref. No.	Part No.	Part Name & Description	Remarks	Ref. No.	Part No.	Part Name & Description	Remarks
		INTEGRATED CIRCUIT (S)		D33	MTZJ30BTA	DIODE	[M] $\Delta$
IC11	LM2940T5	IC	[M] $\Delta$	D41	MTZJ6R8ATA	DIODE	[M] $\Delta$
IC401	UPD78043F019	IC	[M]	D42	1SS254TA	DIODE	[M]
IC461	BA6247N	IC	[M]	D43	1SS291TA	DIODE	[M]
IC601	UPD780T6G013	IC	[M]	D44	RL1N4003N02	DIODE	[M] $\Delta$
IC602	AT24C64	IC	[M]	D51, 52	1SS254TA	DIODE	[M] $\Delta$
IC603	RCD12042TH	IC	[M]	D53	MTZJ5R1BTA	DIODE	[M] $\Delta$
IC701	AN8835SBE1	IC	[M]	D54	1SS254TA	DIODE	[M]
IC702	MY662740RM1	IC	[M]	D461	MTZJ7R5CTA	DIODE	[M]
IC703	AN8389SE1	IC	[M]	D511	RSQP1S53V	DIODE	[M]
IC801	BA4558FDXE2	IC	[M]	D521	LN66S	DIODE	[M]
		TRANSISTOR (S)		D522	GL480V	DIODE	[M]
Q11	BA1A4PTA	TRANSISTOR	[M]	D523	BR3433S	L. E. D.	[M]
Q12	BN1A4PTA	TRANSISTOR	[M]	D531	GL480V	DIODE	[M]
Q15	2SD2136PQRTA	TRANSISTOR	[M] $\Delta$	D601, 602	MTZJ5R1BTA	DIODE	[M]
Q31	2SB1238QS	TRANSISTOR	[M] $\Delta$	D620-629	LNJ801TPSJA	L. E. D.	[M]
Q32, 33	2SD1450RTA	TRANSISTOR	[M]	D630	MTZJ3R0BTA	DIODE	[M]
Q41	2SD1862QTV2	TRANSISTOR	[M] $\Delta$	D671	LN846RP-LS	L. E. D.	[M]
Q461	BA1A4ZTA	TRANSISTOR	[M]	D801, 802	1SS254TA	DIODE	[M]
Q501	2SB1320AQRTA	TRANSISTOR	[M]			COIL (S)	
Q502	2SC3311AIQST	TRANSISTOR	[M]	L11, 12	SLQX400-D	COIL	[M] $\Delta$
Q521	PT4810F	TRANSISTOR	[M]	L701	RLBN102V-Y	COIL	[M]
Q522	PT480F	TRANSISTOR	[M]			TRANSFORMER (S)	
Q531	PT480F	TRANSISTOR	[M]	PT11	RTP1K4E027-X	POWER TRANSFORMER	[M] $\Delta$ (E, EB, EG, GN)
Q621	BA1A4PTA	TRANSISTOR	[M]	PT11	RTP1K4E033-X	POWER TRANSFORMER	[M] $\Delta$ (GC)
Q622	2SB1238QS	TRANSISTOR	[M]			VARIABLE RESISTOR (S)	
Q651	2SC2785FE	TRANSISTOR	[M]	VR501	EVMLGGA00B14	V. R	[M]
Q701	2SB709STX	TRANSISTOR	[M]			OSCILLATOR (S)	
Q801, 802	2SD1450RTA	TRANSISTOR	[M]	X401	RSXY4M91M01T	OSCILLATOR	[M]
Q851	BN1F4MTA	TRANSISTOR	[M]	X601	RSXY4M91M01T	OSCILLATOR	[M]
Q852	BA1F4MTA	TRANSISTOR	[M]	X701	RSXB16M9J02T	OSCILLATOR	[M]
		DIODE (S)				DISPLAY TUBE (S)	
D11-14	RL1N4003N02	DIODE	[M] $\Delta$	FL601	RSLO240-F	DISPLAY TUBE	[M]
D15	MTZJ9R1BTA	DIODE	[M] $\Delta$			SWITCH (ES)	
D16	RL1N4003N02	DIODE	[M]	S11	RSR4A003S-1H	SW	[M] $\Delta$ (GC)
D17	1SS291TA	DIODE	[M]				
D19	RL1N4003N02	DIODE	[M] $\Delta$				
D21, 22	RL1N4003N02	DIODE	[M] $\Delta$				
D23, 24	MTZJ9R1BTA	DIODE	[M] $\Delta$				
D26, 27	RL1N4003N02	DIODE	[M] $\Delta$				
D31, 32	RL1N4003N02	DIODE	[M] $\Delta$				



Ref. No.	Part No.	Part Name & Description	Remarks				
S501	RSP1A017-A	SW	[M]				
S502, 503	RSH1A005	SW	[M]				
S601-614	EVQ21405R	SW	[M]				
S615	RSH1A912A-A	SW	[M]				
S616-637	EVQ21405R	SW	[M]				
S701	RSMD006-P		[M]				
		CONNECTOR (S) AND SOCKET (S)					
CN22	RJS1A6603	CONNECTOR (3P)	[M]				
CN23	RJS1A6606	CONNECTOR (6P)	[M]				
CN401	RJS1A6814-J	CONNECTOR (14P)	[M]				
CN402	RJS2A3336M	CONNECTOR (36P)	[M]				
CN404	RJS1A6603	CONNECTOR (3P)	[M]				
CN501	RJS2A3332	CONNECTOR (36P)	[M]				
CN502	RJS1A6223-1	CONNECTOR (23P)	[M]				
CN503	RJT057W007-1	CONNECTOR (7P)	[M]				
CN504	RJS7T4ZA	CONNECTOR (7P)	[M]				
CN511	RJU057W007	SOCKET (7P)	[M]				
CN521	RJS7T7ZA	CONNECTOR (7P)	[M]				
CN531	SJT30344-H	CONNECTOR (3P)	[M]				
CN601	RJS1A6714	CONNECTOR (14P)	[M]				
CN602	SJS50882JQH	CONNECTOR (8P)	[M]				
CN603	SJT30845JQ	CONNECTOR (8P)	[M]				
CN604	RJT057W004-1	CONNECTOR (4P)	[M]				
CN605	RJU057W004	SOCKET (4P)	[M]				
CN606	RJT057W004-1	CONNECTOR (4P)	[M]				
CN607	RJU057W004	SOCKET (4P)	[M]				
CN701	RJU035T016-1	CONNECTOR (16P)	[M]				
CN702	RJS1A6723-1Q	CONNECTOR (23P)	[M]				
		FLAT CABLE (S)					
FC11	REZ0899	FLAT CABLE (3P)	[M]				
FC12	REZ0898	FLAT CABLE (6P)	[M]				
FC601	REZ0831	FLAT CABLE (3P)	[M]				
		JACK (S)					
JK11	SJS9236	AC INLET	[M] Δ				
JK801	RJH3201N	LINE OUT JACK	[M]				
		TEST JUMPER (S)					
TJ701, 702	EYF8CU	TEST JUMPER	[M]				

## Resistors and Capacitors

Notes: \* Capacity values are in microfarads ( $\mu\text{F}$ ) unless specified otherwise, P=Pico-farads (pF) F=Farads (F)  
 \* Resistance values are in ohms, unless specified otherwise, 1K=1,000 (OHM), 1M=1,000k (OHM)  
 \* [M] indicates in Remarks columns parts that are supplied by MESA.

Ref. No.	Part No.	Values & Remarks	Ref. No.	Part No.	Values & Remarks	Ref. No.	Part No.	Values & Remarks
		RESISTORS						
R11, 12	ERDS2FJ181	1/4W 180 [M]	R706	ERJ6GEYJ102A	1/10W 1K [M]	C17	ECEA0JKA101B	6.3V 100U [M]
R13-15	ERDS2FJ151	1/4W 150 [M]	R707	ERJ6GEYJ474V	1/10W 470K [M]	C18	ECEA1HKA010B	50V 1U [M]
R19	ERQ16NKWR15E	1/6W 0.15 [M] $\Delta$	R708	ERJ6GEYJ154V	1/10W 150K [M]	C20	ECBT1H102KB5	50V 1000P [M]
R21, 22	ERDS2FJ122	1/4W 1.2K [M]	R709	ERJ6GEYJ683V	1/10W 68K [M]	C21, 22	ECA1VM101B	35V 100U [M] $\Delta$
R31	ERDS2FJ822	1/4W 8.2K [M]	R711	ERJ6GEYJ154V	1/10W 150K [M]	C23, 24	ECA1EM471B	25V 470U [M]
R32, 33	ERDS2FJ223	1/4W 22K [M]	R712	ERJ6GEYJ221V	1/10W 220 [M]	C30	ECBT1E103ZF	25V 0.01U [M]
R34, 35	ERDS2FJ681	1/4W 680 [M]	R714	ERJ6GEYJ121V	1/10W 120 [M]	C31, 32	ECA1JM70B	63V 47U [M]
R36	ERDS2FJ102	1/4W 1K [M]	R717, 718	ERJ6GEYJ102A	1/10W 1K [M]	C33	ECBT1H102KB5	50V 1000P [M]
R41	ERDS2FJ221	1/4W 220 [M]	R720	ERJ6GEYOR00A	1/10W 0.00 [M]	C41	ECBT1H102KB5	50V 1000P [M]
R43	ERD2FCJ6R8	1/4W 6.8 [M]	R721	ERJ6GEYJ101V	1/10W 100 [M]	C42	ECEA0JKA101B	6.3V 100U [M]
R45, 46	ERDS2FJ221	1/4W 220 [M]	R722	ERJ6GEYJ563V	1/10W 56K [M]	C43	ECA0JM102B	6.3V 1000U [M]
R51, 52	ERDS2FJ122	1/4W 1.2K [M]	R723	ERJ6GEYJ182V	1/10W 1.8K [M]	C44	ECEA1HKA010B	50V 1U [M]
R401	ERDS2FJ103	1/4W 10K [M]	R724	ERJ6GEYJ333V	1/10W 33K [M]	C401	ECBT1C103NS5	16V 0.01U [M]
R402	ERDS2FJ473	1/4W 47K [M]	R725	ERJ6GEYJ472V	1/10W 4.7K [M]	C402	ECEA0JKA101B	6.3V 100U [M]
R403-407	ERDS2FJ472	1/4W 4.7K [M]	R726	ERJ6GEYJ473V	1/10W 47K [M]	C403, 404	ECBT1H221KB5	50V 220P [M]
R408, 409	ERDS2FJ103	1/4W 10K [M]	R727	ERJ6GEYJ822V	1/10W 8.2K [M]	C405	ECBT1C103NS5	16V 0.01U [M]
R410	ERDS2FJ104	1/4W 100K [M]	R728	ERJ6GEYJ103V	1/10W 10K [M]	C406	ECBT1H102KB5	50V 1000P [M]
R411	ERDS2FJ181	1/4W 180 [M]	R731	ERJ6GEYJ822V	1/10W 8.2K [M]	C407-412	ECBT1C103NS5	16V 0.01U [M]
R412	ERDS2FJ472	1/4W 4.7K [M]	R735, 736	ERJ6GEYJ101V	1/10W 100 [M]	C461	ECEA1AKA470B	10V 47U [M]
R413	ERDS2FJ181	1/4W 180 [M]	R744	ERJ6GEYJ103V	1/10W 10K [M]	C601	ECBT1C103NS5	16V 0.01U [M]
R417	ERDS2FJ103	1/4W 10K [M]	R745	ERJ6GEYJ155V	1/10W 1.5M [M]	C602	ECBT1H102KB5	50V 1000P [M]
R420	ERDS2FJ472	1/4W 4.7K [M]	R748	ERJ6GEYJ182V	1/10W 1.8K [M]	C603	ECBT1C103NS5	16V 0.01U [M]
R421	ERDS2FJ103	1/4W 10K [M]	R749	ERJ6GEYJ682V	1/10W 6.8K [M]	C604	ECBT1H391KB5	50V 390P [M]
R461	ERDS2FJ121	1/4W 120 [M]	R750, 751	ERJ6GEYJ473V	1/10W 47K [M]	C605	ECFR1E104ZF5	25V 0.1U [M]
R462	ERDS2FJ331	1/4W 330 [M]	R752	ERJ8GEYJ220V	1/8W 22 [M]	C606	ECEA0JKA101B	6.3V 100U [M]
R463, 464	ERDS2FJ821	1/4W 820 [M]	R770, 771	ERJ6GEYJ155A	1/10W 1.5M [M]	C651	ECEA1HKA010B	50V 1U [M]
R465	ERDS2FJ121	1/4W 120 [M]	R772	ERJ6GEYJ273A	1/10W 27K [M]	C652	ECEA1EKA4R7B	25V 4.7U [M]
R501, 502	ERDS2FJ103	1/4W 10K [M]	R803, 804	ERDS2FJ224	1/4W 220K [M]	C701	ECEA0JKA3301	6.3V 33U [M]
R503	ERDS2FJ102	1/4W 1K [M]	R805, 806	ERDS2FJ822	1/4W 8.2K [M]	C702	ECU2NE104MBN	25V 0.1U [M]
R601-608	ERDS2FJ472	1/4W 4.7K [M]	R807, 808	ERDS2FJ123	1/4W 12K [M]	C703	ECEA0JKA101I	6.3V 100U [M]
R610, 611	ERDS2FJ331	1/4W 330 [M]	R809-812	ERDS2FJ333	1/4W 33K [M]	C704, 705	ECU2NE104MBN	25V 0.1U [M]
R612-617	ERDS2FJ100	1/4W 10 [M]	R813-816	ERDS2FJ102	1/4W 1K [M]	C706	ECUV1H272KBN	50V 2700P [M]
R621	ERDS2FJ332	1/4W 3.3K [M]	R817, 818	ERDS2FJ473	1/4W 47K [M]	C707	ECUV1E273KBN	H 25V 0.027U [M]
R622	ERDS2FJ680	1/4W 68 [M]	R819, 820	ERDS2FJ100	1/4W 10 [M]	C708	ECUE1H472KBN	50V 4700P [M]
R623, 624	ERDS2FJ100	1/4W 10 [M]	R851	ERDS2FJ222	1/4W 2.2K [M]	C709	ECUE1C473KBN	16V 0.047 [M]
R631	ERDS2FJ103	1/4W 10K [M]			CHIP JUMPER(S)	C710	ECUV1H182KBN	H 50V 1800P [M]
R632	ERDS2FJ102	1/4W 1K [M]	J701-709	ERJ8GEYOR00A	CHIP JUMPER [M]	C711, 712	ECU2NE104ZFN	H 25V 0.1U [M]
R651	ERDS2FJ103	1/4W 10K [M]	J714-717	ERJ8GEYOR00A	CHIP JUMPER [M]	C713	ECUV1C104MBM	16V 0.1U [M]
R652	ERDS2FJ471	1/4W 470 [M]	J721-724	ERJ6GEYOR00A	CHIP JUMPER [M]	C714	ECEA0JKA101I	6.3V 100U [M]
R653	ERDS2FJ103	1/4W 10K [M]	J726-731	ERJ6GEYOR00A	CHIP JUMPER [M]	C716	ECUE1H561KBN	50V 560P [M]
R671	ERDS2FJ473	1/4W 47K [M]			CAPACITORS	C717	ECU2NE104ZFN	25V 0.1U [M]
R672	ERDS2FJ221	1/4W 220 [M]				C718	ECUV1C224KBM	16V 0.22U [M]
R701	ERJ6GEYJ4R7V	1/10W 4.7 [M]	C11	ECBT1E103ZF	25V 0.01U [M]	C721	ECUV1H100DCN	H 50V 10P [M]
R703	ERJ6GEYJ823	1/10W 82K [M]	C12	ECA1CM222EV	16V 2200U [M] $\Delta$	C722	ECUV1H100DCN	H 50V 10P [M]
R704	ERJ6GEYJ102A	1/10W 1K [M]	C15	ECBT1H102KB5	50V 1000P [M]	C723	ECEA1AKA221I	10V 220U [M]
R705	ERJ6GEYJ103V	1/10W 10K [M]	C16	ECA1AM471B	10V 470U [M]	C724	ECUV1C104MBM	16V 0.1U [M]
						C725, 726	ECUE1H102KBN	50V 1000P [M]
						C727, 728	ECEA1HPK010I	50V 1U [M]
						C730	ECU2NE104ZFN	25V 0.1U [M]

Ref. No.	Part No.	Values & Remarks	Ref. No.	Part No.	Values & Remarks	Ref. No.	Part No.	Values & Remarks
C731, 732	ECEA0JKA221I	6.3V 220U [M]	C745	ECUE1H102KBN	H 50V 1000P [M]	C754	ECUE1H471KBN	H 50V 470P [M]
C733	ECUZNE104MBN	25V 0.1U [M]	C747	ECUE1H222KBN	H 50V 2200P [M]	C801, 802	ECEA1AKA101B	10V 100U [M]
C734	ECEA1AKA221I	10V 220U [M]	C748	ECUV1H471KBM	H 50V 470P [M]	C805-808	ECCR1H391J5	50V 390P [M]
C735-737	ECUWNE104ZFN	25V 0.1U [M]	C749	ECUZNE104MBN	H 25V 0.1 [M]	C809, 810	ECEA0JKA470B	6.3V 47U [M]
C738	ECUV1G154KBN	H 16V 0.15U [M]	C750	ECUV1G104MBM	16V 0.1U [M]	C811, 812	ECBT1H102KB5	50V 1000P [M]
C742	ECUV1E273KBN	H 25V 0.027U [M]	C751	ECUZNE104MBN	H 25V 0.1U [M]	C813	ECEA1AKA470B	10V 47U [M]
C743	ECUWNE104ZFN	H 25V 0.1U [M]	C752	ECUE1H152KBN	H 50V 1500P [M]			
C744	ECUE1E822KBN	H 25V 8200P [M]	C753	ECUV1H471KBM	H 50V 470P [M]			

## Replacement Parts List (Packing, Accessories, Grease or Jig/Tool)

**Notes:** \* Important safety notice:

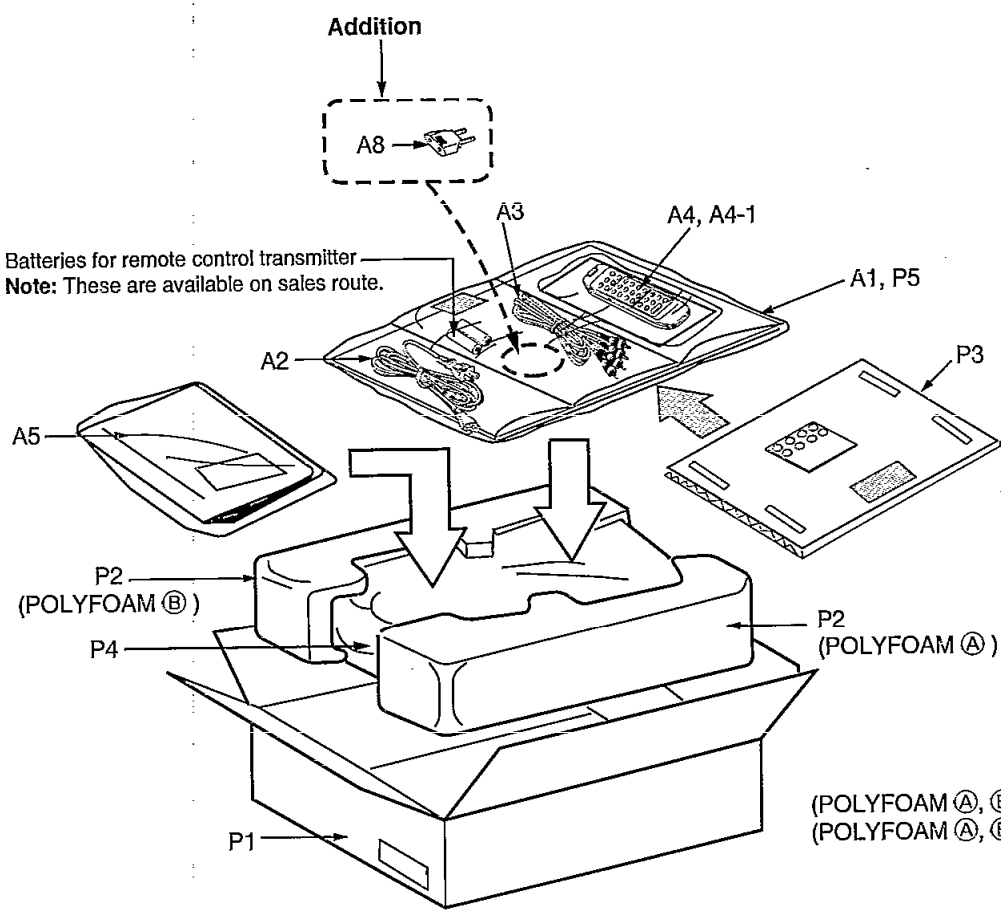
- Components identified by  $\Delta$  mark have special characteristics important for safety. Furthermore, special parts which have purposes of fire-retardant (resistors), high-quality sound (capacitors), low-noise (resistors), etc. are used. When replacing any of components, be sure to use only manufacturer's specified parts shown in the parts list.
- \* Warning: This product uses a laser diode. Refer to caution statements on page 2.
- \* ACHTUNG: Die Lasereinheit nicht zerlegen.  
Die Lasereinheit darf nur gegen eine vom Hersteller spezifizierte Einheit ausgetauscht werden.
- \* [M] indicates in Remarks column parts that are supplied by MESA.

Ref. No.	Part No.	Part Name & Description	Remarks	Ref. No.	Part No.	Part Name & Description	Remarks
		PACKING MATERIAL		A4-1	URG4EC1371	BATTERY COVER	[M]
				A5	REA0623-K1	FILE BOOK	[M]
				A6	SJP5213-2	AC PLUG ADAPTOR	[M] (GC)
P1	RPG3377	PACKING CASE	[M] (E)			<GREASE OR JIG/TOOL>	
P1	RPG3597	PACKING CASE	[M] (EB, EG)			GREASE	
P1	RPG3378	PACKING CASE	[M] (GC, GN)				
P2	RPN0942	POLYFOAM	[M] (E, EG, GC, GN)	SA1	RFKXPG671	MORYCOAT GREASE PG671	[M]
P2	RPN1009	POLYFOAM	[M] (EB)	SA2	SZZ0L24	FLOIL GREASE	[M]
P3	RPQ0164	ACCESSORY PAD	[M]			ALLEN WRENCH	
P4	RPF0012	MIRAMAT BAG	[M]				
P5	RPF0139	BAG	[M]	SA3	SZZP1101C	ALLEN WRENCH (M2.0)	[M]
		ACCESSORIES				EXTENTION	
A1	RFKSLMC410EK	INSTRUCTION MANUAL	[M] (E) <IA>				
A1	RQT3781-B	INSTRUCTION MANUAL	[M] (EB, GN) <IB>	SA4	RFKZ0062	EXTENTION CODE	[M]
A1	RFKSLM410EGK	INSTRUCTION MANUAL	[M] (EG) <IC>			TEST DISC	
A1	RFKSLMC410GCK	INSTRUCTION MANUAL	[M] (GC) <ID>	SA5	SZZP1054C	PLAYABILITY TEST DISC	[M]
A2	RJA0019-2A	AC CODE	[M] (E, EG, GC)	SA6	SZZP1056C	UNEVEN TEST DISC	[M]
A2	RJA0038-U	AC CODE	[M] (EB)				
A2	RJA0035-K	AC CODE	[M] (GN)				
A3	RJL2P004B08	STEREO CONNECTION CABLE	[M]				
A4	EUR644972	REMOTE CONTROL	[M]				

Notes: • "<IA> ~ <ID>" marks in Remarks indicate language of instruction manual.

[ <IA>: English/ Spanish/ Swedish/ Russian/ Polish/ Czech, <IB>: English, <IC>: German/ Italian/ French/ Dutch/ Danish, <ID>: English/ Spanish/ Chinese/ Arabic ]

# ■ Packaging



Batteries for remote control transmitter  
Note: These are available on sales route.

(POLYFOAM A, B: RPN0942) For E,EG,GC,GN areas  
(POLYFOAM A, B: RPN0942) For EB area

## ■ Precautions

### Cautions on moving this unit

Before moving the changer to another location, be sure to remove all discs from the slots and turn off the changer.

Failure to do so will expose the compact discs and the changer to the risk of severe damage.

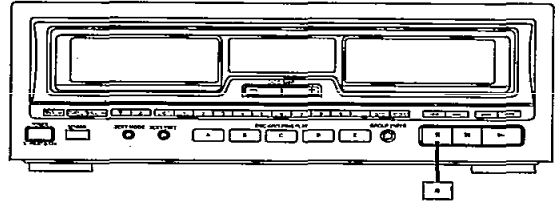
#### CAUTION

The changer mechanism automatically locks when power is turned off, to protect it against damage in transport. Therefore, always press **POWER** and make sure "OFF" appears on the display before you unplug the changer.

### Other cautions

Outside light or noise may sometimes cause the changer to detect a disc when there isn't one. However, the changer always correctly detects the disc when in the play mode no matter what.

Do not leave the front panel open. Infiltrating dust or other matter may lead to damage or malfunctions.



### When getting service

Before bringing in your changer for service, be sure to remove all discs first.




If the disc in play doesn't return to its slot when you press **■**, hold the button down for about 4 seconds. The disc should return to the slot.

## ■ Connections

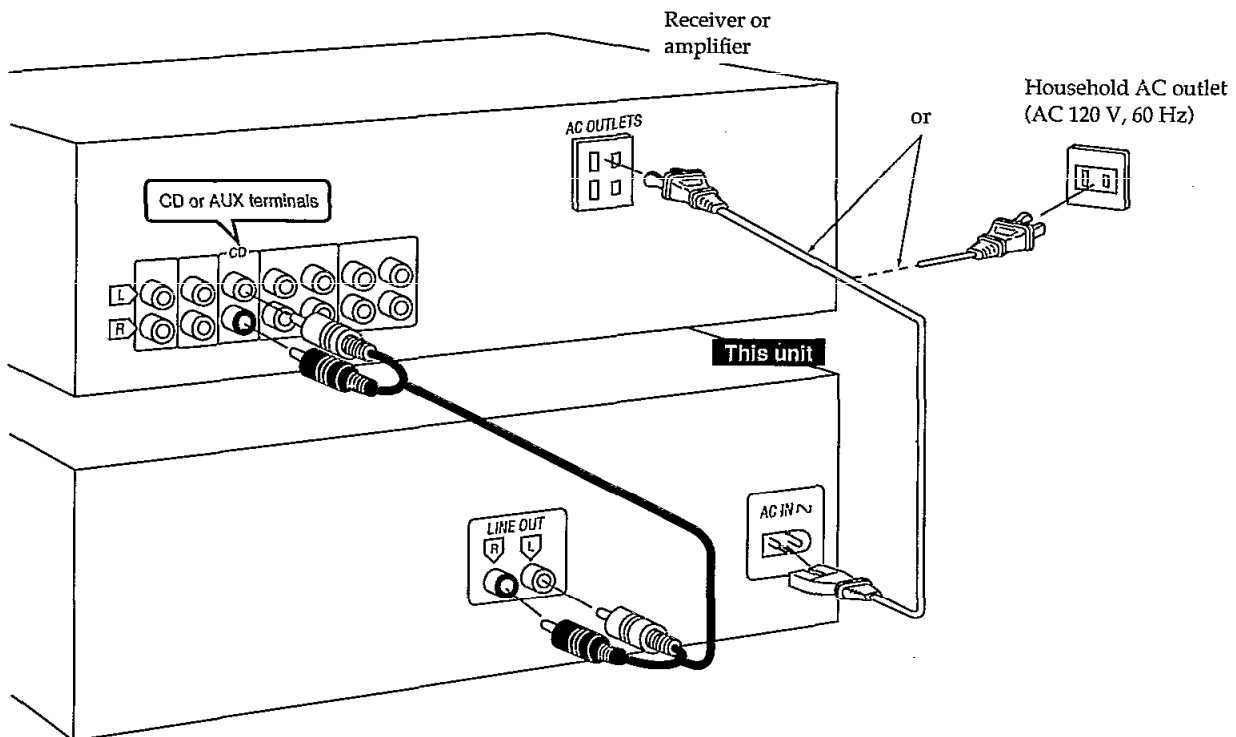
#### Note

- Set the changer on a flat, level surface.
- Before connecting the changer to your audio system, make sure that the power of the changer and all other system components is turned off.

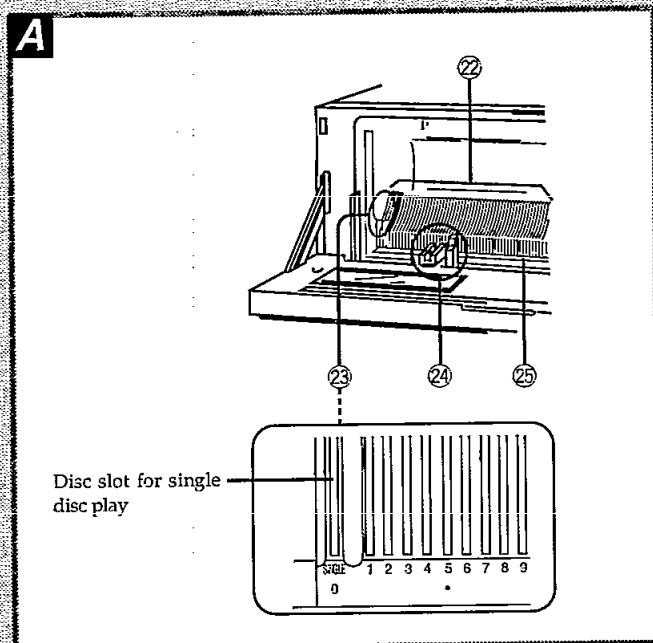
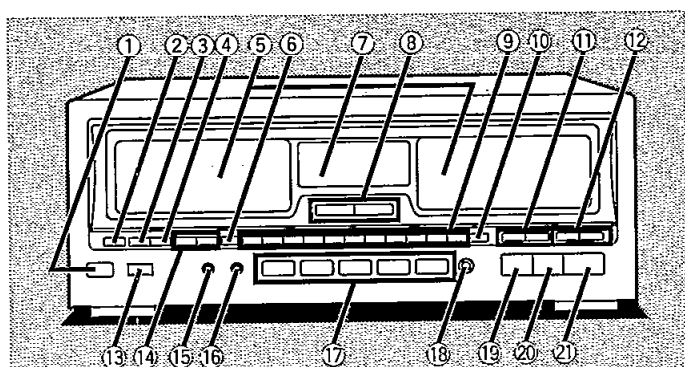
#### Stereo connection cable

White (L)   

Red (R)   



## ■ Front Panel Control



- ① Power "STANDBY  $\odot$ /ON" switch (POWER, STANDBY  $\odot$ /ON)  
Press to switch the unit from on to standby mode or vice versa. In standby mode, the unit is still consuming a small amount of power.
- ② Single disc play button (SINGLE  $\blacktriangleright$ )
- ③ Direct programming button (DIRECT)
- ④ Programming button (PROGRAM)
- ⑤ Windows
- ⑥ Disc selector button (DISC)
- ⑦ Display
- ⑧ Disc skip buttons (DISC SKIP, -, +)
- ⑨ Numeric buttons (1-9, 0,  $\geq 10$ )
- ⑩ Disc enter button (DISC ENTER)
- ⑪ Search/Text character select buttons ( $\blacktriangleleft$ ,  $\blacktriangleright$ , SEARCH/CHARACTER)
- ⑫ Track skip/Text cursor removal buttons ( $\blacktriangleleft\blacktriangleleft$ ,  $\blacktriangleright\blacktriangleright$ , SKIP/CURSOR)
- ⑬ Remote control signal sensor (SENSOR)
- ⑭ Text search buttons ( $\blacktriangledown$ ,  $\blacktriangle$ )
- ⑮ Text mode button (TEXT MODE)
- ⑯ Text edit button (TEXT EDIT)
- ⑰ Disc group buttons (DISC GROUPING PLAY, A, B, C, D, E)
- ⑱ Group enter button (GROUP ENTER)
- ⑲ Stop button ( $\blacksquare$ )
- ⑳ Pause button ( $\parallel$ )
- ㉑ Play button ( $\blacktriangleright$ )

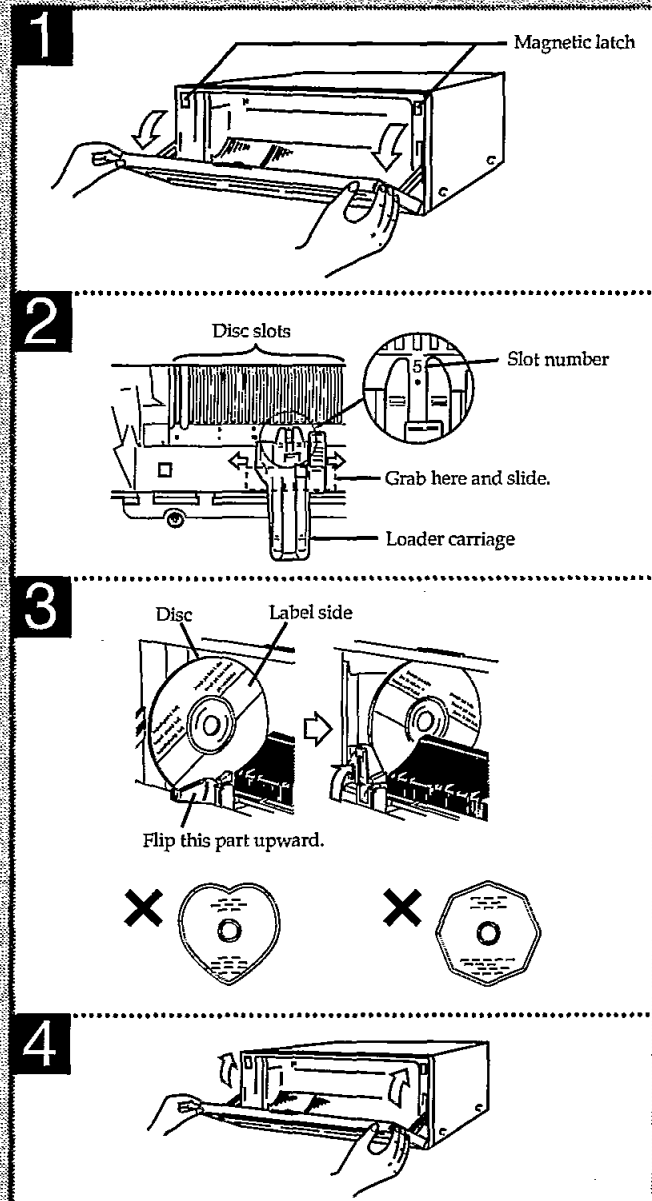
### Disc slot section **A**

For an explanation on how to open the front panel, see page 7 "How to set discs".

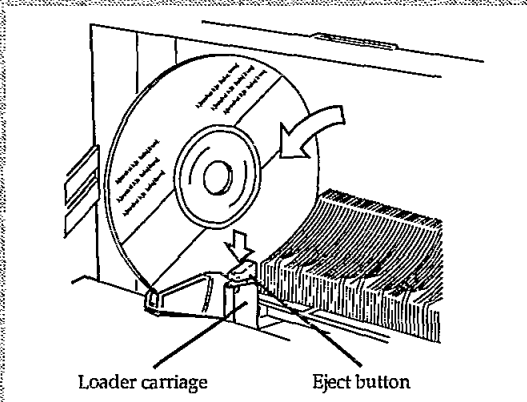
- ⑫ Disc slots
- ⑬ Disc slot for single disc play (SINGLE)
- ⑭ Loader carriage
- ⑮ Slot numbers

## Setting / Removing Discs

A



B



### How to set discs

A

1. Pulling gently from both ends, open the front panel.

#### Caution

- Except when setting or removing discs, keep hands out of the changer while open. You could injure yourself if somehow entangled in the internal mechanism.
- Keep cassette tapes away from the magnetic latches.

2. Slide the loader carriage to the desired slot No. to insert a disc.

#### Note

Slot No. 0 (SINGLE) is reserved for single disc play.

3. Set the disc on the loader and flip the loader upwards.

#### Caution

- Do not use 3" (8 cm) discs fitted with expander rings. Expander rings could damage the disc slots.
- Do not use cleaning discs or warped discs. All of these could damage your changer.
- Do not use discs with poorly attached labels or stickers. Adhesive protruding from peeled off stickers can cause the changer to malfunction.
- Do not put anything other than discs in the changer.
- Do not use irregular shape CDs (heart-shape, octagonal, etc.).

4. Close the front panel gently.

#### Note

If you leave the front panel open while a disc is in play, when the disc is over, the changer will stop.

### How to remove discs

B

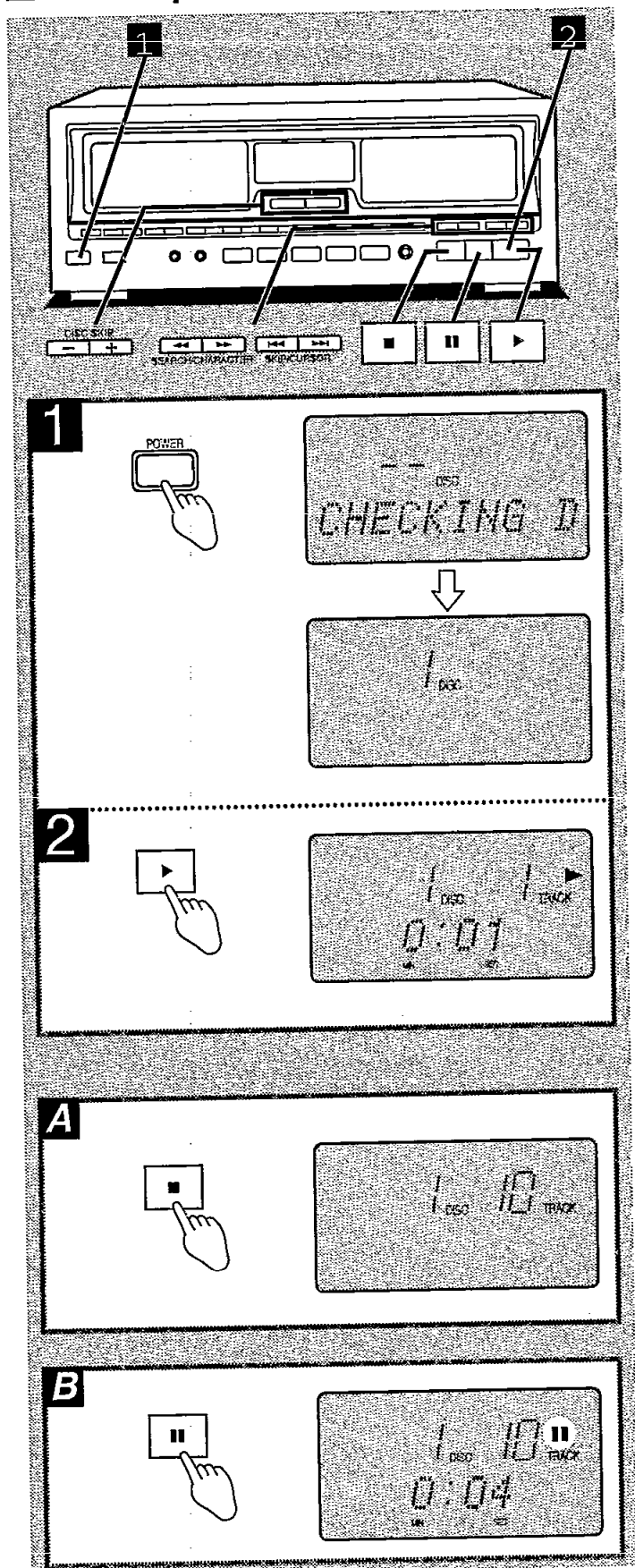
1. Open the front panel.
2. Slide the loader carriage to the slot you want.
3. Press the eject button on the loader carriage.

### Special notes

You can set discs in the slots and remove them too, while playing discs.

- Do not set a disc in the slot of the disc being played (slot flashes). The disc in play is returned to its slot when finished. If two discs somehow jam in a slot, one or both could be damaged. When this happens, the message "TAKE OUT" will appear on the display. Remove the disc that doesn't belong in the slot and press the eject button.
- Do not open the front panel while the changer is changing discs.
- Sometimes the front panel cannot be opened while a disc is playing. It is a question of time. In such case, wait until you can open it.

## Basic Operations



### Sequential play

The changer plays all the tracks on all the discs in order and stops automatically when the last track on the last disc finishes playing.

Before starting, load your discs.

#### 1 Press POWER.

The unit will switch on.  
Momentarily, the message "CHECKING DISCS" will appear on the display.  
When it goes out, the last disc played will be displayed.

#### 2 Press ►.

Play will begin.

The "►" indication will illuminate.  
The disc number, the track number and the elapsed play time will be displayed.  
The disc number is the same as the slot number.

To search for the desired position	SEARCH/CHARACTER
To skip tracks	SKIP/CURSOR
To skip discs	DISC SKIP

#### To stop play **A**

##### Press ■.

The disc number and the total number of tracks of the current disc will be displayed.

The total playing time displayed includes the silent sections between tracks. For this reason, it may be a few seconds longer than the playing time indicated on the disc.

When you open the front panel, the total number of tracks and the total playing time go out.

Press ► to re-start play.

##### Note

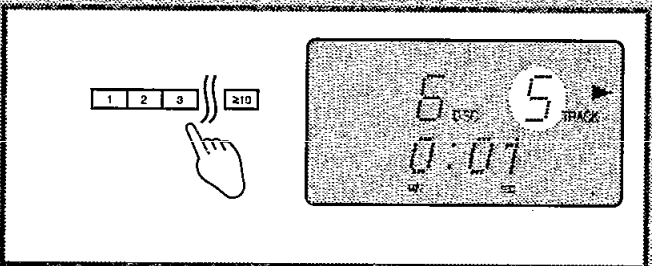
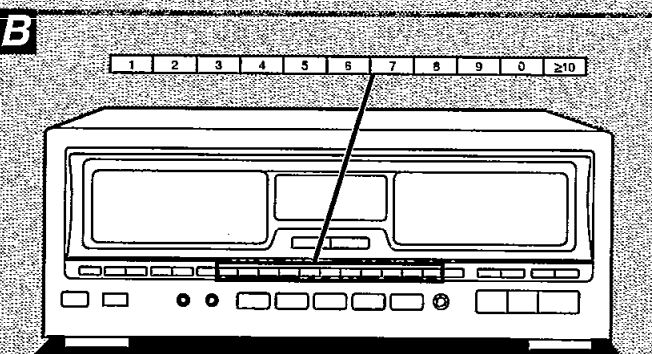
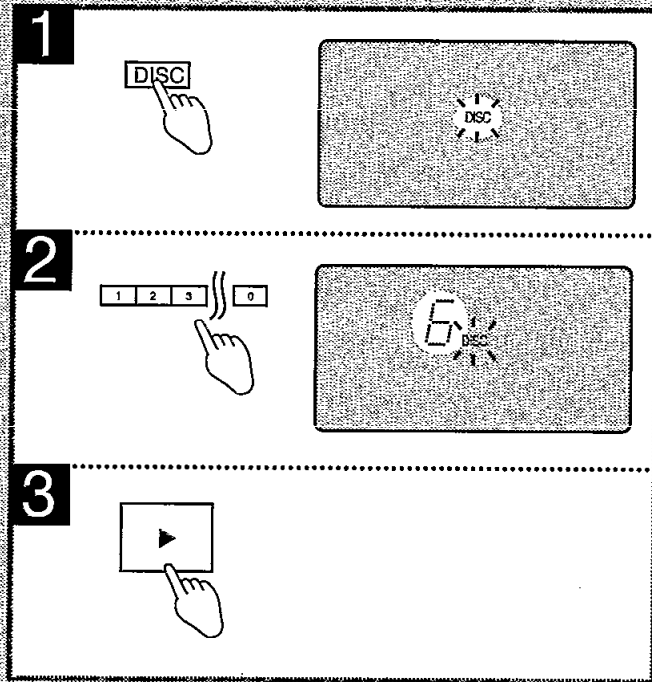
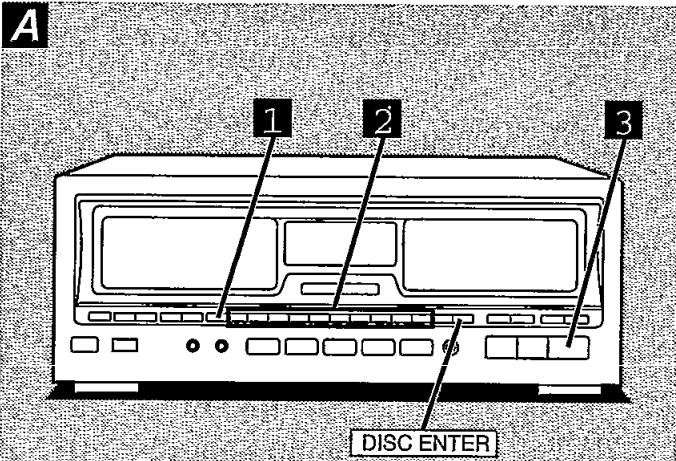
It takes roughly 3 seconds from the time you press ■ until the disc is returned to the slot.

#### To temporarily stop play **B**

Press ||.

Press ► to resume play.





**To directly access a specific disc** A

- 1** Press DISC.
- 2** [Within 7 seconds]  
Select the disc you want with the numeric buttons.

To select a disc from 1 to 9  
For example: "6"

To select a disc from 10 to 110  
For example: "19"

→

Push the buttons within 7 seconds of each other.

**Note**

When selecting discs, the ≥10 button does not respond to touch.

- 3** [Within 7 seconds]  
Press ►.  
The changer will start playing the selected disc from the first track.

**For your reference**

- If you press DISC ENTER instead of ► to select a disc, the disc number will be displayed but play will not start automatically.
- When in the stop mode, if you select an empty slot, the message "NO DISC" will appear on the display.
- While a disc is playing, if you select an empty slot, the changer will automatically play the next disc available.
- If you select "0", the changer will switch to the single disc play mode.

**To directly access a specific track** B

After selecting a disc, select a track with the numeric buttons.

**Press the numeric button(s) to select the track.**  
Play will begin from the selected track.

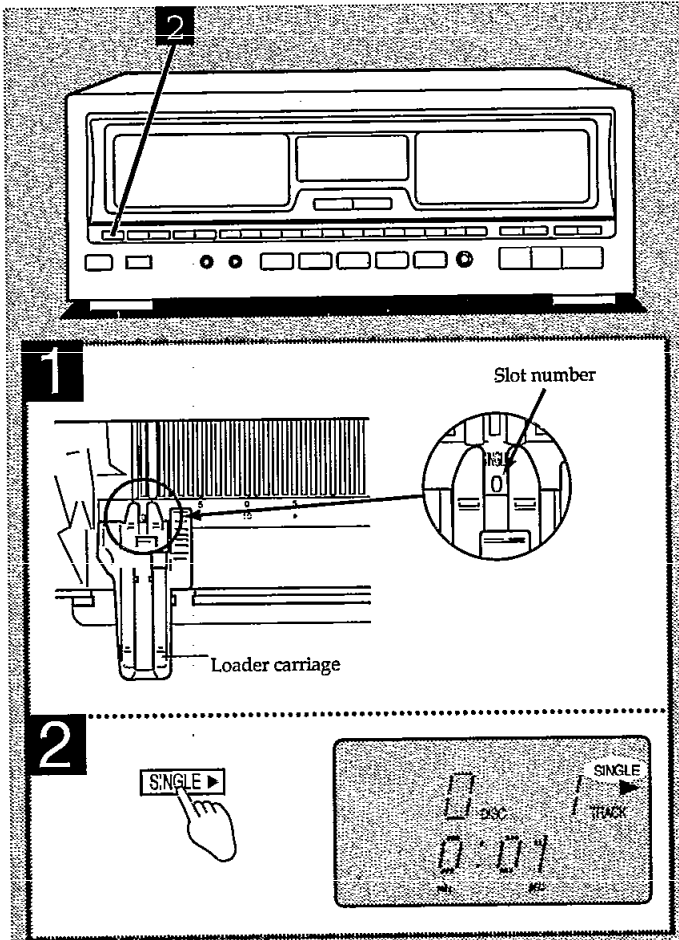
To select a track from 1 to 9  
For example: "6"

To select a two-digit track number 10 or higher  
For example: "19"

→  →

Push the buttons within 7 seconds of each other.

## Single Disc Play



Single disc play is convenient when wanting to playback a specific disc right away, without going through the usual selection procedure, for example, to listen to a disc you just bought.

**1** Open the front panel, and set the disc in the slot No. 0.

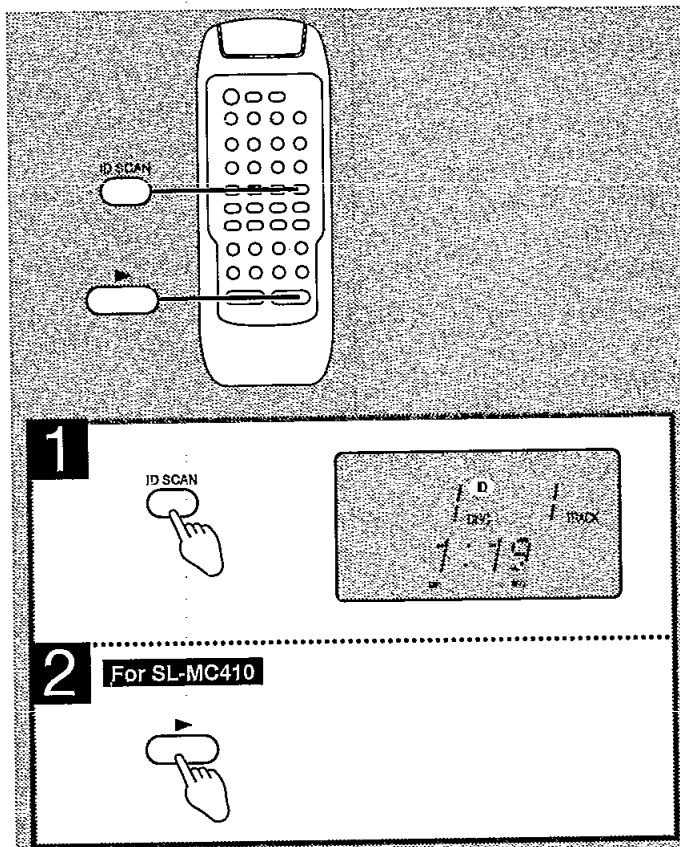
Face the disc label to the right and flip the loader upwards to set the disc.

**2** Close the front panel and press SINGLE ▶.

The changer plays all the tracks in order and stops automatically when the last track finishes playing.

**To cancel single disc play mode**

- Select another disc with the numeric buttons.
- Skip to another disc with DISK SKIP (- or +).
- Select a group.



(Only available from the remote control.)

This function is convenient to use when searching for a desired track.

The function will search from the beginning of the track for a loud section, and will play 10 seconds of the track centering around that point.

The order of scanning is the same as for play mode.

**1** Press ID SCAN.  
ID scan will start.

**2** [When the desired track has been found]  
Press ▶.  
The changer will play the track from the beginning.

**To cancel ID scan**

Press ID SCAN while this function is in operation.  
The "ID" indicator will go out.

The changer will continue to play from the track being played.

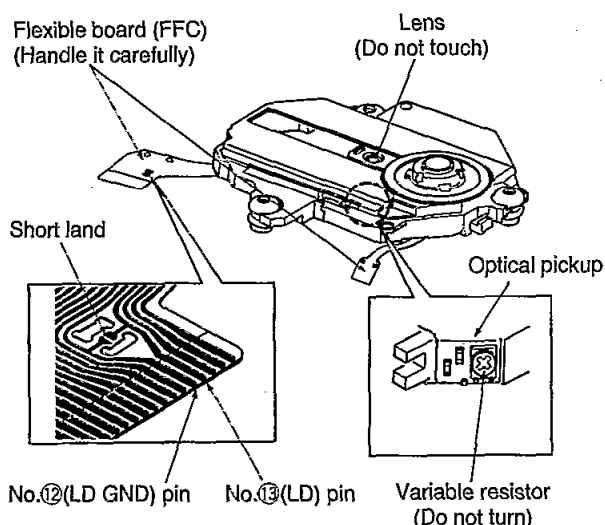
## ■ Handling Precautions for Traverse Deck

The laser diode in the traverse deck (optical pickup) may break down due to potential difference caused by static electricity of clothes or human body.

So, be careful of electrostatic breakdown during repair of the traverse deck (optical pickup).

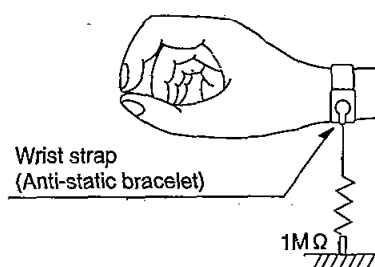
### ● Handling of traverse deck (optical pickup)

1. Do not subject the traverse deck (optical pickup) to static electricity as it is extremely sensitive to electrical shock.
2. The short land between the No. ⑫ (LD GND) and No. ⑬ (LD) pins on the flexible board (FFC) is shorted with a solder build-up to prevent damage to the laser diode. To connect to the PC board, be sure to open by removing the solder build-up, and finish the work quickly.
3. Take care not to apply excessive stress to the flexible board (FFC).
4. Do not turn the variable resistor (laser power adjustment). It has already been adjusted.



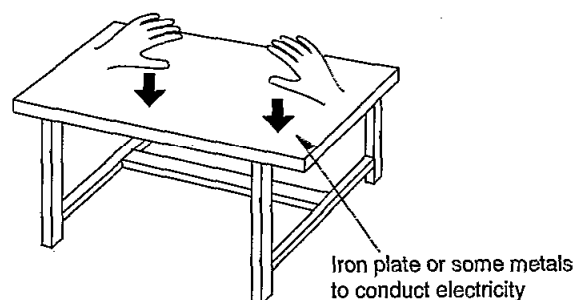
### ● Grounding for electrostatic breakdown prevention

1. **Human body grounding**  
Use the anti-static wrist strap to discharge the static electricity from your body.
2. **Work table grounding**  
Put a conductive material (sheet) or steel sheet on the area where the optical pickup is placed, and ground the sheet.



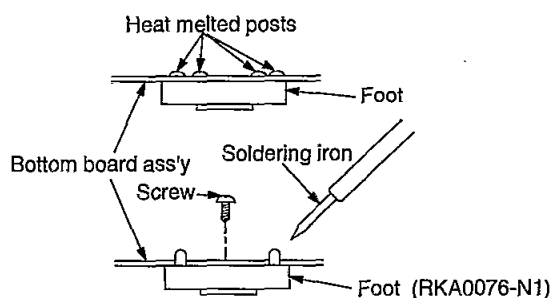
### Caution:

The static electricity of your clothes will not be grounded through the wrist strap. So, take care not to let your clothes touch the traverse deck (optical pickup).



## ■ REPLACEMENT OF THE FOOT

1. Remove the 4 heat melted posts on the Bottom board ass'y with a pair of nippers or similar tool.
2. To replace the foot (RKA0053-A) on the Bottom board ass'y melt the 4 posts with a soldering iron or install it with a screw (XTB3+6J).



# Self-Diagnosis Mode

## Self-diagnosis mode list

Mode	Procedure	Content	Use	Page
FL display mode	<p>Turn ON power button with no disc loaded.</p> <p>Press the following 3 buttons simultaneously: PLAY(▶), STOP(■), TRACK SKIP(◀◀)</p> <p>FL all unlit</p> <p>Press DISC button</p> <p>Press specified button</p> <p>FL all lit</p>	FL all unlit / all lit	Enables checking of whether FL and each SW are okay or not, before set disassembly.	P11
Mechanical mode	<p>Turn ON power button with no disc loaded.</p> <p>Hold down the STOP (■) button for at least 2 seconds.</p> <p>Simultaneously press the TRACK SKIP (▶▶) button for at least 2 seconds, while holding down the STOP (■) button.</p> <p>C (Appears on display)</p>	<p>Displays defective points while performing a series of mechanism operations.</p> <p>C F-15: PU rest SW etc. C F-27: Slide drive system C F-28/ C F-29: Loading system</p> <p>F26: Main IC defect (Automatically displayed when power is turned ON, regardless of mode setting.)</p>	Enables fault to be diagnosed, before set disassembly.	P12 P14
Test mode	<p>Turn OFF power button once, with no disc loaded.</p> <p>Turn ON power while simultaneously holding down the following button: PLAY(▶), STOP(■)</p> <p>TEST MODE (Appears on display)</p> <p>Press A button</p> <p>Press B button</p> <p>Mount disc in single (slot 0) position.</p> <p>Press C button</p>	<p><b>A</b> button: Results in independent operation of traverse deck.</p>	Use to check correct operation after disassembly.	P15
		<p><b>B</b> button: Repeats loading / unloading operation.</p>	Use to check correct operation after repair.	P16
		<p><b>C</b> button: Automatically repeats loading / unloading / slide operation.</p>		P17
Servo adjustment mode	<p>After mounting disc in slot, turn OFF power button once.</p> <p>Turn ON power while simultaneously pressing the following three buttons: PLAY(▶), PAUSE(⏸), STOP(■)</p> <p>Press the PLAY(▶) button.</p>	<p>Displays servo circuit status on FL.</p> <div style="border: 1px solid black; padding: 5px; display: inline-block;"> <p>F...T...C...</p> </div>	<p>Enables checking of servo status.</p> <p>* F = Focus servo * T = Tracking servo * C = CLV servo</p>	P18 P19

## Before set disassembly

Before set disassembly, perform **Self-diagnosis** ( **FL display mode** ) and **Mechanical mode** ) and **CD basic operation checking**, and develop an idea of the cause of the problem.

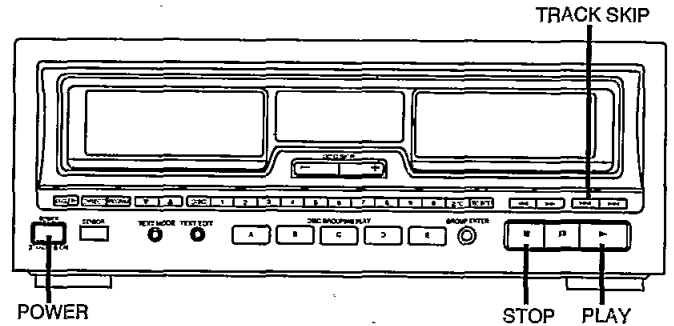
## Self-diagnosis FL display mode

### FL all unlit test

Press **POWER** with no disc loaded.

Press **STOP** (■), **PLAY** (▶), **TRACK SKIP** (◀◀) simultaneously.

FL is all unlit.

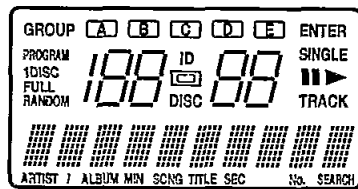
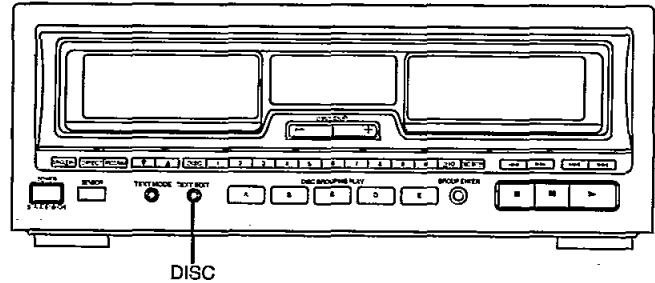


Previous display remains unchanged:  
 \* Check switches (■, ▶, ◀◀).  
 Characters remain displayed:  
 \* Check the grid of the characters.

### FL all lit test

Press **DISC** (FL remains all unlit)

Press all buttons except **STOP** (■), **PAUSE** (||), **PLAY** (▶), **SEARCH** (◀◀, ▶▶), **DISC**, **DISC ENTER** and **POWER**.



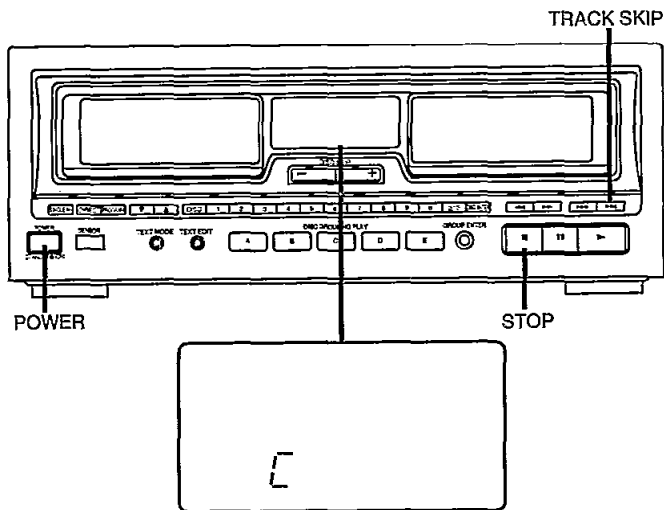
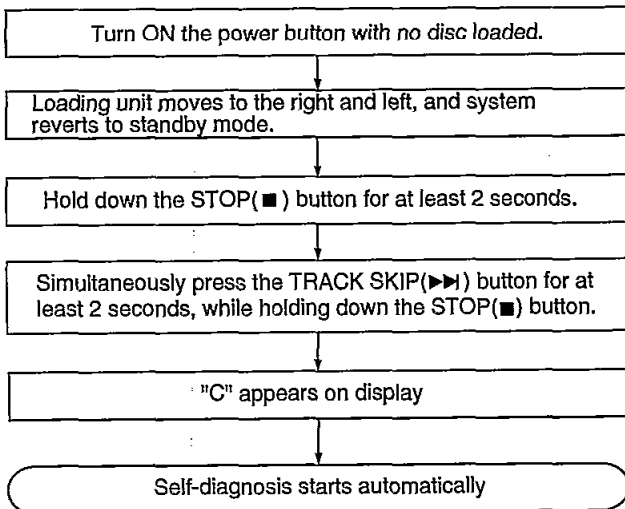
Result	Handling
All lit	Normal (Pressed button and FL normal)
All remain unlit	Check all buttons pressed above
Missing letters	Check grid of missing letters

### Cancellation

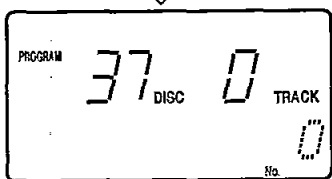
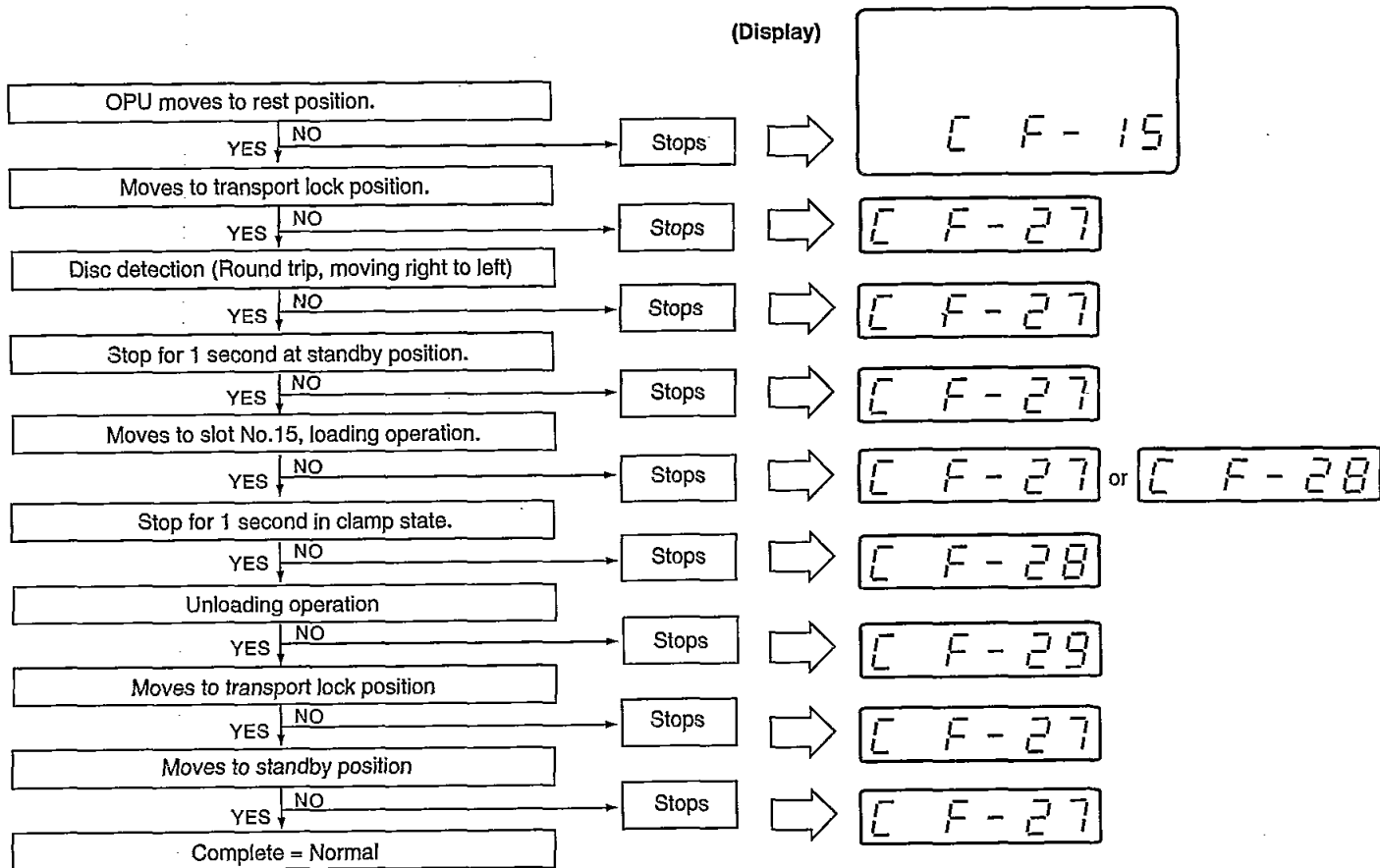
- Press **STOP** (■) or turn OFF/ON power button.

# Self-diagnosis Mechanical mode

## Setting



## Loading unit operation and display



## Cancellation

- Turn power button OFF/ON.

# Self-diagnosis Mechanical mode

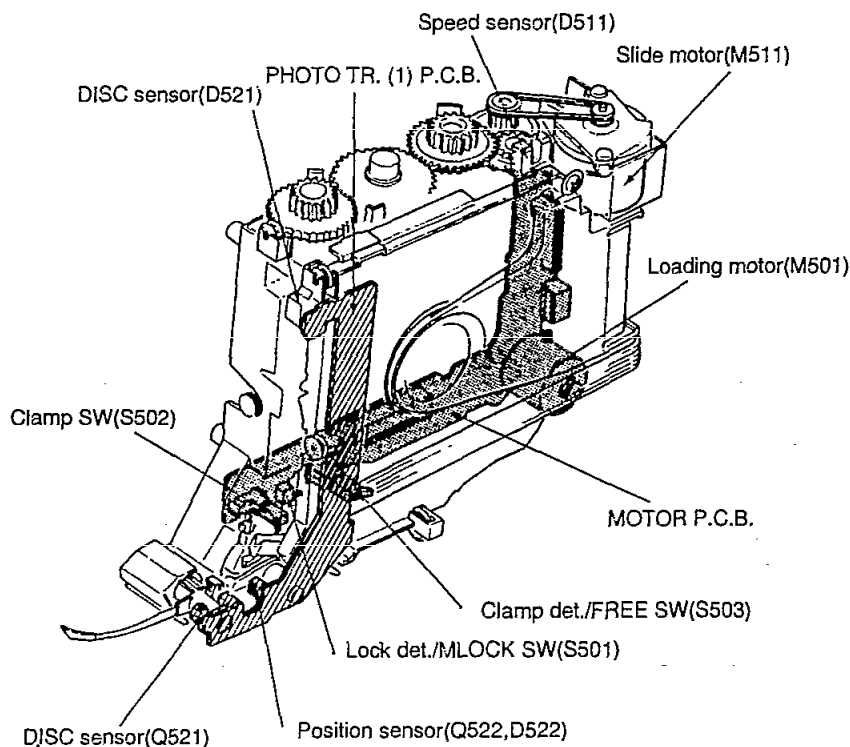
## Display and handling

Display	Cause	Handling
F-15	The symptom is slow start-up of the CD when power is turned ON. The cause is defective contact of the OPU rest switch.	Abnormal rest detection switch (S701).
F-26 (Automatic display)	Sympton is that the unit does not operate when the play button is pressed, or the CD is skipping etc. The probable cause is defective system control IC. Lock det./MLOCK SW (S501) does not go ON/OFF in initial operation.	* Check system control (IC401) and servo IC (IC702). * Check each IC and the servo circuit.  * Check Lock det./MLOCK SW (S501).
F-27	Sensor abnormal. Load on slide drive system is too great. Loading unit does not move to the right and left. Slide motor malfunction.	* Check slide motor (M511). * Check position sensor (Q522, D522) and speed sensor (D511). * Check gears of slide drive system. (Jammed by foreign matter or great teeth missing.)
F-28	Clamp det./FREE SW does not go OFF, and Clamp det.SW (S502) does not go ON within 5 seconds during loading.	* Check Clamp det./FREE SW (S503) and Clamp SW (S502). * Check loading motor (M501). * Check loading drive system.
F-29	Clamp det./FREE SW (S503) and clamp SW do not go ON within 5 seconds during unloading.	(Riding-up, shifting or foreign matter jamming of levers, missing gear teeth etc.)

<Method for returning from error display to normal display>

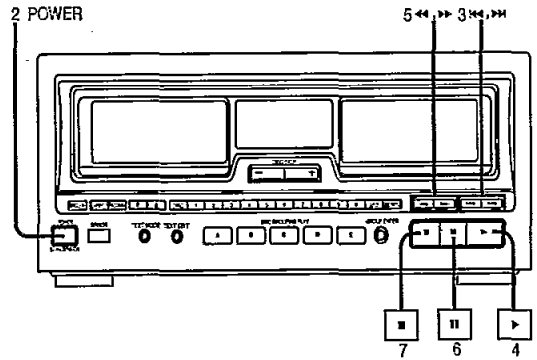
\* C F-26: When repair is complete, the error display disappears automatically.

\* C F-15/ 27/ 28/ 29: Power SW ON/ OFF.



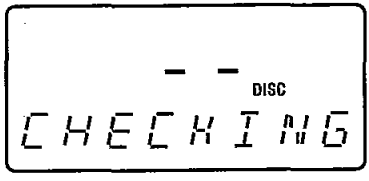
Ref. No.	Part name (Part number)
IC401	System control IC (UPD78043F019)
IC702	Servo processor IC (MN662740RM1)
S501	Lock det./MLOCK SW (RSP1A017-A)
S502	Clamp det. SW (RSH1A005)
S503	Clamp det./FREE SW (RSH1A005)
S701	Rest detection SW (RSM0006-P)
Q521	Disc sensor (PT4810F)
Q522	Position sensor (PT480F)
D511	Speed sensor (RSQGP1S53V)
D521	Disc sensor (LN66S)
D522	Position sensor (GL480V)
M501	Loading motor (RFKPLMC50PAK)
M511	Slide motor (RFKPLMC50PBK)

**Check of basic CD operation**

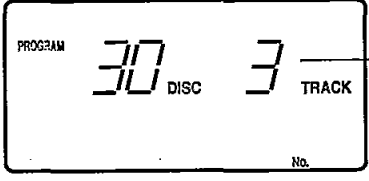
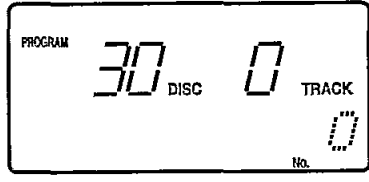


**1** [With power supply OFF] Place one disc in stocker. For example, place a disc in slot No.30.

**2** Press power [CHECKING DISCS] scrolls across the display, and the number of the slot containing the disc is displayed.

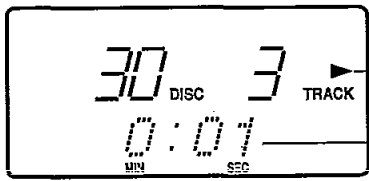


**3** Press either (◀◀ or ▶▶) until you reach the desired track. ◀◀ : You can skip backward. ▶▶ : You can skip forward.



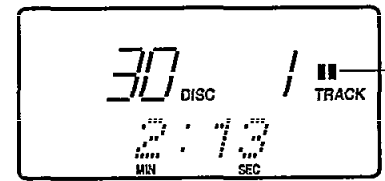
Track number at the playing position.

**4** Press PLAY (▶).



Play indicator  
Elapsed play time

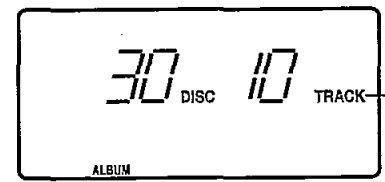
**5** [In the play or pause mode] Press and hold ◀◀ or ▶▶ ◀◀ : you can search backward. ▶▶ : You can search forward.



Illuminates

**6** Press PAUSE (||).

**7** Press STOP (■).



Total number of t

Result	Handling
No abnormalities in any operation	In accordance with the buttons operated in <b>Self-diagnosis: FL display</b> mode , all operation buttons (32 buttons) except the <b>DISC ENTER</b> button are normal. Perform <b>PROGRAM</b> and other operation.
Fails to play or play performance is poor.	Perform servo adjustment mode (p18, 19).
Failure of operation other than play. (Example) Does not skip tracks.	Check between button which does not work and servo module. Check for FFC catching of the OPU. Check for bending of the traverse deck worm gear.



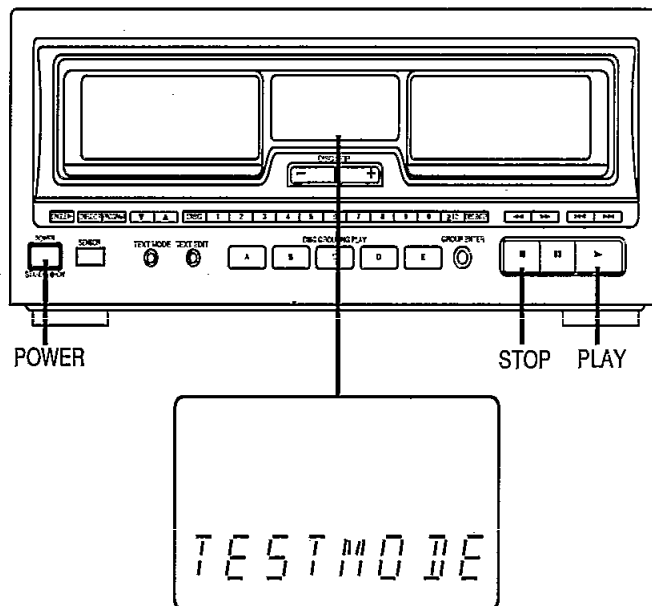
# Self-diagnosis Test mode **A**

## Setting

Turn OFF power button with no disc loaded.

Turn ON power button while simultaneously pressing PLAY (▶) button and STOP (■) button.

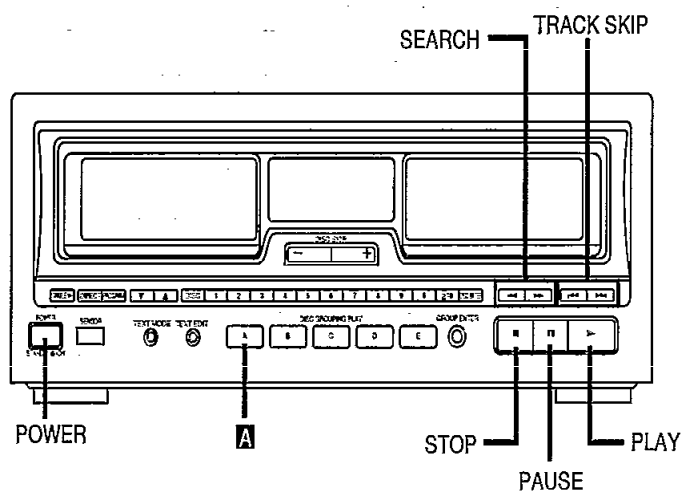
"TEST MODE" appears on the display.



## To independently operate the traverse deck,

Press the **A** button on the operation panel.

The following buttons now work: PLAY (▶), PAUSE (⏸), STOP (■), SEARCH (◀▶) and TRACK SKIP (⏮, ⏭).

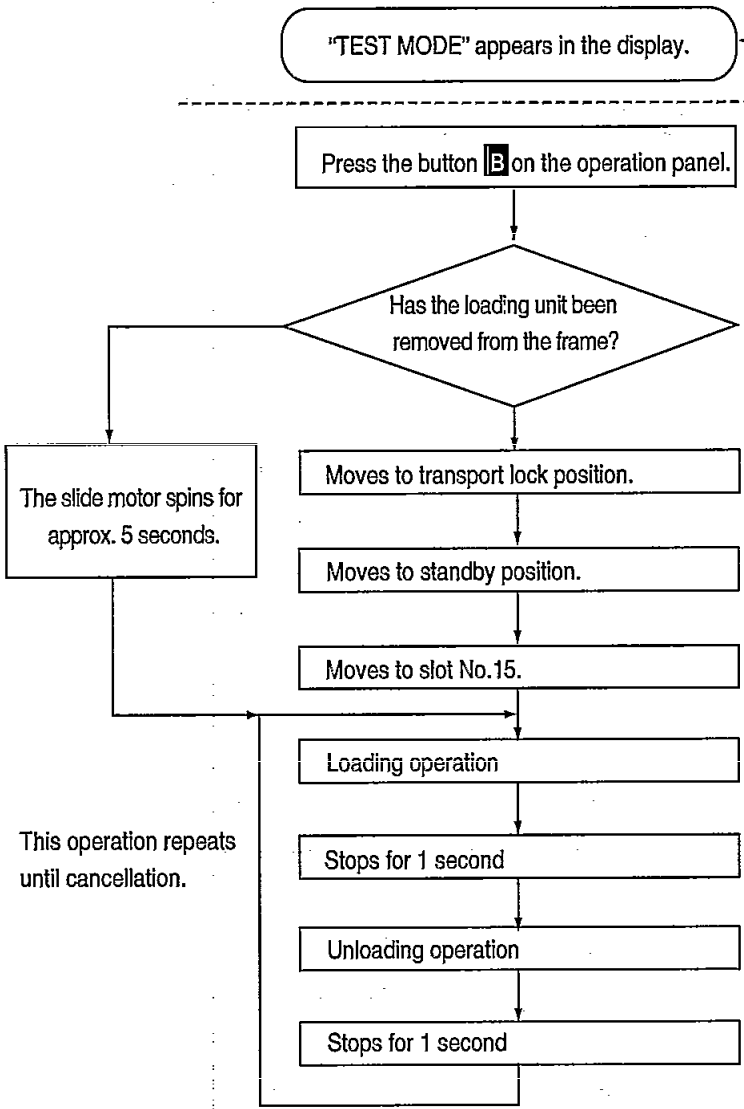


## Cancellation

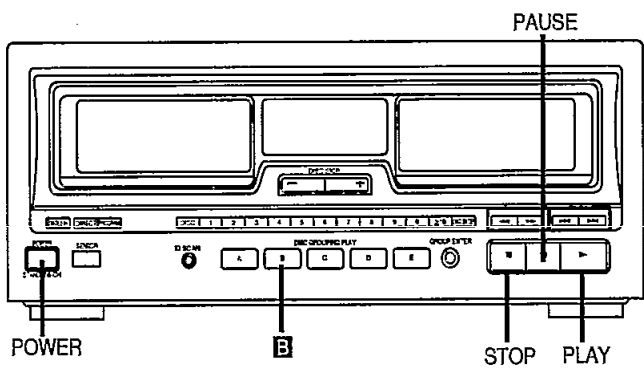
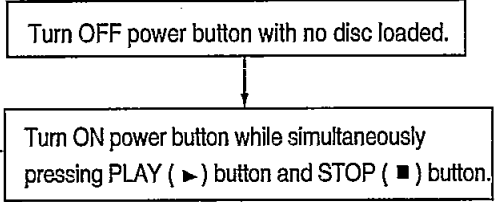
Turn the power button OFF/ON

**Self-diagnosis Test mode B**

**To perform load and unload operations at the loading unit,**



**Setting the "TEST MODE"**



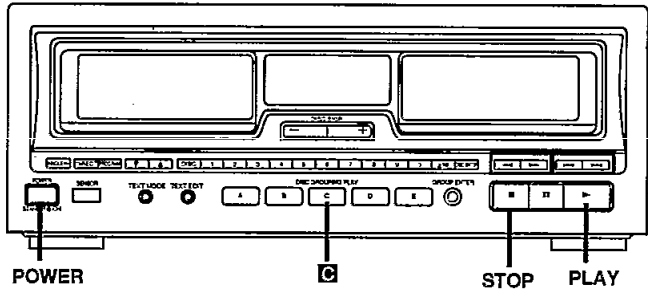
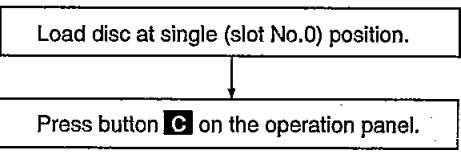
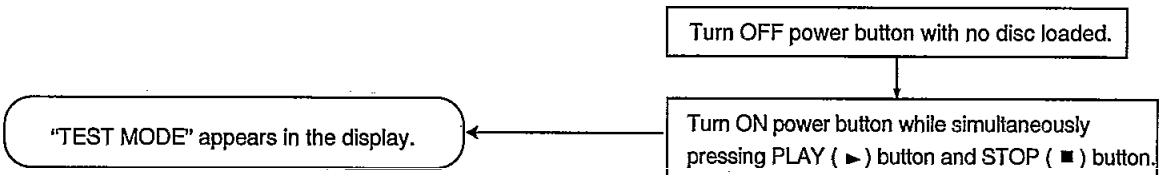
**Cancellation**

Turn the power button OFF/ON

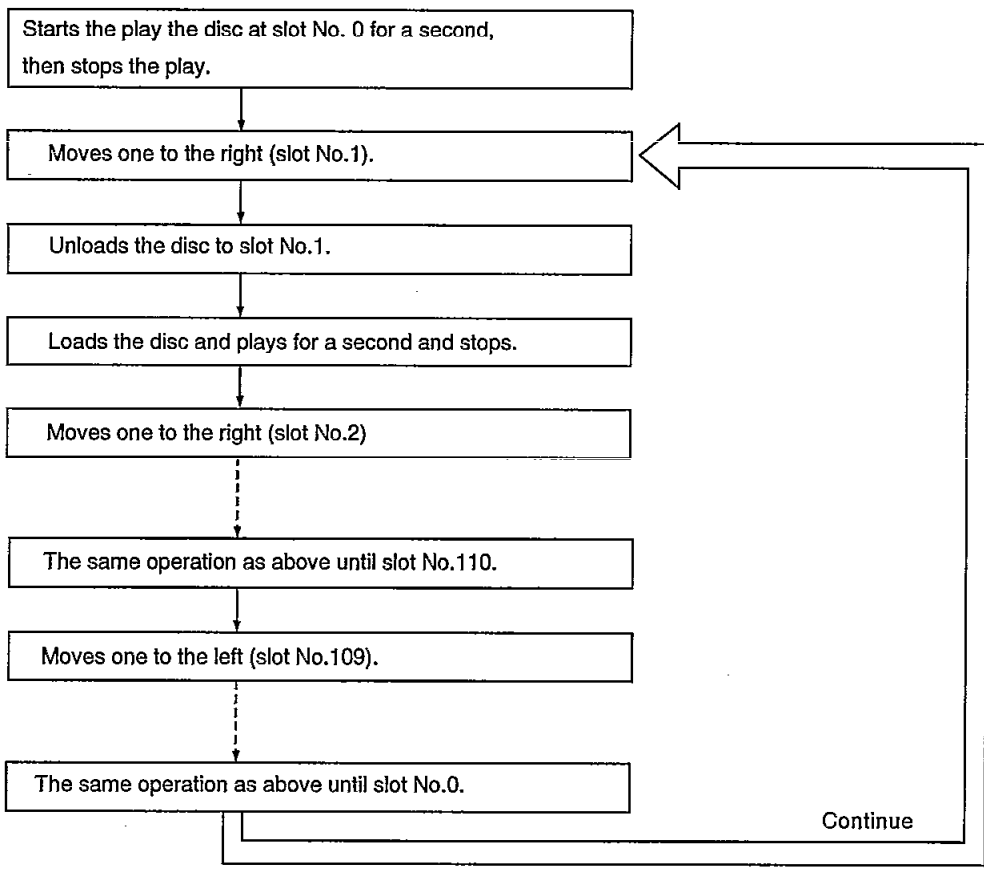
**Self-diagnosis Test mode C**

**To perform linked operation of the loading unit,**

**Setting the "TEST MODE"**



The following automatic operation begins.

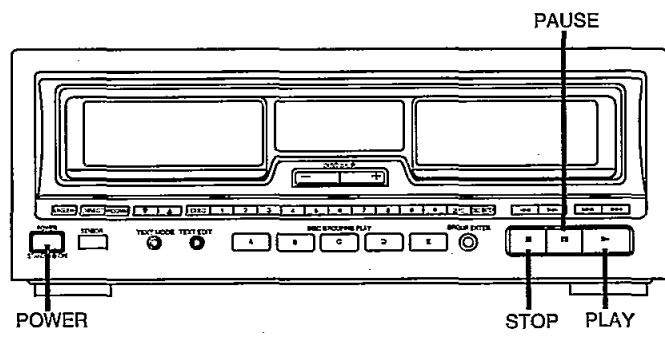
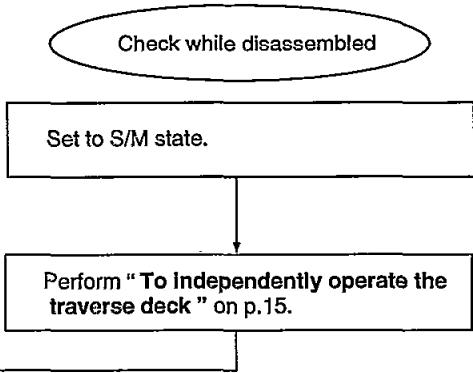
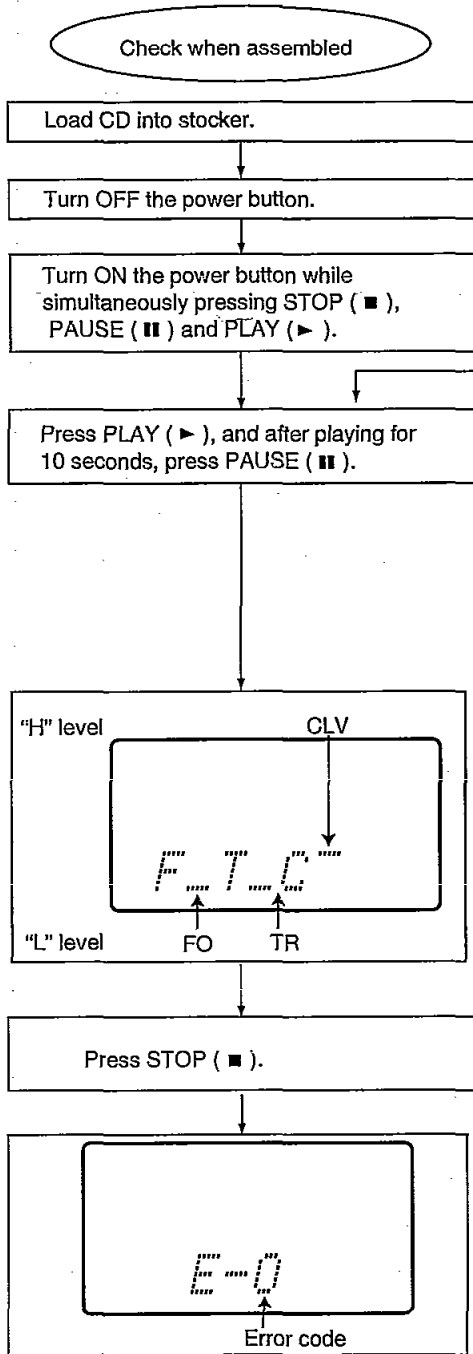


**Cancellation**

\* Turn power button OFF/ON.

# Self-diagnosis Servo adjustment mode

This function shows the operating status of the servo system circuits (focus, tracking, CLV) on the FL display. The results of automatic adjustment of the servo circuit are also displayed, using error codes.



**How to read FTC.**

	"H" level	"L" level
F	FO system NG	FO system OK
T	TR system NG	TR system OK
C	CLV system OK	SP motor NG



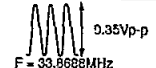
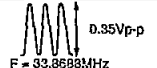
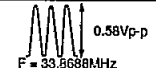
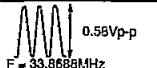

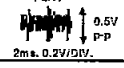




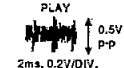
FO: Focus  
TR: Tracking  
CLV: CLV servo

Result	Handling
E-00	Normal
Other display, (Example) E-1	Refer to p.19 to remedy.

## ● Error code based on troubleshooting

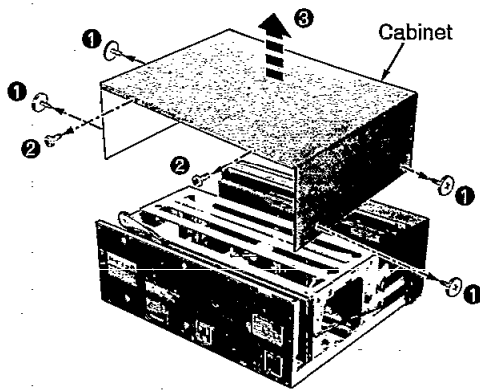
※ The unit is satisfactory if the error code is **E - 0** or **E - 2**.

※ Before testing, check that the test disc is free of scratches and optical pickup is clean.

FL error code display	Symptom	Probable cause	Signal to check		Normal voltage and waveform values	
			Signal name	Location	PLAY	STOP
E - 1	Focus and tracking offset adjustments not completed in the specified time period.	<ol style="list-style-type: none"> <li>1. Clocks X1 and X2, power supply <math>V_{DD}</math> and reset/RST, all on IC702.</li> <li>2. MDATA, MCLK, MLD and SENSE signal to/from mechanism controller.</li> </ol>	MDATA	IC702 ⑧ pin		0V
			MCLK	IC702 ⑦ pin		4.9V
			MLD	IC702 ⑨ pin		4.9V
			SENSE	IC702 ⑩ pin	—	—
			/RST	IC702 ⑱ pin	4.8V	4.8V
			X1	IC702 ⑤⑨ pin		
			X2	IC702 ⑤⑨ pin		
E - 3 E - 5 E - 7 E - 9 E - B E - D E - F	Disc play unstable.	<ol style="list-style-type: none"> <li>1. Scratches or contaminants on disc surface.</li> <li>2. Focus and tracking servo circuits (check waveforms, voltages, and part values.)</li> <li>3. Spindle driver circuit.</li> <li>4. Optical pickup.</li> </ol>	FE	IC702 ⑳ pin		2.4V
			TE	IC702 ③③ pin		2.4V
			FOD	IC702 ⑳ pin	2.4V	2.4V
			TRD	IC702 ⑳ pin	2.4V	2.4V
			KICK	IC702 ⑳ pin	2.4V	2.4V
			/FLOCK	IC702 ①① pin	—	—
			/RF DET	IC702 ③⑧ pin	0V	4.8V
			RF	TJ701		2.4V
			STAT	IC702 ⑰ pin	4.8V	0V
			FBAL	IC702 ③⑩ pin	2.4V	2.4V
E - 4 E - 6 E - C E - E	Best "Eye" (PD Balance) adjustment not completed in the specified time period.	<ol style="list-style-type: none"> <li>1. Scratches or contaminants on disc surface.</li> <li>2. Focus and Tracking servo circuit (check waveforms, voltages, and part values.)</li> <li>3. Optical pickup.</li> </ol>	RF	TJ701		2.4V
			FE	IC702 ⑳ pin		2.4V
			/TLOCK	IC702 ①② pin	—	—
			OFT	IC702 ③⑥ pin	0V	0V
E - 8 E - A	Focus or Tracking gain adjustment not completed in the specified time period.	<ol style="list-style-type: none"> <li>1. Scratches or contaminants on disc surface.</li> <li>2. Focus and Tracking servo circuit (check waveforms, voltages, and part values.)</li> <li>3. Optical pickup.</li> </ol>	FE	IC702 ⑳ pin		2.4V
			TE	IC702 ③③ pin		2.4V
			/TLOCK	IC702 ①② pin	—	—
			OFT	IC702 ③⑥ pin	0V	0V

# DISASSEMBLY/OPERATION CHECKS/REASSEMBLY PROCEDURES

## COMMON . . . . . ITEMS FOR EACH PROCEDURE

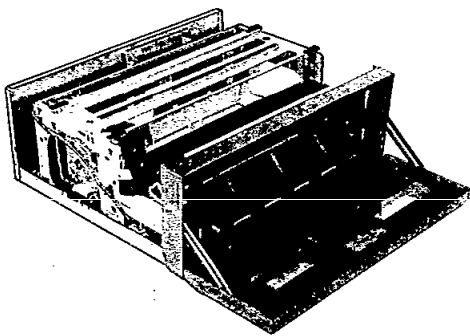


- ①, ② Remove the 6 screws.
- ③ Remove the cabinet.

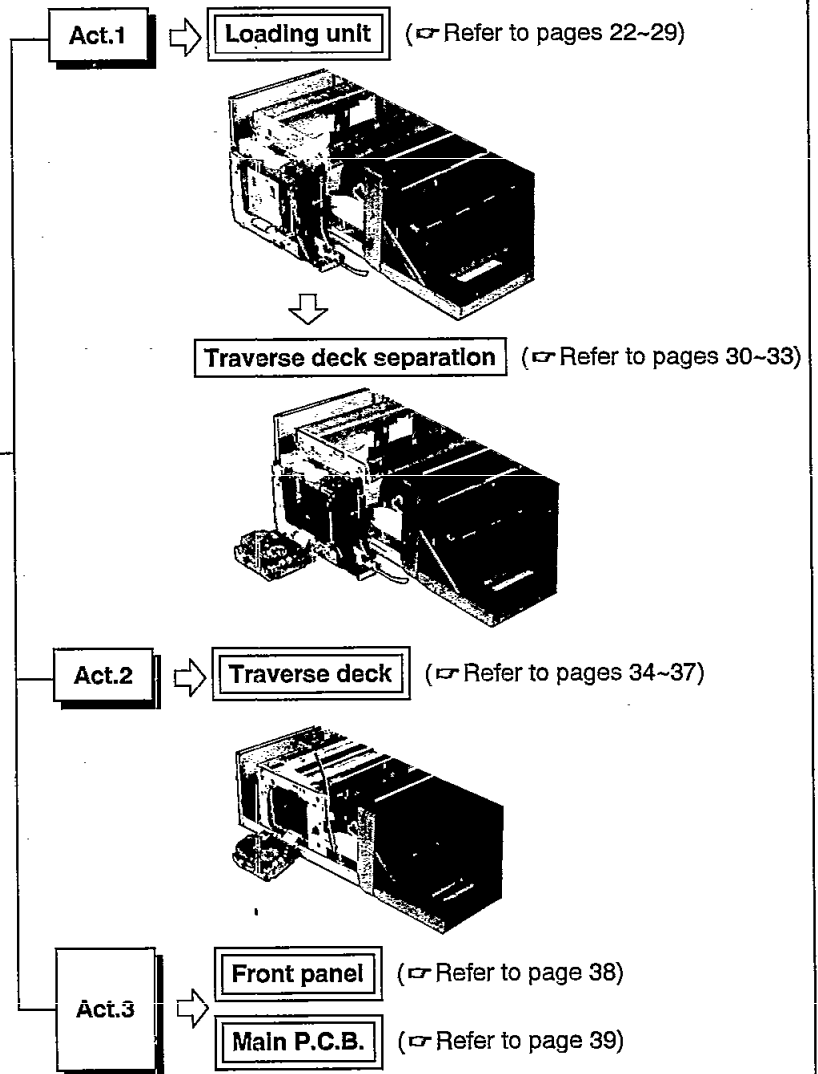
※ The numbers reversed in white indicate the order of procedures.

## PRIOR TO THE OPERATION CHECKS

The following DISASSEMBLY/OPERATION CHECKS/REASSEMBLY procedures consist of 3 main items. Follow the appropriate procedures to the failed block.



- Each block are described in order to the followings. **DISASSEMBLY**
- **OPERATION CHECK**
- **REASSEMBLY**



## Repair Guide

### Removal for loading unit

(☞ Refer to pages 22~29)



### Traverse deck separation

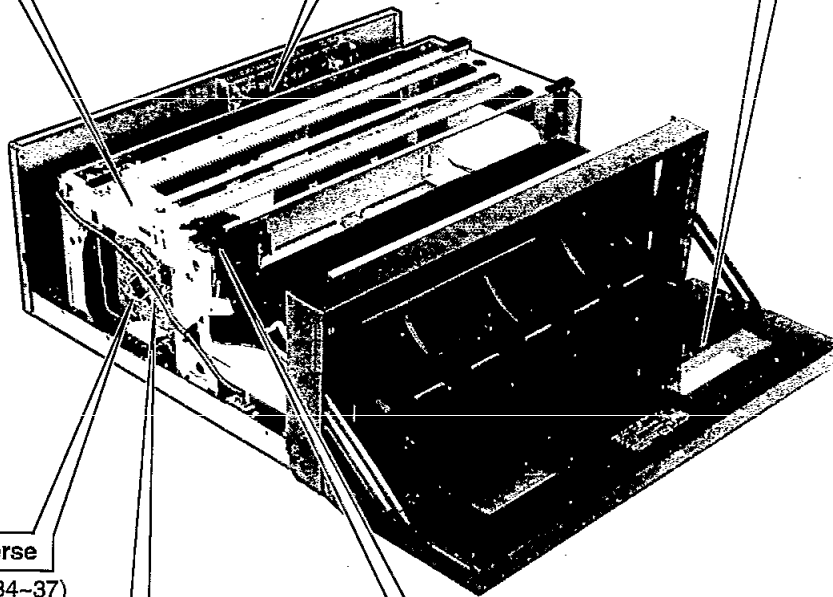
(☞ Refer to pages 30~33)

### Removal for main P.C.B.

(☞ Refer to page 39)

### Removal for front panel

(☞ Refer to page 38)



### Removal for traverse

(☞ Refer to pages 34~37)

### Servo module diagnosis

- Mechanical mode setting (☞ Refer to pages 12~14)
- Servo adjustment mode (☞ Refer to pages 18,19)

### Operation checks for loading

- Mechanical mode setting (☞ Refer to pages 12~14)
- Servo adjustment mode (☞ Refer to pages 18,19)

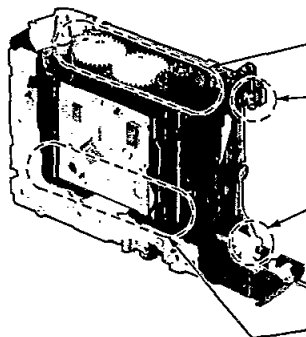
### Precaution

- Handling of the loading unit (☞ Refer to pages 22)

## Precaution

### Handling of the loading unit

- During the loading unit disassembly/operation checks/reassembly, handle the following parts carefully .



**Each travel gear**

- Check each gear for rotating in assembly.

**LED and Photo coupler**

- Dust, incorrect position and etc.

**Front feed lever**

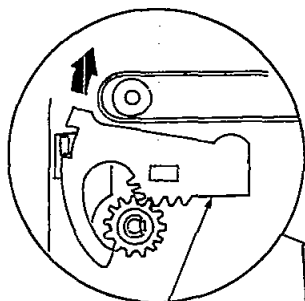
- Broken, deformation and etc.

**Each loading gear**

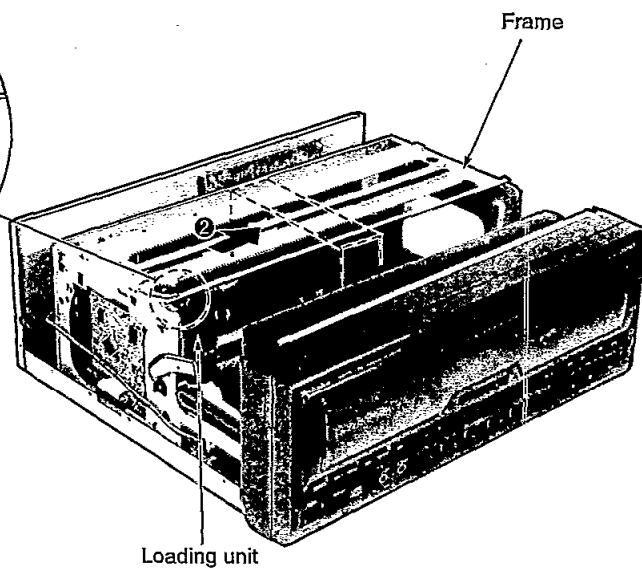
- Check each gear for rotating in assembly.

## Act.1 Loading unit Disassembly

### Handling of the loading unit

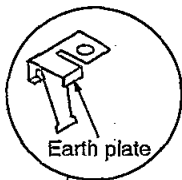


① Front lock gear

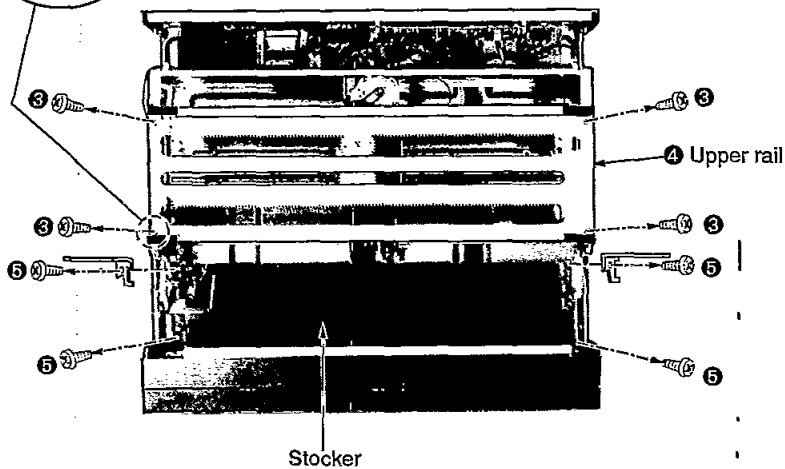


① Unlock the loading unit by moving the front lock gear manually in the direction of arrow.

② Move the loading unit manually in the right direction. (Move the loading unit to the right direction beyond the center of the frame.)



Earth plate



③ Remove the 4 screws for upper rail.

**NOTE**

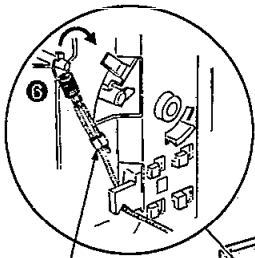
When the upper rail is removed, the earth plate will also be removed.

④ Remove the upper rail.

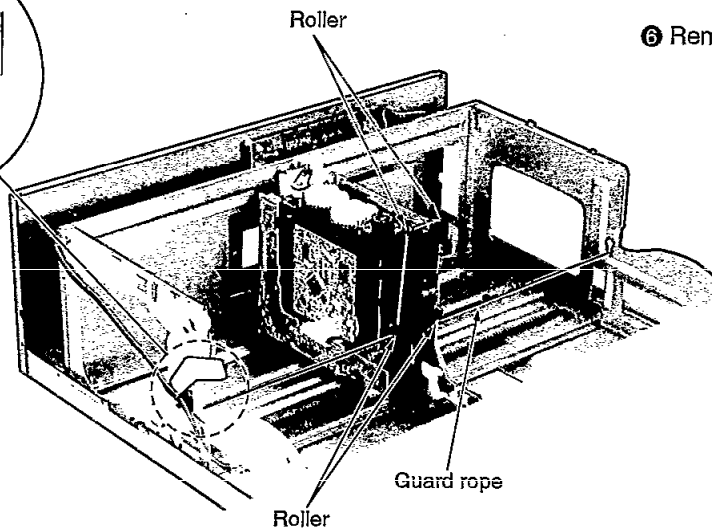
⑤ Remove the 4 screws for stocker.



**Act.1 Loading unit Disassembly**



Guard rope



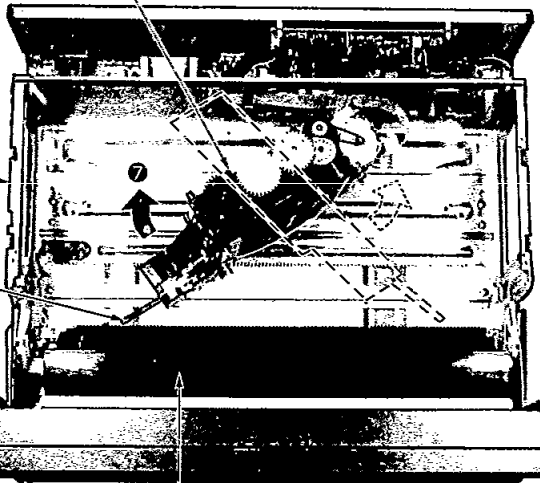
Roller

Guard rope

Roller

⑥ Remove the guard rope.

⑧ Loading unit



Frame

**NOTE**

Front feed lever

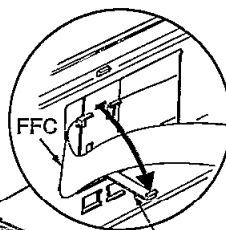
⑦ Stocker

**NOTE**

When removing the loading unit, make sure to avoid the front feed lever from the stocker and then, lift up the loading unit because the front feed lever is positioned under stocker.

⑦ Rotate the loading unit to clockwise or counterclockwise with lifting the stocker and then, slide the front feed lever under the stocker.

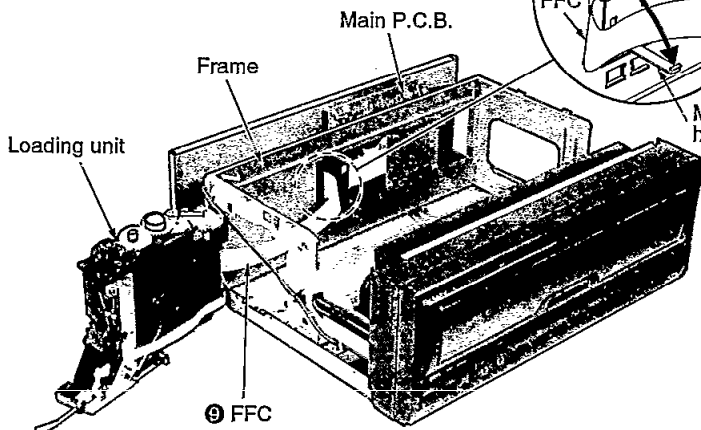
⑧ Remove the loading unit from frame.



FFC

Mech FFC holder

⑨ Remove the mech FFC holder.



Main P.C.B.

Frame

Loading unit

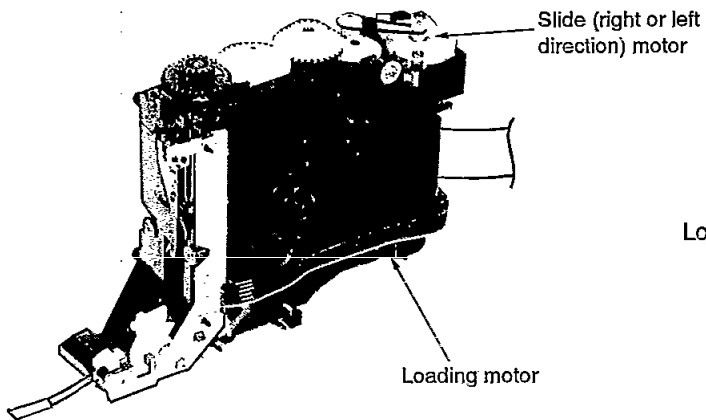
⑩ FFC

⑩ Remove the FFC from loading unit. Then, reconnect the FFC to the loading unit through the opening of frame.

**Preparation for operation checks is completed.**

## Act.1 Loading unit Operation checks

### ■ Test mode



※ This operation can be executed without traverse deck (including servo module).

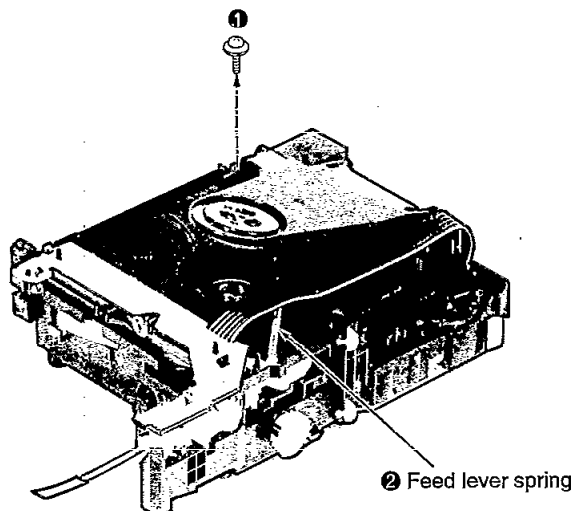
- ① Set to the test mode and then, push the button **B** on front panel (☞ Refer to page 16)
- ② The slide(right or left direction) motor rotates for approximate 20 seconds.
- ③ Then, the loading motor rotates with repeating the following operation.

Load → (Stop for 1 second) → Unload → (Stop for 1 second)

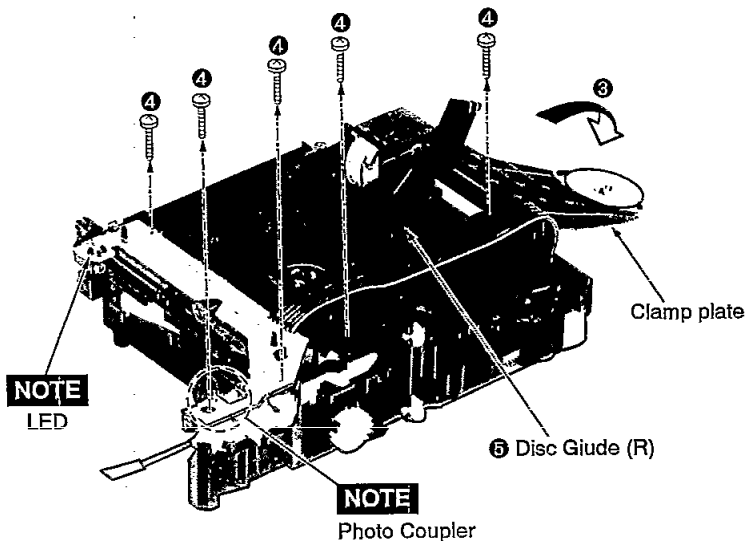
**Make sure there are no unusual noise, binding or running over visually.**

- ④ To relieve the operation, set to the power off.

### ■ Manual operation (For this operation, remove the parts described in "Test mode", and more the parts as follows.)



- ① Remove the 1 screw.
- ② Remove the feed lever spring.

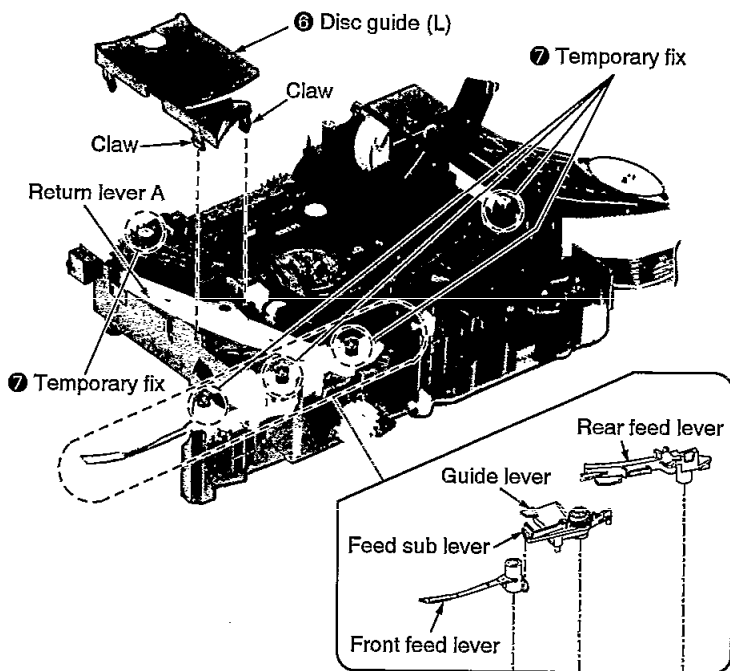


- ③ Tilt the clamp plate backward.
- ④ Remove the 5 screws.
- ⑤ Remove the disc guide (R).

#### NOTE

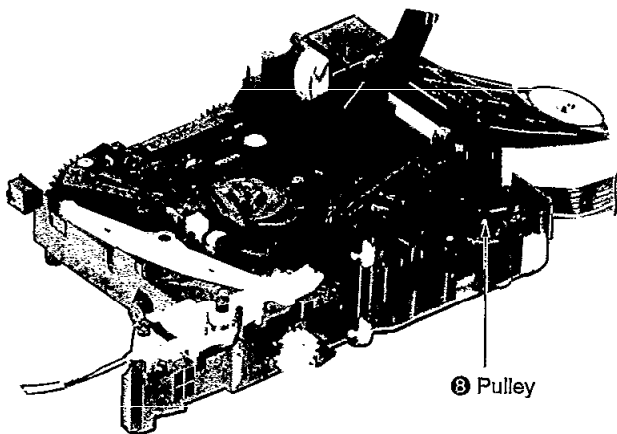
Take care not to touch the LED or photo coupler by hand.

**Act.1 Loading unit Operation checks**



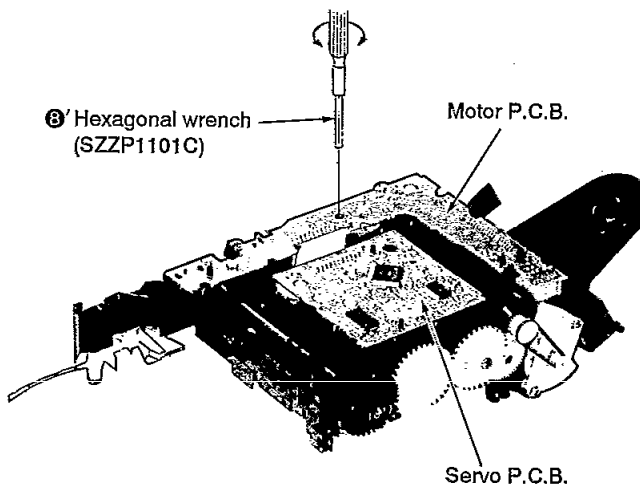
⑥ Release the 2 claws and then, remove the disc guide (L).

⑦ In this manual operation, the rear/front feed levers, guide lever ass'y, etc. may be removed because the disc guides(L/R) are removed already.  
Temporary fix those levers with 5 screws.



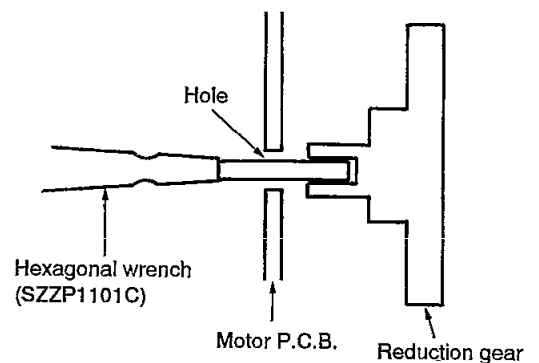
⑧ In case of confirmation manually, rotate the pulley as shown left.

- Rotate clockwise : Loading operation
- Rotate counterclockwise : Unloading operation



⑧' Or rotate with 2 mm hexagonal wrench (SZZP1101C).

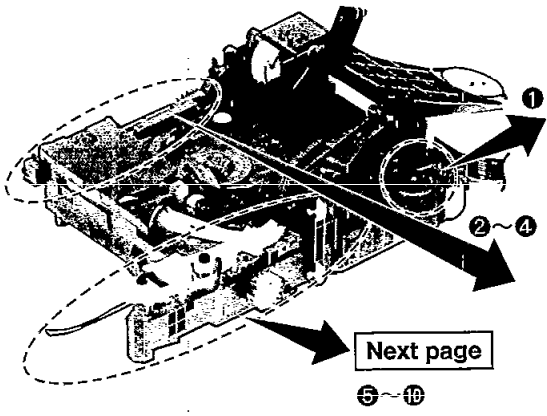
- Rotate clockwise : Unloading operation
- Rotate counterclockwise : Loading operation



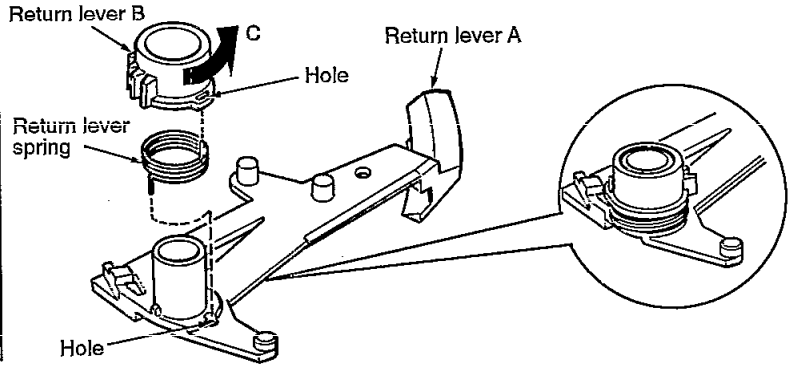
**Act.1 Loading unit Reassembly**

■ **In Test mode** ..... Follow the items 16 ~ 22.

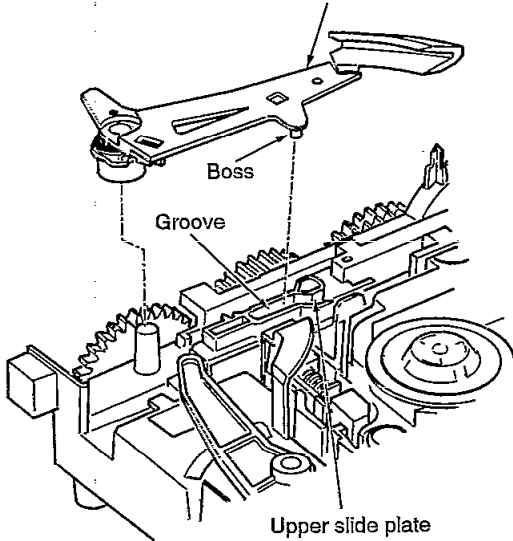
■ **In Manual operation** ..... In case that the parts fixed temporary are removed, the perform the items 1 ~ 10 and then, follow the items 11 ~ 22.



① Rotate the pulley clockwise fully.



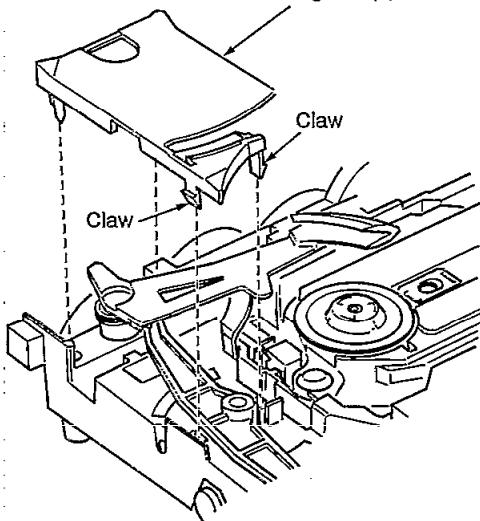
② Return lever A



② Align the both ends of the spring with the holes of return lever A and B and then, install the return lever A with rotating the return lever B in the direction of arrow (→) C.

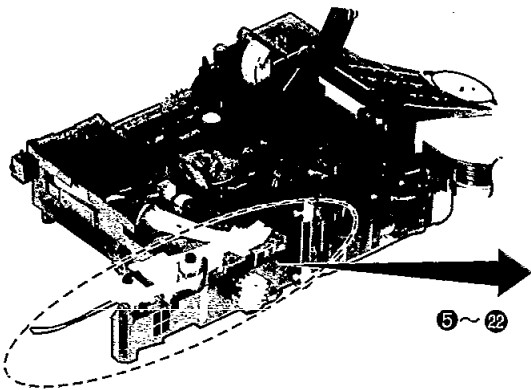
③ Install the return lever A.  
(Align the boss of return lever A with the groove of upper slide plate.)

④ Disc guide (L)

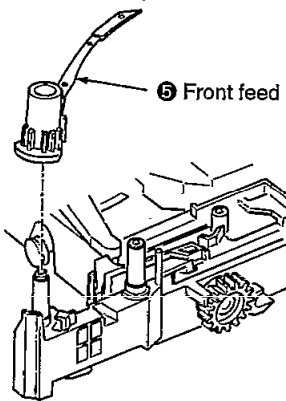


④ Install the disc guide(L).  
(Press the disc guide (L) until the claws are hooked completely.)

**Act.1 Loading unit Reassembly**



[The state of pulley rotated clockwise fully.]

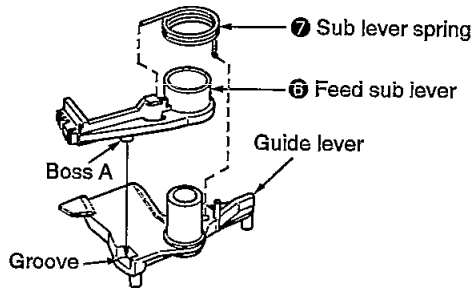


5 Front feed lever

5 Install the front feed lever.

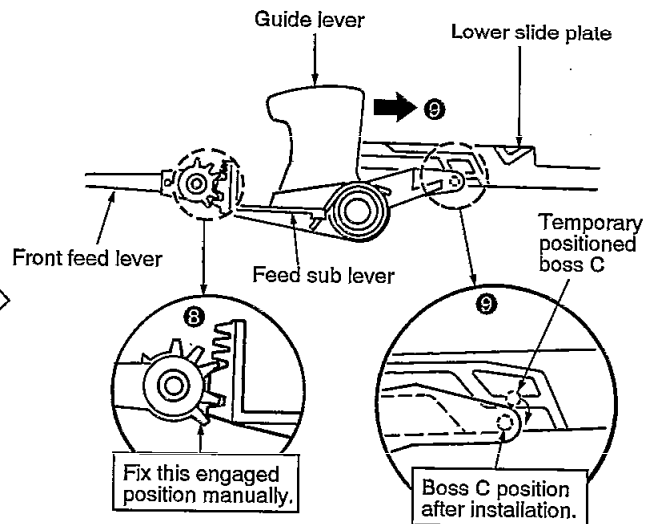
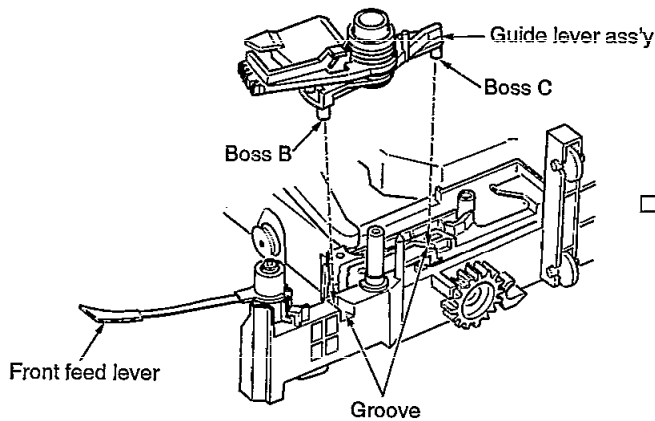
**NOTE**

Avoid the front feed lever to deform or bend.



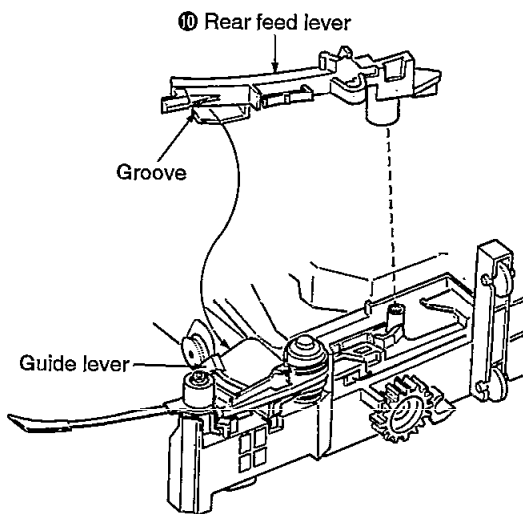
6 Install the feed sub lever to the guide lever.  
 • Align the boss A of feed sub lever with the groove of the guide lever.

7 Install the sub lever spring.



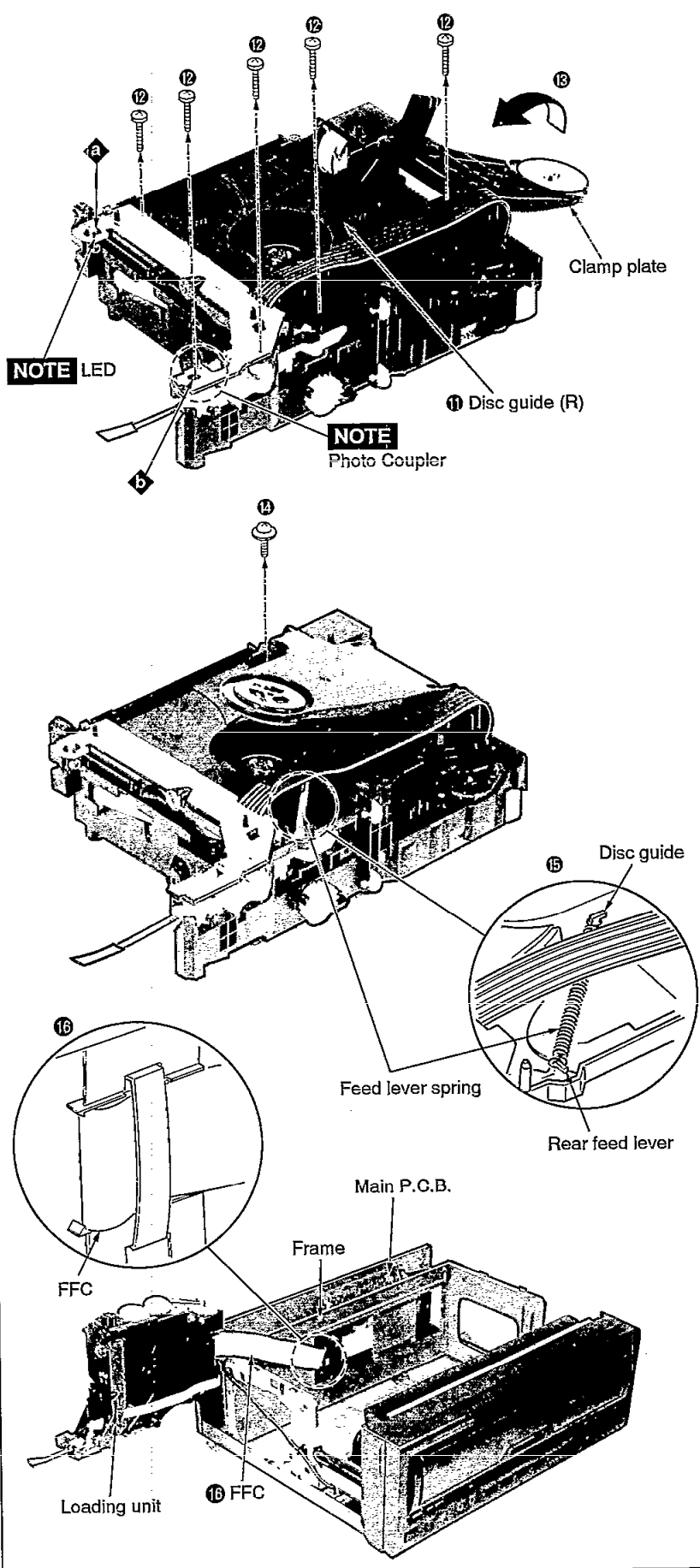
8 Engage the gear of guide lever ass'y with the gear of front feed lever temporary.  
 • Boss B must be placed in the groove.  
 • Boss C must be run over the lower side plate.

9 With fixing the gear by finger not to slip off the gear clench, rotate the guide lever in the direction of arrow.  
 • The boss C will fit in the groove.



10 Install the rear feed lever.  
 (Align the guide lever with the groove of rear feed lever.)

**Act.1 Loading unit Reassembly**



① Install the disc guide(R).

**NOTE**

Align the claw of disc guide with the slot **a**.

⑫ Install the 5 screws.

**NOTE**

Align the upper portion of boss inserted sensor holder with the slot **b**, and then tighten screw.

⑬ Tilt the clamp plate forward.

**NOTE**

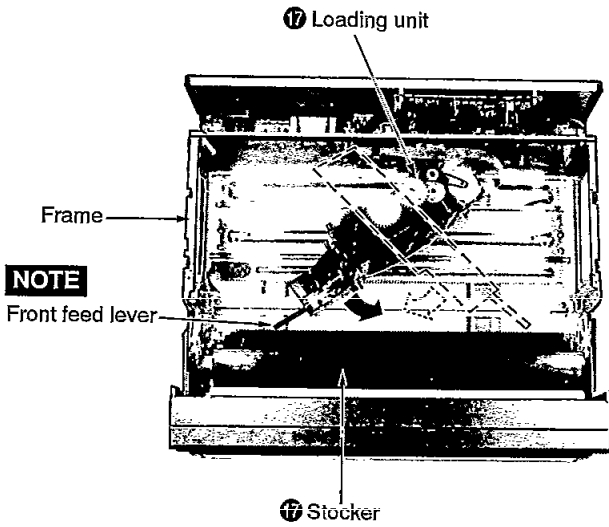
Take care not to touch the LED or photo coupler by hand.

⑭ Install the 1 screw.

⑮ Install the feed lever spring.

⑯ Remove the FFC from loading unit. Then, reconnect the FFC to the loading unit over the frame.

**Act.1 Loading unit Reassembly**



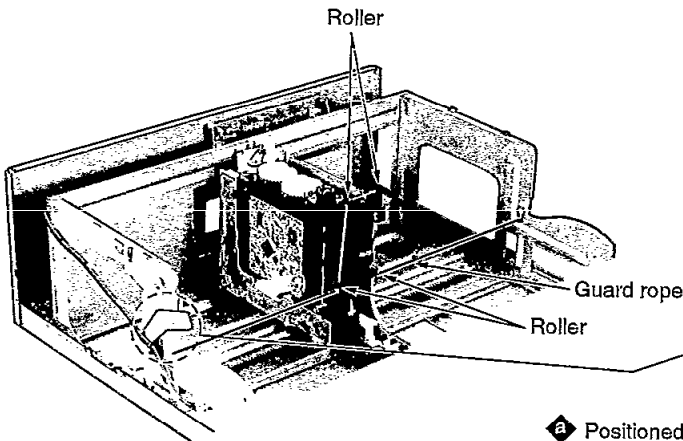
**NOTE**

Front feed lever

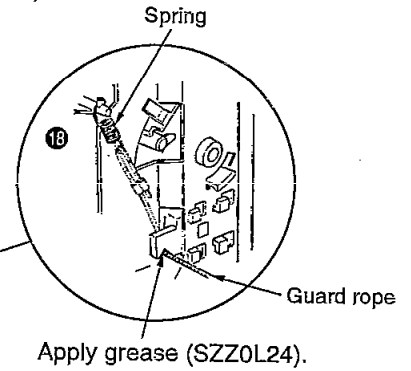
**NOTE**

When reassembling the loading unit, make sure to avoid the front feed lever from the stocker and then, install the loading unit because the front feed lever is positioned under the stocker.

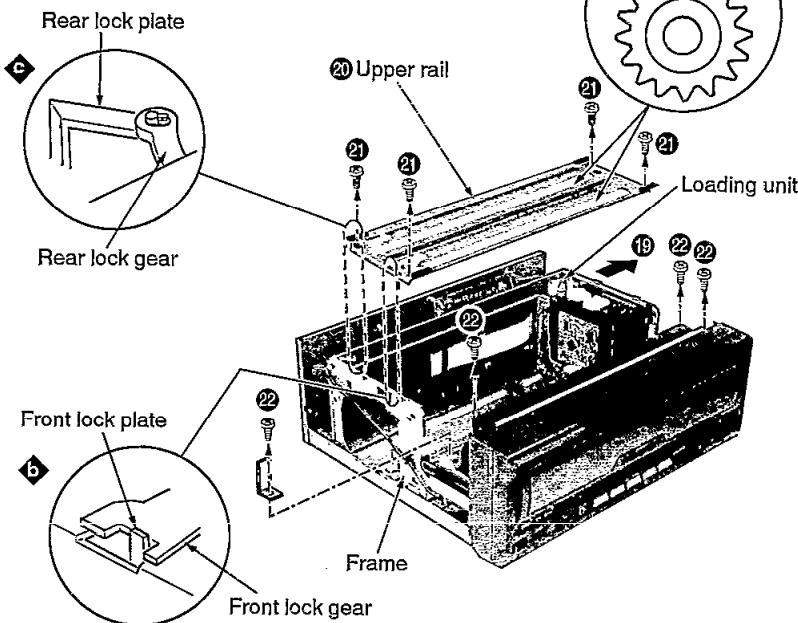
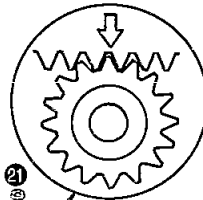
- 17 Rotate the loading unit counterclockwise or clockwise with lifting the stocker and then, place the front feed lever under the stocker.



- 18 Hang the guard rope with the spring side (left side).



- a Positioned marking (↓)



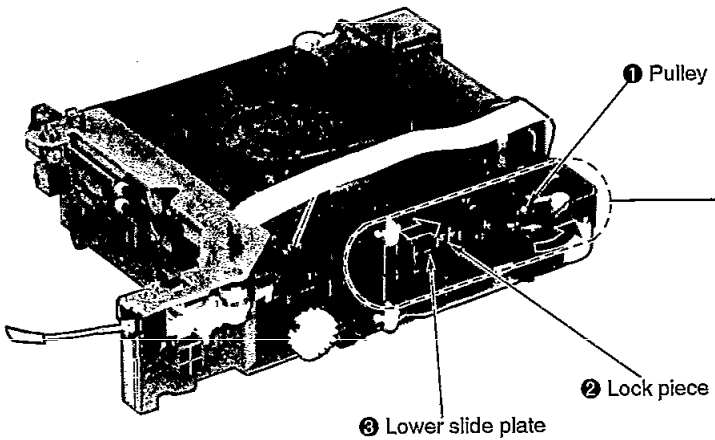
- 19 Move the loading unit to the right end of frame.
- 20 Install the upper rail to the frame. Then, make sure to perform the following operations.

- a Align the front travel gear and rear travel gear with the marked position of upper rail.
- b Engage the front lock gear with the front lock plate.
- c Engage the rear lock gear with the rear lock plate.

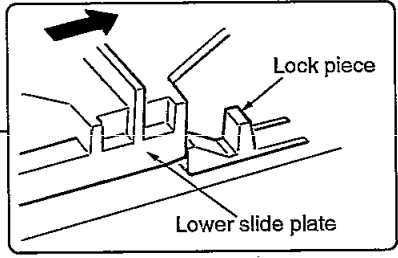
- 21 Install the 4 screws for upper rail.
- 22 Install the 4 screws for stocker.

# Act.1 Traverse deck separation Disassembly

The followings are described the procedures to make the traverse deck part from loading unit after removed the loading unit block from the frame.

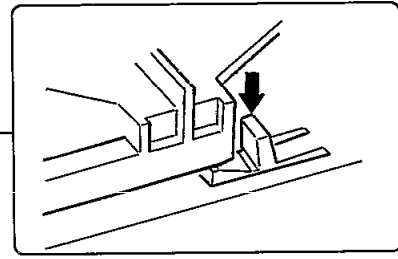


1 Rotate the pulley counterclockwise.



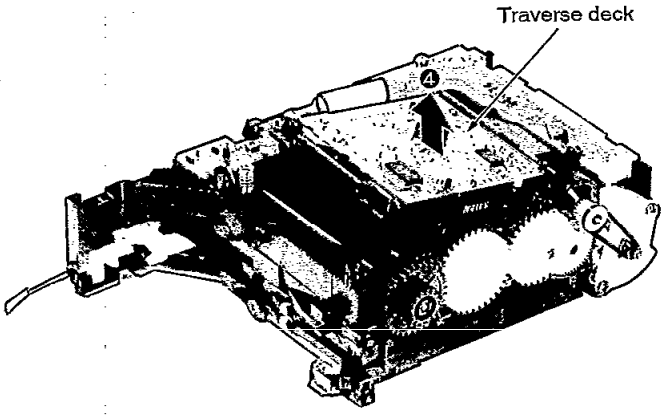
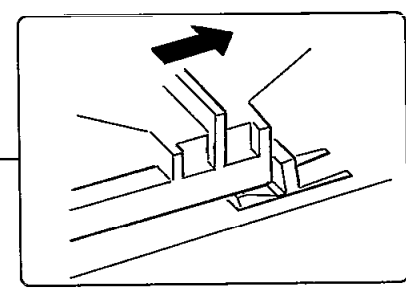
Rotate the pulley until the lower slide plate is moved in the direction of arrow and then touched to the lock piece.

2 Rotate the pulley counterclockwise fully with pressing the rib of lock piece.



The lower slide plate runs over the lock piece.

3 Slide the lower slide plate manually in the direction of arrow until the lower slide plate touches the rib of lock piece

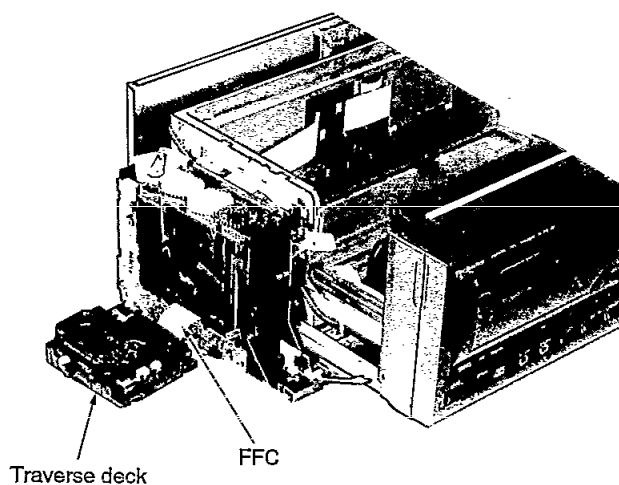


4 Upset the loading unit and then, lift up the traverse deck.



## Act.1 Traverse deck separation Operation check

### ■ Focus operation confirmation



- 1 Set the switch to TEST MODE.  
(☞ Refer to page 15)

- 2 Press the button **A** on the operation panel.

Standby the traverse deck to individual operation.

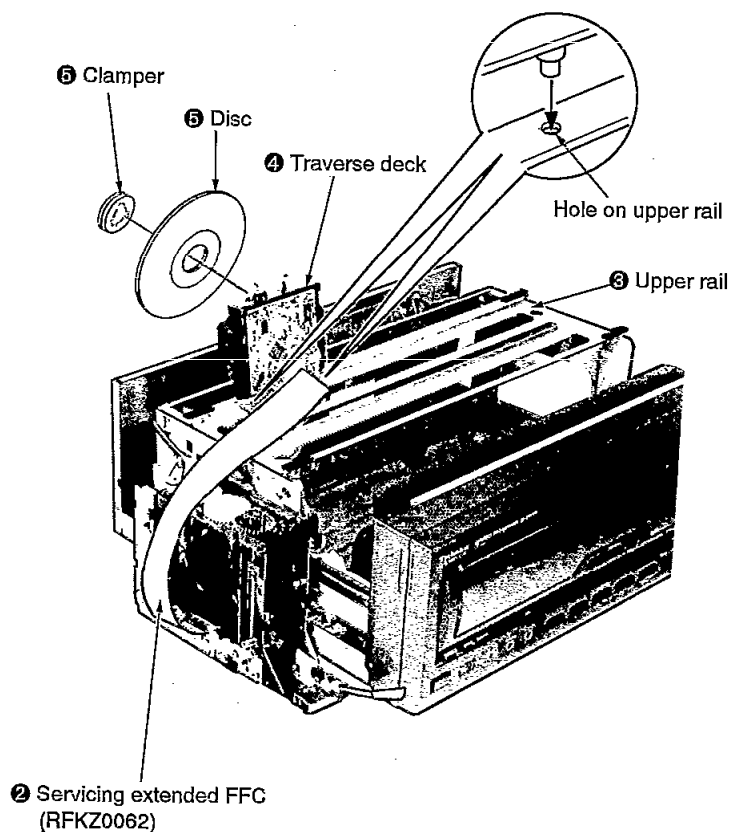


Press the **PLAY(▶)** button.



Confirm the focus operation visually.

### ■ Servo module confirmation



- 1 Remove the FFC between the traverse deck and loading unit.
- 2 Connect the servicing extended FFC between the traverse deck and loading unit.
- 3 Install the upper rail.  
(The screws are not necessary for fixing.)
- 4 Locate the servo module faced to you and then, align the traverse deck with the hole on upper rail.
- 5 Attach the disc to the clamber with magnet.



Preparation for operation checks is completed.

- 6 Set the switch to TEST MODE.  
(☞ Refer to page 15)

- 7 Press the button **A** on the operation panel.



Standby the traverse deck to individual operation.



Press the **PLAY(▶)** button.

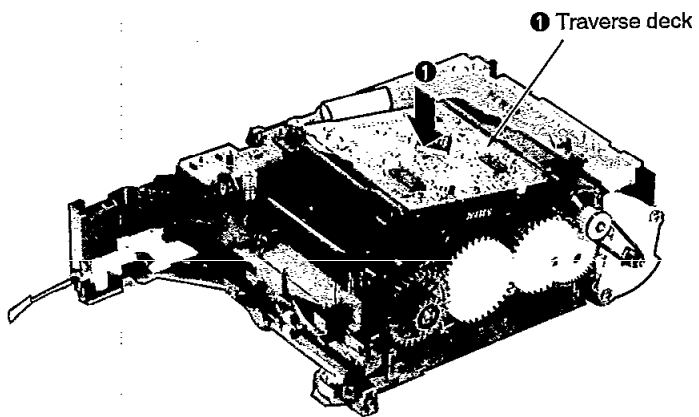


CD play starts.

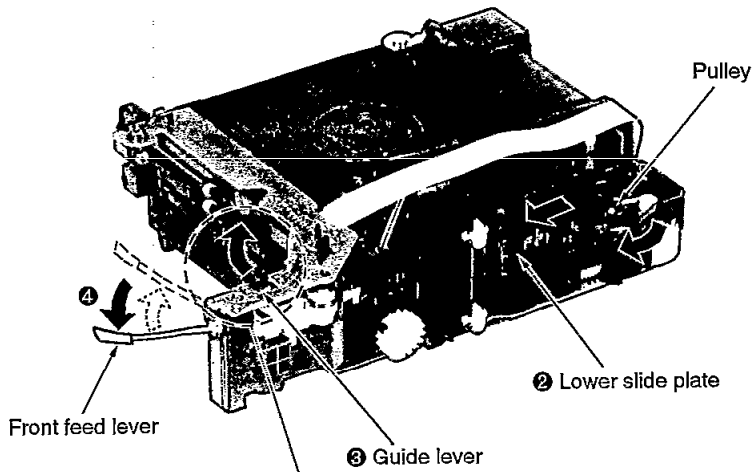


Check the servo module.

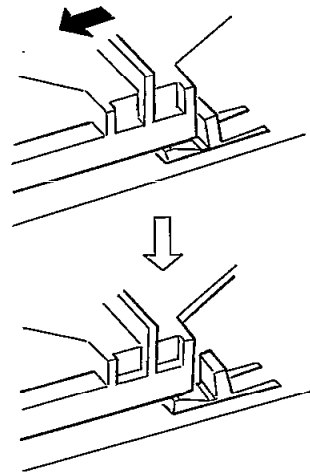
**Act.1 Traverse deck separation Resassembly**



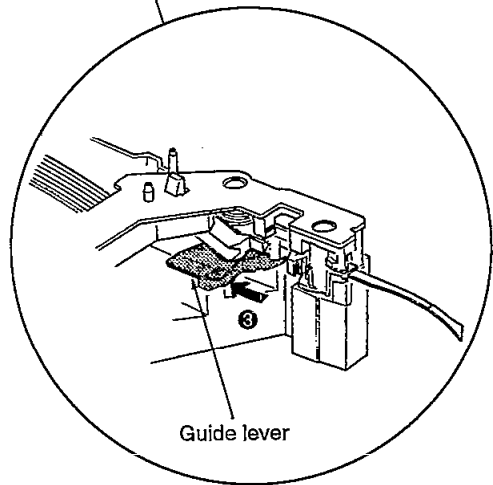
① Equip the traverse deck with the loading unit.



② Slide the lower slide plate in the direction of arrow with supporting manually not to be fall free the traverse deck.



The traverse deck will not fall free as shown above.



③ While pushing the guide lever in the direction of arrow, rotate the pulley clockwise.

To easy installation loading unit into the frame, rotate the pulley fully clockwise.

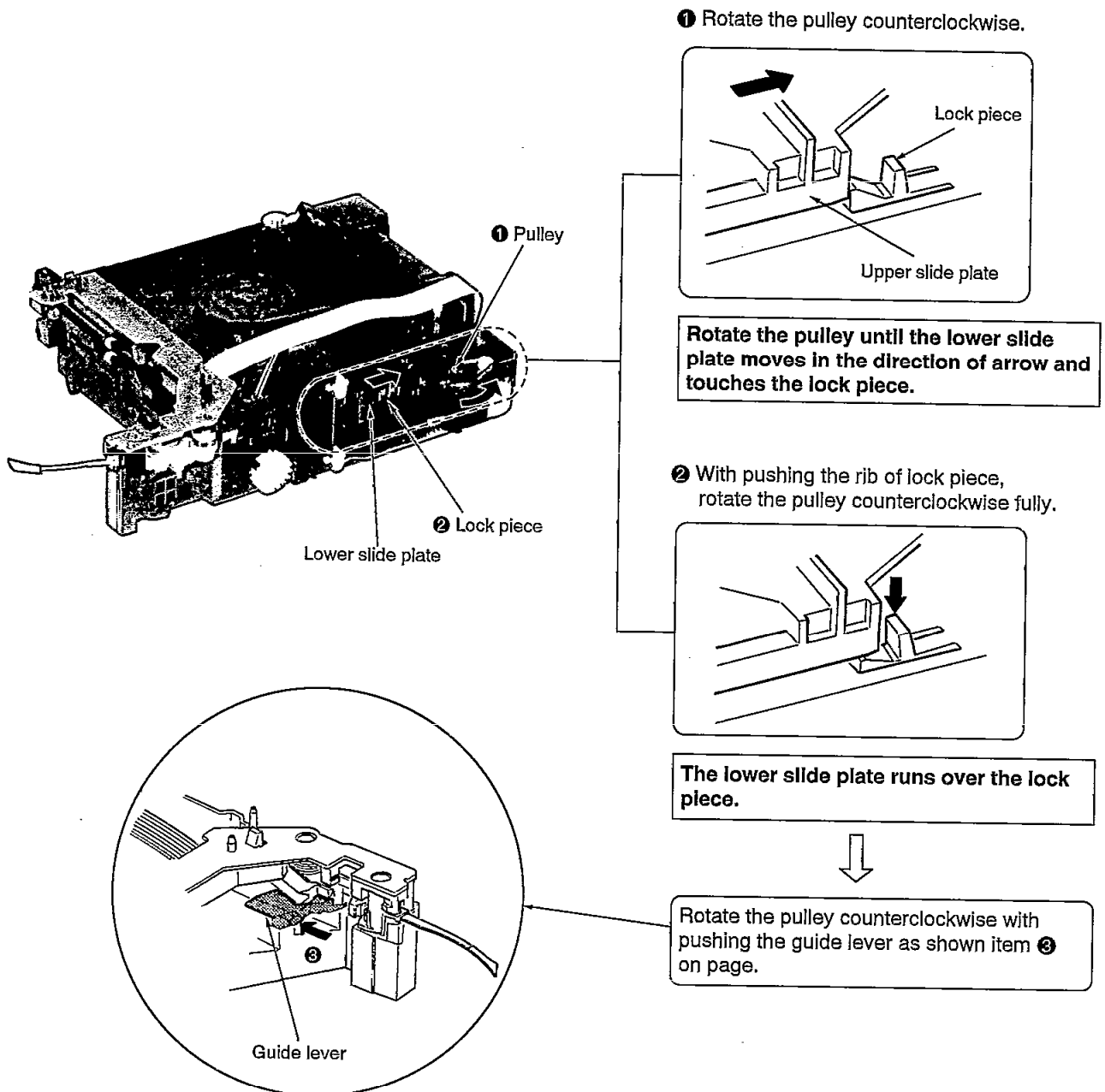
**Confirmation**

During the above operation , make sure that the front feed lever rotates to clockwise (Dot line) once and then, return to original position(Full line).

## Act.1 Traverse deck separation Reassembly

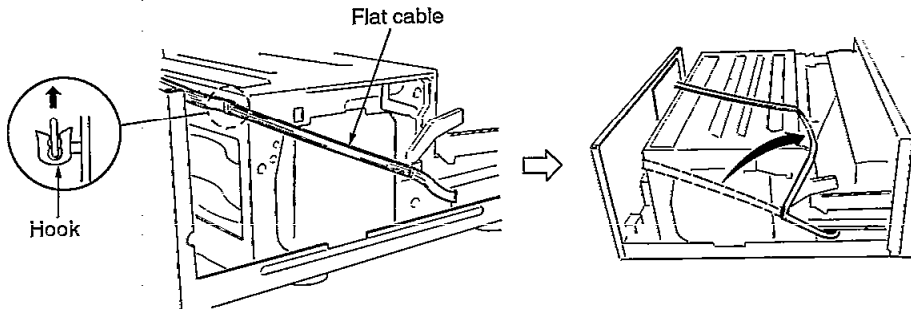
### ■ In case that the operations described in item "Confirmation" are not to be performed.

- In case that the operations described in item "confirmation" are not to be performed (The front feed lever will not return to original position (Full line) and is fixed at position indicated with dot line), perform the following operations.

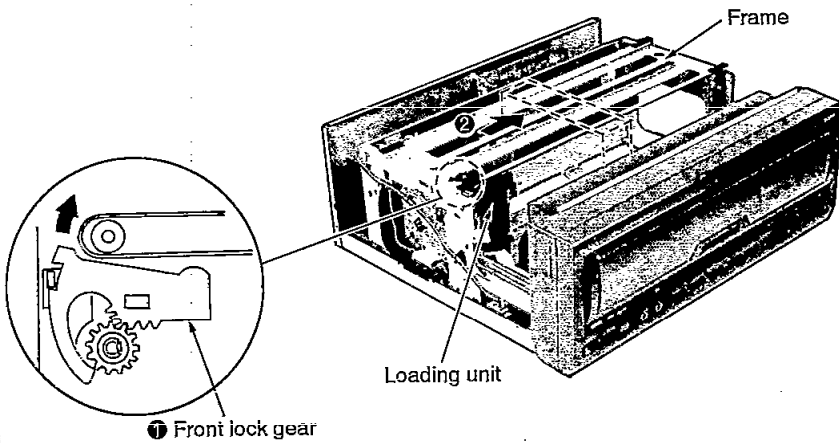


## Act.2 Independent traverse deck Disassembly

- The traverse deck can be removed individually without removal of loading unit.
- It is very convenient to perform the operation checks for traverse deck quickly.

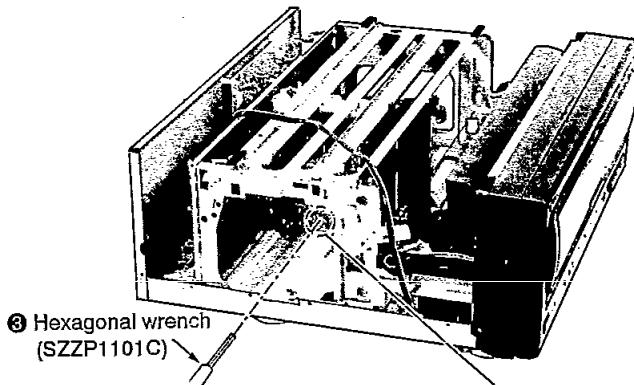


※ Release the flat cable from the hook and then, arrange it as shown right.

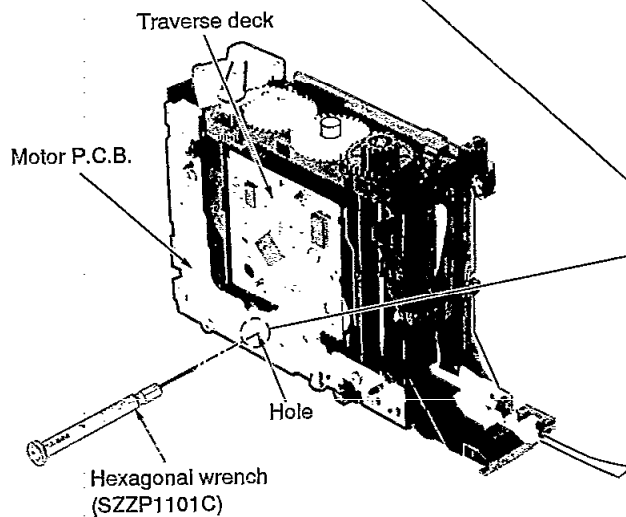
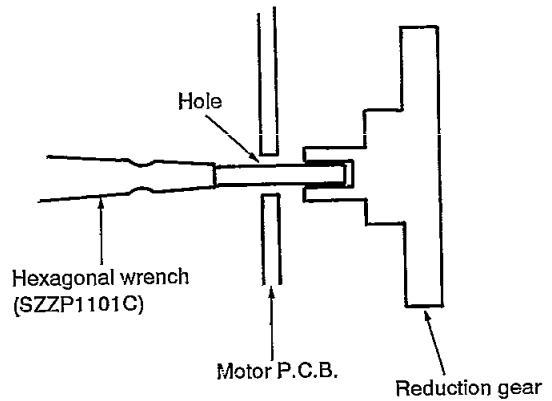


① Move the front lock gear manually in the direction of arrow and then, unlock the loading unit.

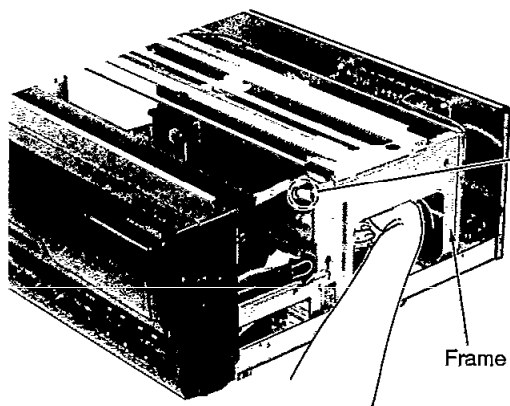
② Move the loading unit to the right end manually.  
(Move the unit to the right direction beyond the center of the frame.)



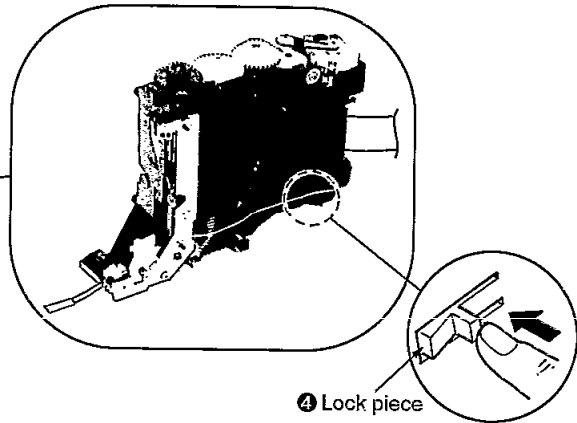
③ Rotate the reduction gear B clockwise with 2mm type hexagonal wrench (SZZP1101C).



## Act.2 Independent traverse deck Disassembly



Frame



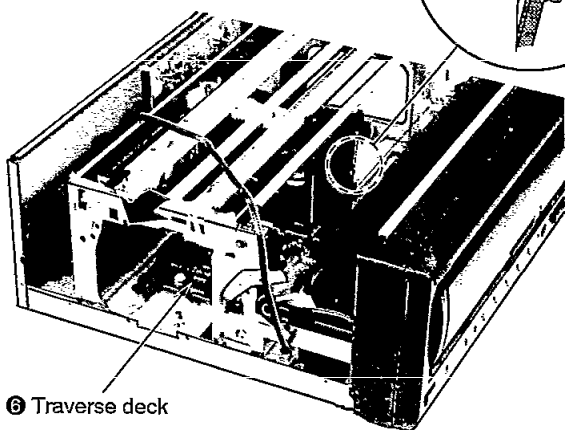
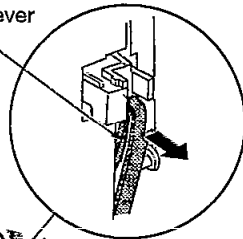
Lock piece

### NOTE

Handle the edge of frame with care.

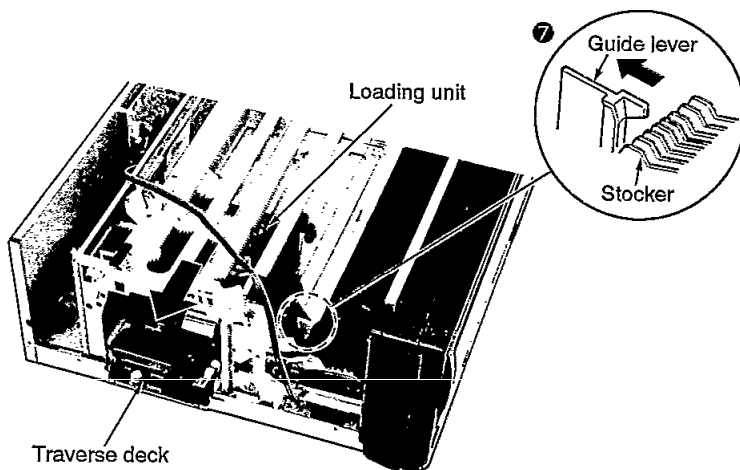
- ④ Put the right hand into the right side of frame and then, pressing the lock piece, rotate the hexagonal wrench to clockwise.

⑤ Connecting lever

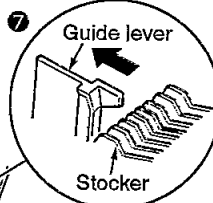


Traverse deck

- ⑤ Pull the connecting lever in the direction of arrow.
- ⑥ Separate the traverse deck from the loading unit.



Traverse deck



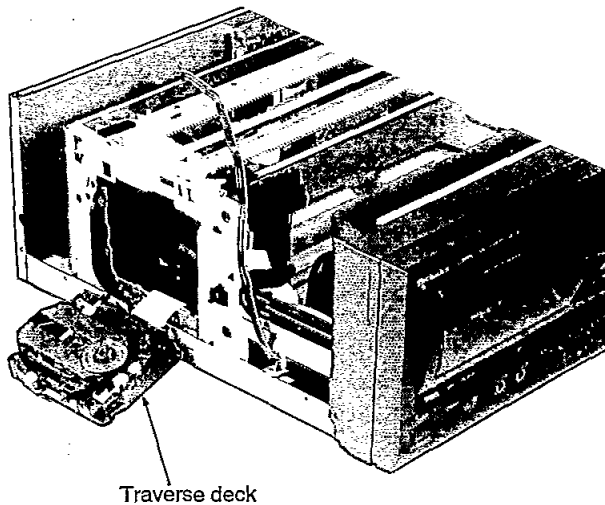
Guide lever

Stocker

- ⑦ Move the guide lever in the direction of arrow and then, move the loading unit to the left end with relieving the engagement to stocker.

## Act.2 Independent traverse deck Operation checks

### ■ Focus operation confirmation



- 1 Set the switch to TEST MODE.  
(☞ Refer to page 15)

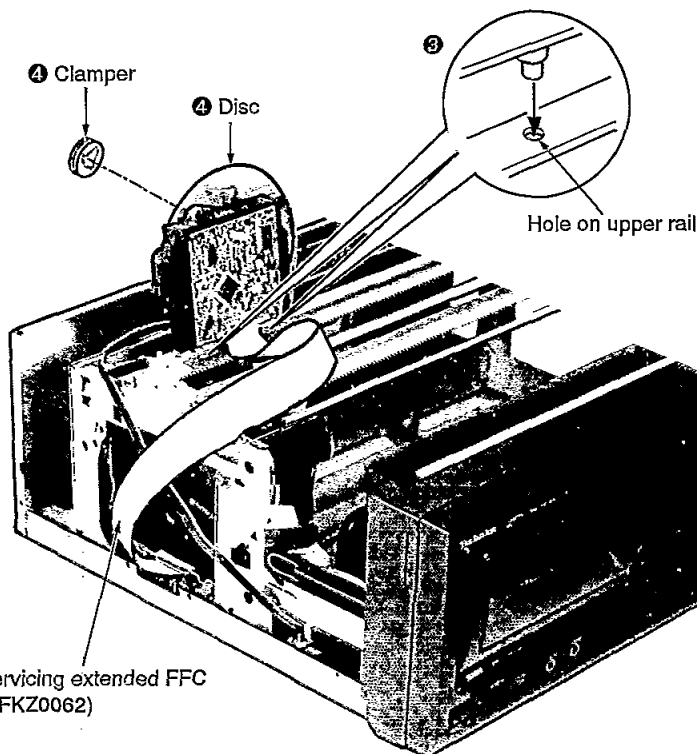
- 2 Press the button **A** on the operation panel.

Standby the traverse deck to individual operation.

Press the PLAY(▶)button.

Confirm the focus operation visually.

### ■ Servo module confirmation



- 1 Remove the FFC between the traverse deck and loading unit.
- 2 Connect the servicing extended FFC between the traverse deck and loading unit.
- 3 Locate the servo module faced to you and then, align the traverse deck with the hole on upper rail.
- 4 Attach the disc to the turn table with clamper (magnet).

Preparation for operation checks is completed.

- 5 Set the switch to TEST MODE.  
(☞ Refer to page 15)
- 6 Press the button **A** on the operation panel.

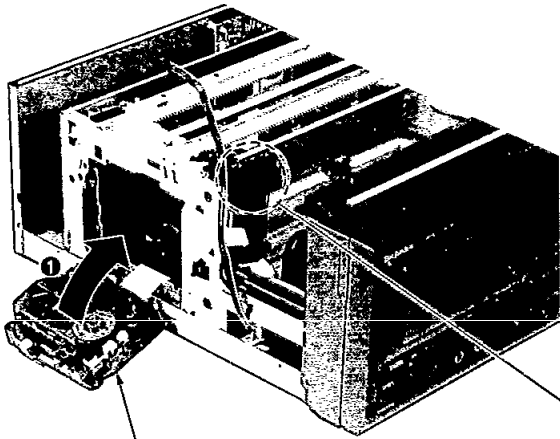
Standby the traverse deck to individual operation.

Press the PLAY(▶)button.

CD play starts.

Check the servo module.

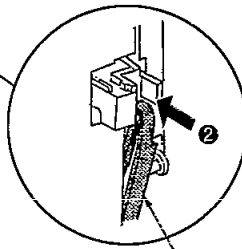
**Act.2 Independent traverse deck Reassembly**



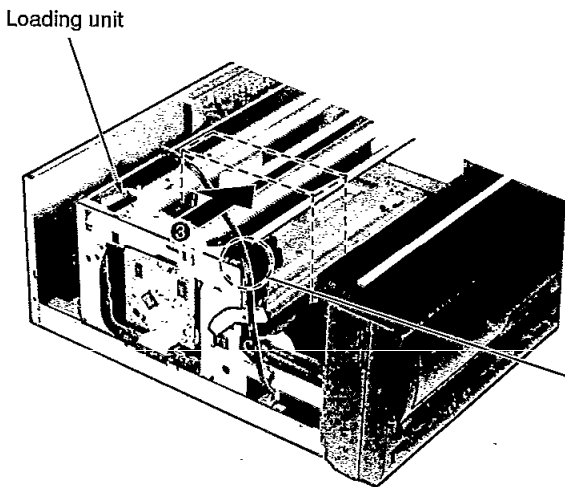
Traverse deck

- ① Equip the traverse deck with the loading unit.
- ② Push the guide lever in the direction of arrow with supporting manually not to be fall free the traverse deck.

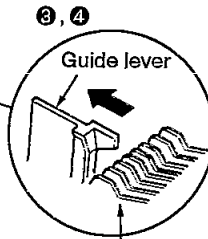
The traverse deck will not fall free as shown above.



Connecting lever



Loading unit

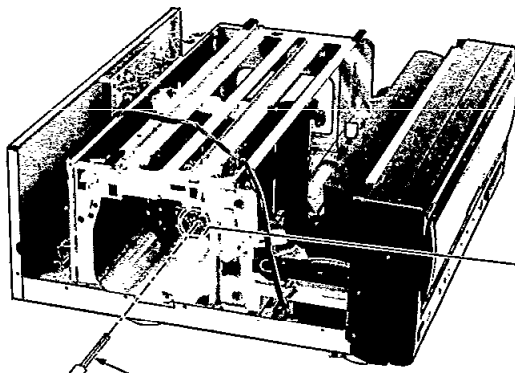


③, ④

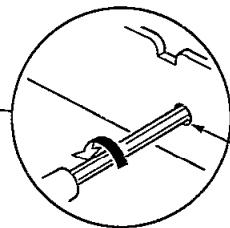
Guide lever

Stocker

- ③ Move the guide lever in the direction of arrow and then, move the loading unit to the center with relieving the engagement to stocker.

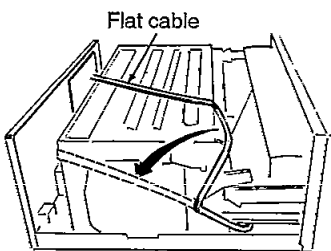


④ Hexagonal wrench (SZZP1101C)

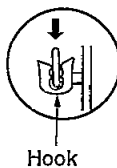


Hole

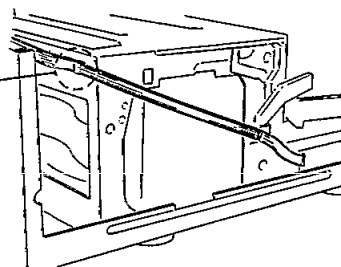
- ④ With keeping the guide lever in the direction of arrow, rotate the reduction gear to counterclockwise fully with 2mm type hexagonal wrench(SZZP1101C)



Flat cable

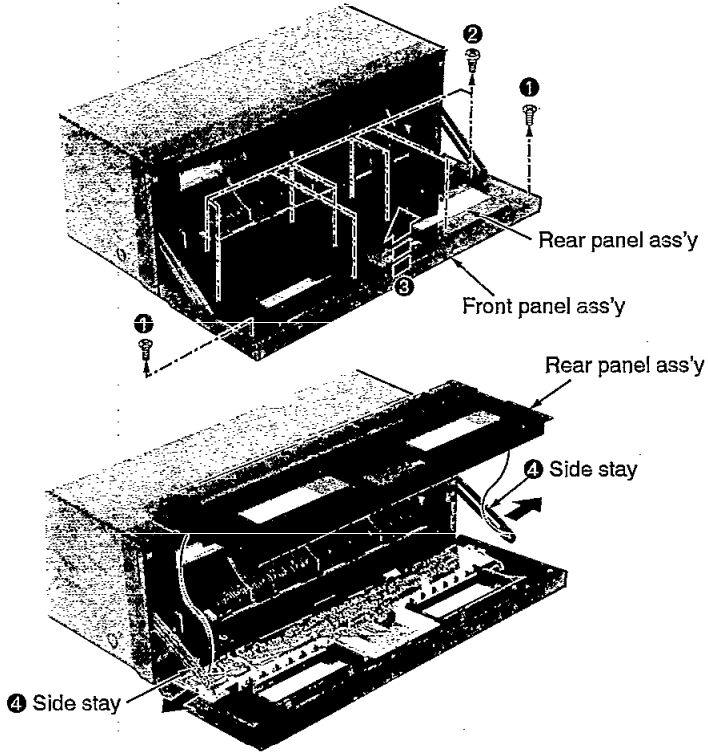


Hook



※ Arrange the flat cable in original form.

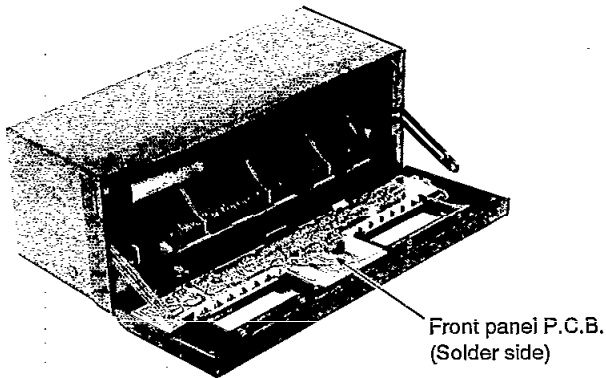
**Act.3 Front panel Disassembly**



- ① Remove the 2 countersunk screws.
- ② Remove the 10 screws.
- ③ Lift up the rear panel ass'y.

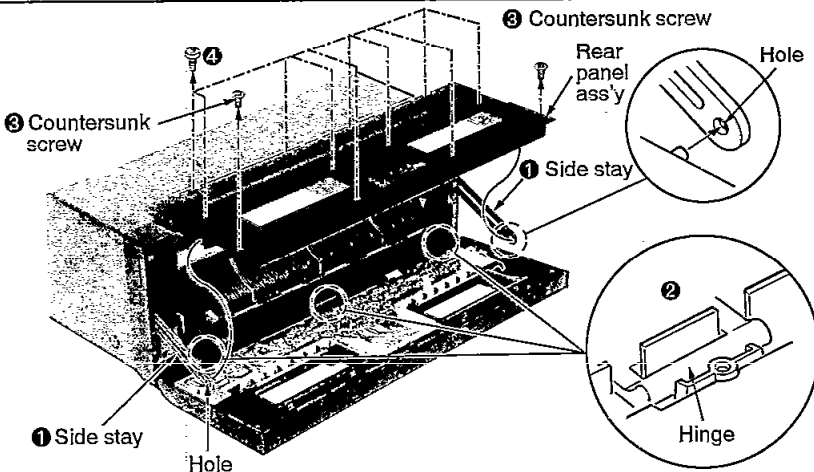
- ④ Remove the rear panel ass'y with releasing the both side stays.

**Act.3 Front panel Operation checks**



- Perform the operation checks in the state as shown left.

**Act.3 Front panel Reassembly**

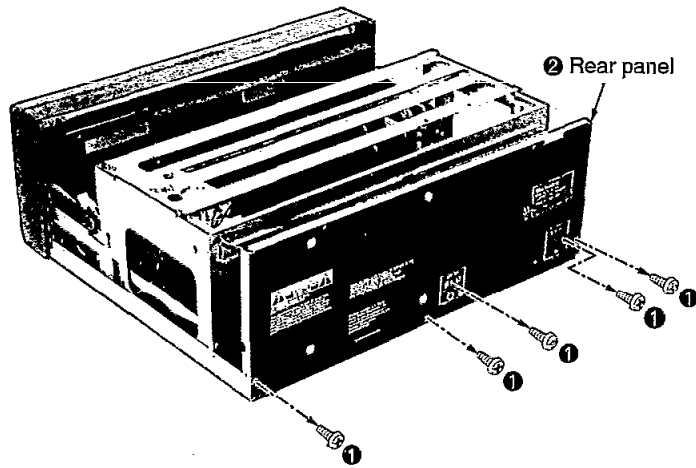


- ① Align the both of back panel with the hole of side stays.
- ② Install the hinges to the rear panel ass'y.
- ③ Install the 2 countersunk screws.

**Make sure that the countersunk screws are in correct position.**

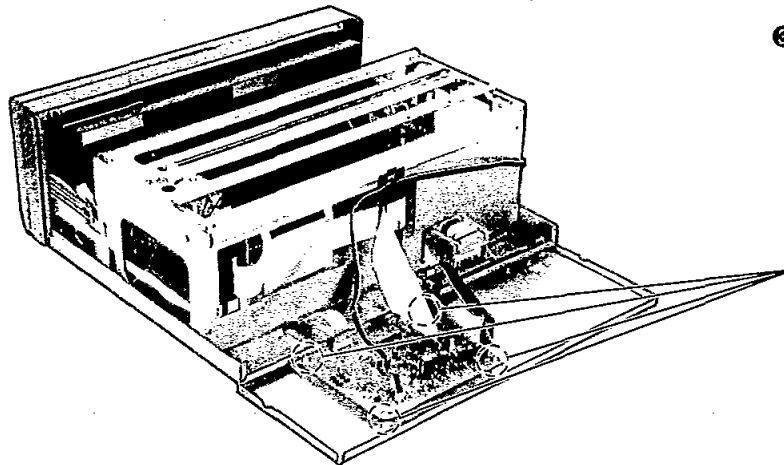
- ④ Install the 10 screws.



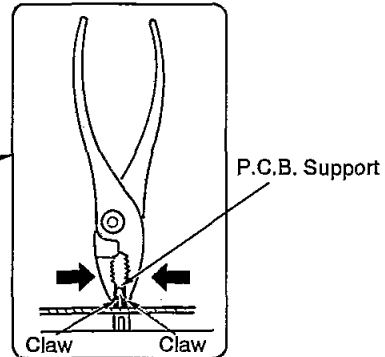
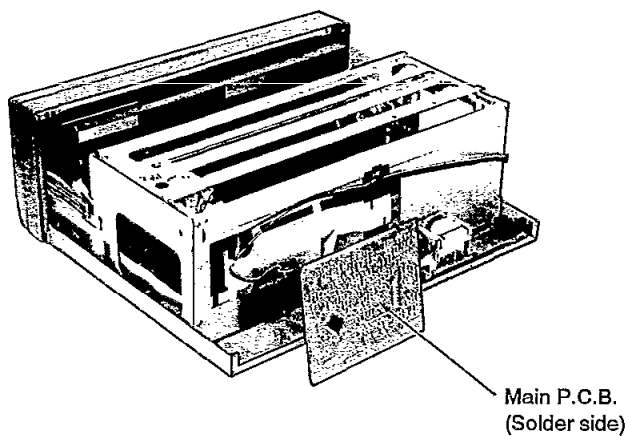
**Act.3 Main P.C.B. Disassembly**

① Remove the 5 screws.

② Remove the rear panel.



③ Release the P.C.B. supports from the main P.C.B..  
(Pinch the claws of P.C.B. supports with plier as shown below.)

**Act.3 Main P.C.B. Operation checks**

• Perform the operation checks in the state as shown left.

**Act.3 Main P.C.B. Reassembly**

For reassembly after operation check, perform in reverse order of disassembly (③-①).

## ■ Measurements And Adjustments

**Warning:** This product uses a laser diode. Refer to caution statements on page 2.

### Measuring Instruments and Special Tools

- Test discs
  1. Playability test disc (SZZP1054C)
  2. Uneven test disc (SZZP1056C)
- Musical program disc (ordinary)
- DC electronic voltmeter (EVM)

### PREPARATION

1. Remove the loading unit as shown in Fig. 1.  
(Refer to "Handling of the loading unit" on pages 28, 29.)
2. Set the unit in the test mode as follows: hold the STOP and PLAY keys on and set the POWER switch to ON.  
(Refer to "Test mode setting" on page 21.)
3. Follow the adjustment procedure.

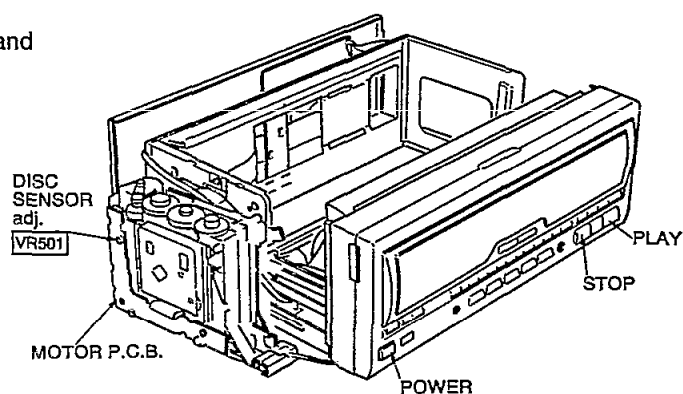


Fig. 1

### (1) DISC SENSOR ADJUSTMENT

1. Connect the DC electronic voltmeter across **TP501** (+) and **TP502** (-) on the motor P.C.B. as shown in Fig. 2.
2. Adjust **VR501** so that the DC electronic voltmeter read  $2.8 \pm 0.1V$ .

### (2) CHECK OF PLAY OPERATION AFTER ADJUSTMENT

#### \* Checking Skip Search

1. Play an ordinary musical program disc.
2. Press the skip button to check for normal skip search operation (in both the forward and reverse directions).

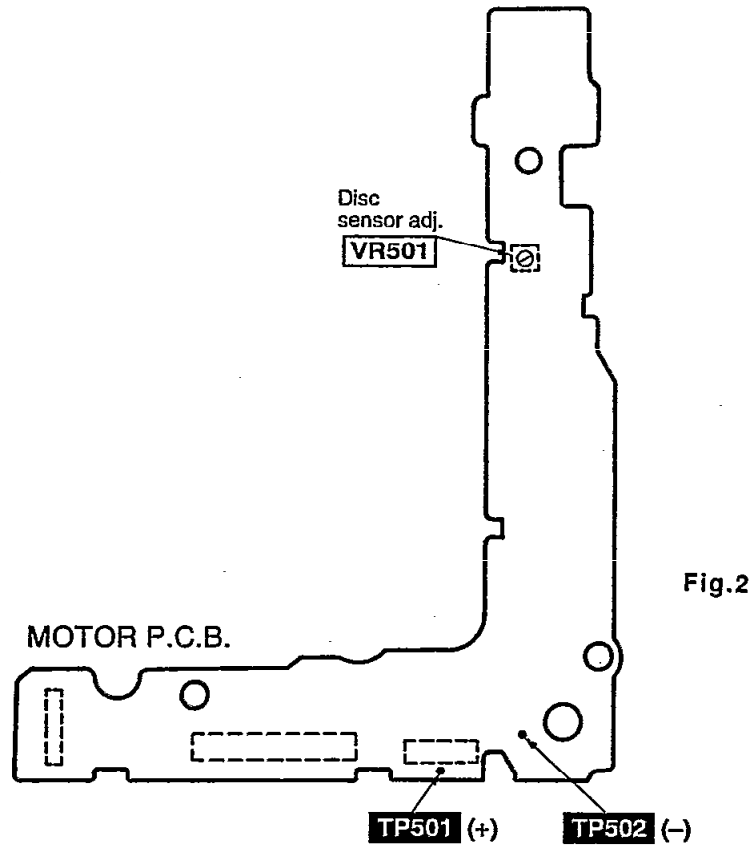
#### \* Checking Manual Search

1. Play an ordinary musical program disc.
2. Press the manual search button to check for smooth manual search operations at either low or high speed (in both the forward and reverse directions).

#### \* Checking Playability

1. Play the 0.7 mm black dot and the 0.7 mm wedge on the playability test disc (SZZP1054C) and verify that no sound skip or noise occurs.
2. Play the middle tracks of the uneven test disc (SZZP1056C) and verify that no sound skip or noise occurs.

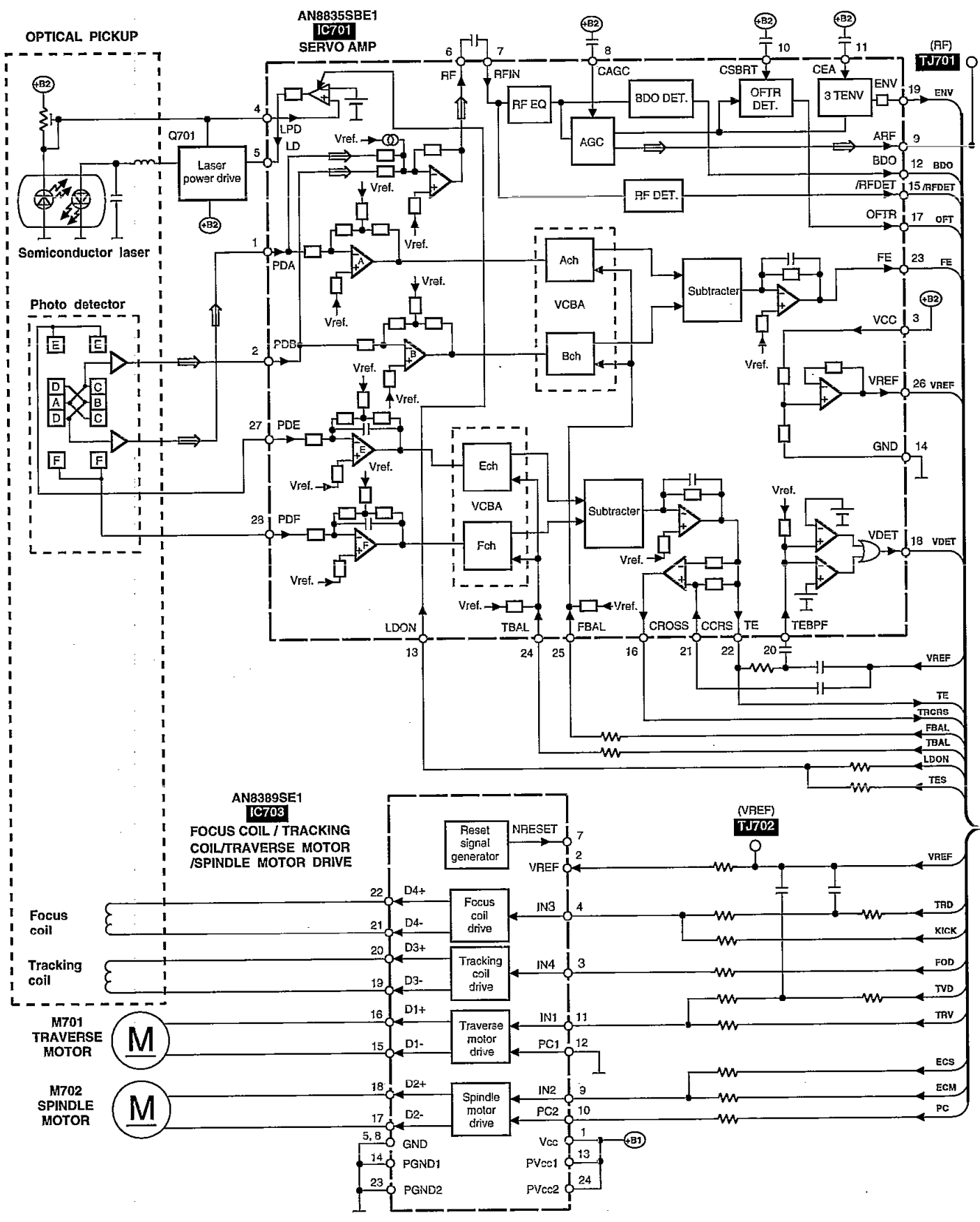
■ Adjustment points



■ Type Illustrations of IC's, transistors and diodes

<p>BA4558FDXE2 AT24C64</p>	<p>AN8389SE1</p>	<p>AN8835SBE1</p>	<p>BA6247N</p>	<table border="1"> <tr> <td>UPD78043F019</td> <td>100 Pin</td> </tr> <tr> <td>MN662741RPA</td> <td>80 Pin</td> </tr> <tr> <td>UPD780T6G016</td> <td>80 Pin</td> </tr> </table>	UPD78043F019	100 Pin	MN662741RPA	80 Pin	UPD780T6G016	80 Pin
UPD78043F019	100 Pin									
MN662741RPA	80 Pin									
UPD780T6G016	80 Pin									
<p>RCD12042TH</p>	<p>E C B</p>	<p>2SD3311AIQST 2SD1450RSTTA BN1F4MTA BA1F4MTA 2SA1037AKSTX BA1A4PTA BN1A4PTA BA1A4ZTA 2SC2785FE</p>	<p>2SB1233QR 2SB1320AQRTA 2SD1862QRTV6 2SD2138PQRTA</p> <p>B C E</p>							
<p>RSQGP1S53V</p> <p>A E C Ca Ca C A E</p>	<p>A Ca Cathode Anode</p>	<p>MJZJ9R1BTA MJZJ30BTA MJZJ6R2CT MJZJ5R1BTA MJZJ7R5CTA MJZJ3R0BTA</p>	<p>1SS254TA 1SS291TA</p> <p>A Ca Cathode Anode</p>	<p>RL1N4003N02</p> <p>A Ca Cathode Anode</p>						
<p>Anode Cathode A Ca</p>	<p>BR3433S</p> <p>Anode Cathode A Ca</p>	<p>LN66S</p> <p>Anode Cathode A Ca</p>	<p>LNJ601TPSJA</p> <p>Anode Cathode A Ca</p>	<p>E C PT480F A Ca GL480V E C PT4810F</p>						

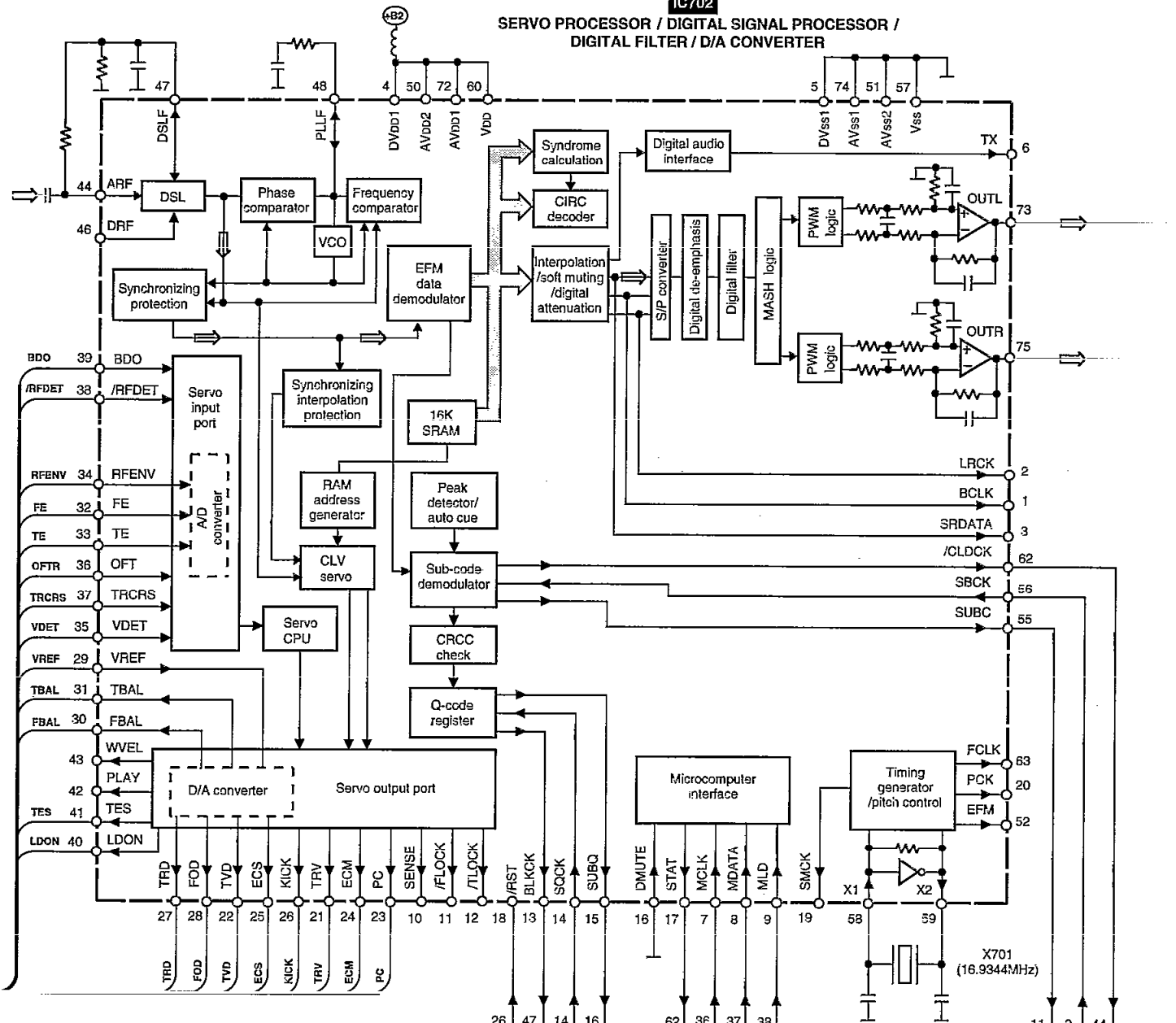
# Block Diagram



MN662740RM1

IC702

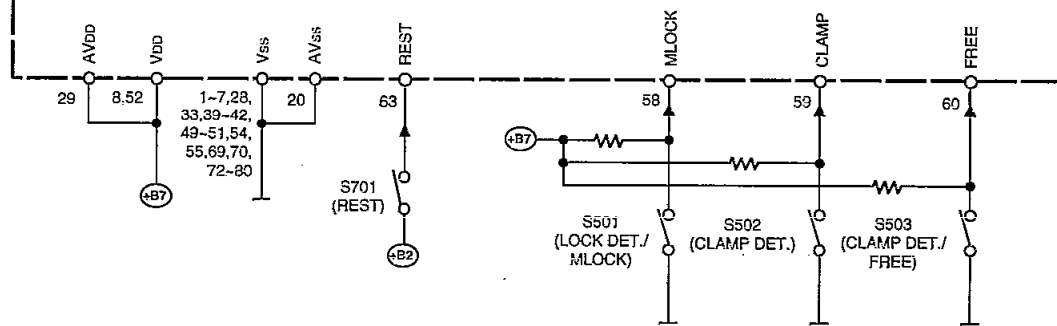
SERVO PROCESSOR / DIGITAL SIGNAL PROCESSOR /  
DIGITAL FILTER / D/A CONVERTER

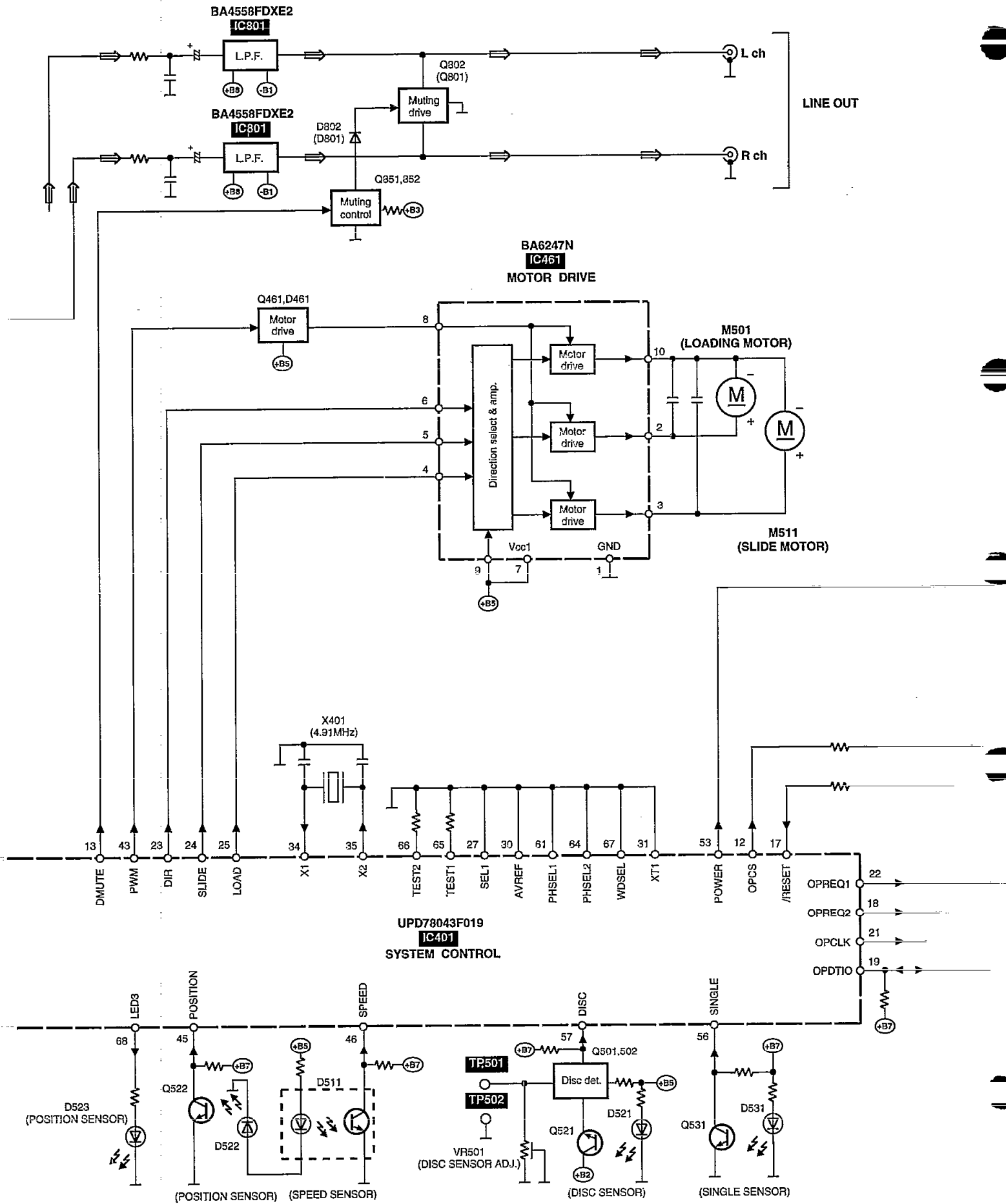


UPD78043F019

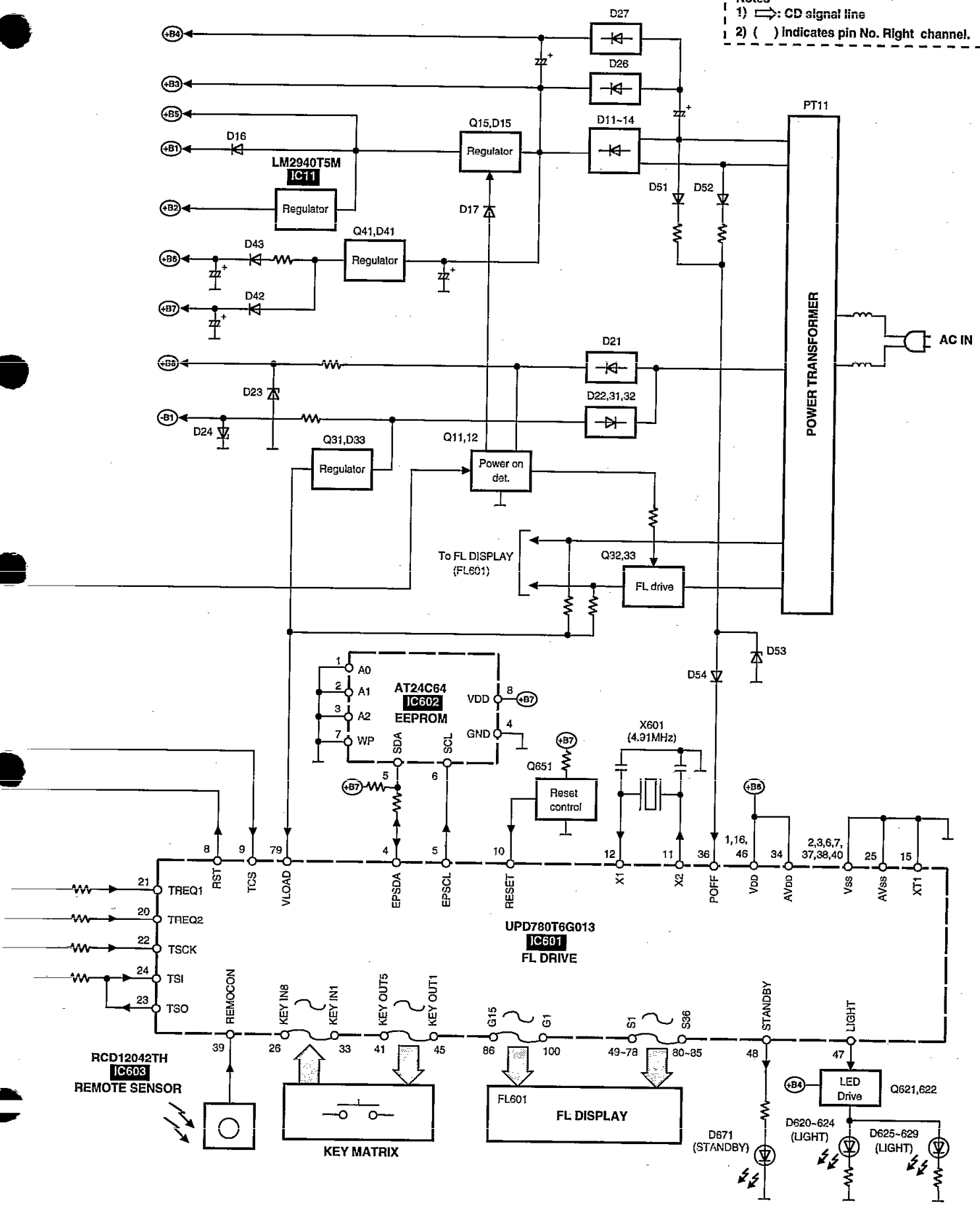
IC401

SYSTEM CONTROL





Notes  
 1)  $\Rightarrow$ : CD signal line  
 2) ( ) indicates pin No. Right channel.



## Terminal Function of IC's

● IC702 (MN662740RM2): Servo processor/ digital signal processor/ digital filter/ D/A converter

No.	Mark	I/O Division	Function
1	BCLK	O	Serial bit clock output (Not used, open)
2	LRCK	O	L/R discriminating signal output (Not used, open)
3	SRDATA	O	Serial data (Not used, open)
4	DVDD1	I	Power supply (digital circuit) terminal
5	DVSS1	—	GND (digital circuit) terminal
6	TX	O	Digital audio interface signal
7	MCLK	I	Command clock signal
8	MDATA	I	Command data signal
9	MLD	I	Command load signal ("L" : LOAD)
10	SENSE	O	Sense signal (OFT, FESL, NACEND, NAJEND, POSAD, SFG)
11	/FLOCK	O	Optical servo condition (focus) ("L" : lead-in)
12	/TLOCK	O	Optical servo condition (tracking) ("L" : lead-in)
13	BLKCK	O	Sub-code block clock (f=75 Hz)
14	SQCK	I	Sub-code Q register clock
15	SUBQ	O	Sub-code Q data
16	DMUTE	—	Muting input ("H" : MUTE) (Not used, connected to GND)
17	STAT	O	Status signal (CRC, CUE, CLVS, TTSTOP, FCLV, SQCK)
18	/RST	I	Reset signal ("L" : reset)
19	SMCK	—	System clock (f=4.2336 MHz) (Not used, open)
20	PMCK	—	Frequency division clock signal ( $f = \frac{1}{192} \times \text{Crystal OSC}(16.9344\text{MHz}) = 88.2 \text{ kHz}$ ) (Not used, open)
21	TRV	O	Traverse servo control
22	TVD	O	Traverse drive signal

No.	Mark	I/O Division	Function
23	PC	O	Turntable motor drive signal ("L" : ON)
24	ECM	O	Turntable motor drive signal (Forced mode)
25	ECS	O	Turntable motor drive signal (Servo error signal)
26	KICK	O	Kick pulse output
27	TRD	O	Tracking drive signal output
28	FOD	O	Focus drive signal output
29	VREF	I	D/A drive output (TVD, ECS, TRD, FOD, FBAL, TBAL) normal voltage input terminal
30	FBAL	O	Focus balance adj. output
31	TBAL	O	Tracking balance adj. output
32	FE	I	Focus error signal (analog input)
33	TE	I	Tracking error signal (analog input)
34	RFENV	I	RF envelope signal
35	VDET	I	Oscillation det. signal ("H" : det.)
36	OFTR	I	Off track signal ("H" : Off track)
37	TRCRS	I	Track cross signal input
38	/RFDET	I	RF detection signal ("L" : detection)
39	BDO	I	Dropout detection signal ("H" : dropout)
40	LDON	O	Laser power control ("H" : ON)
41	TES	O	Tracking error shunt output ("H" : dropout)
42	PLAY	O	Play signal ("H" : play) (Not used, open)
43	WVEL	O	Double velocity status signal ("H" : double) (Not used, open)
44	ARF	I	RF signal input



No.	Mark	I/O Division	Function
45	IREF	I	Reference current input
46	DRF	I	DSL bias terminal (Not used, open)
47	DSL F	I/O	DSL loop filter terminal
48	PLL F	I/O	PLL loop filter terminal
49	VCO F	I/O	VCO loop filter terminal (Not used, connected to GND)
50	AVDD2	I	Power supply (analog circuit) terminal 2
51	AVSS2	—	GND (analog circuit) terminal
52	EFM	O	EFM signal (Not used, open)
53	PCK	O	PLL extract clock (f=4.3218MHz) (Not used, open)
54	PDO	O	Phase compared signal of EFM and PCK (Not used, open)
55	SUBC	O	Sub-code serial output clock
56	SBCK	I	Sub-code serial input data
57	VSS	—	GND terminal
58	X1	I	Crystal oscillator terminal (f=16.9344MHz)
59	X2	O	
60	VDD	I	Reset signal ("L": reset)
61	BYTCK	O	Byte clock signal (Not used, open)
62	/CLDCK	O	Sub-code frame clock signal (f CLDCK=7.35KHz: Normal)
63	FCLK	O	Crystal frame clock (Not used, open)
64	IPFLAG	O	Interpolation flag terminal (Not used, open)

No.	Mark	I/O Division	Function
65	FLAG	O	Flag terminal (Not used, open)
66	CLVS	O	Turntable servo phase synchro signal ("H": CLV, "L": Rough servo) (Not used, open)
67	CRC	O	Sub-code CRC check terminal ("H": ON, "L": NG) (Not used, open)
68	DEMPH	O	De-emphasis ON signal ("H": ON) (Not used, open)
69	RESY	O	Re-synchronizing signal of frame sync. (Not used, open)
70	/RST2	I	Reset terminal after "MASH" circuit (Not used, connected to power supply)
71	/TEST	I	Test terminal (Normal: "H") (Not used, connected to power supply.)
72	AVDD1	I	Power supply (analog circuit) terminal (1)
73	OUTL	O	Lch audio signal
74	AVSS1	—	GND (analog circuit) terminal (1)
75	OUTR	O	Rch audio signal
76	RSEL	I	Polarity direction control terminal of RF signal (Not used, connected to power supply)
77	CSEL	I	Frequency control terminal of crystal oscillator (Not used, connected to GND)
78	PSEL	I	Test terminal (Normal: "L") (Not used, connected to GND)
79	MSEL	I	"SMCK" terminal frequency select ("L": SMCK=4.2336MHz) (Not used, connected to GND)
80	SSEL	O	"SUBQ" terminal mode select ("H": Q code buffer) (Not used, connected to power supply)

## ● IC401 (UPD78043F019): System control

No.	Mark	I/O Division	Function
1 5 7	NONE	—	Connected to GND
8	VDD	I	Power supply terminal
9	SBCK	I	Sub-code serial input data
10	NC	—	Not connected
11	SUBC	I	Sub-code serial input clock
12	OPCS	O	Chip select terminal
13	DMUTE	O	Muting control signal
14	SQCK	O	Sub-code Q register clock
15	NC	—	Not connected
16	SUBQ	I	Sub-code Q data
17	/RESET	O	Reset signal output
18	OPREQ2	O	Request signal 2 output
19	OPDTIO	I/O	Data signal input / output
20	AVSS	—	GND terminal
21	OPCLK	O	Clock signal output
22	OPREQ1	O	Request signal 1 output
23	DIR	O	Motor control signal
24	SLIDE	O	Motor control signal
25	LOAD	O	Motor control signal
26	RSTSV	O	Reset signal output
27	SEL1	I	Connected to GND
28	VSS	—	Connected to GND

No.	Mark	I/O Division	Function
29	AVDD	I	Power supply terminal
30	AVREF	I	Power supply terminal (Not used, connected to GND)
31	XT1	—	Not used, connected to GND
32	XT2	—	Not used, open
33	VSS	—	GND terminal
34	X1	I	Crystal Osc terminal (f=4.2336MHz)
35	X2	O	
36	MCLK	O	Command clock signal
37	MDATA	O	Command data signal
38	MLD	O	Command load signal ("L" LOAD)
39 42	VSS	—	Connected to GND
43	PWM	O	Motor control signal
44	POFF	I	Power det. terminal
45	POSITION	I	Rotary tray position det. terminal
46	SPEED	I	Loading motor speed sensor signal
47	BLKCK	I	Sub-code block clock
48	IC	—	Not used, connected to GND
49 51	VSS	—	Connected to GND
52	VDD	I	Power supply terminal
53	POWER	O	Power ON/OFF output terminal

No.	Mark	I/O Division	Function
54	VSS	—	Connected to GND
55	VSS	—	Connected to GND
56	SINGLE	I	Disc slot det. terminal for single play
57	DISC	I	Disc control signal
58	MLOCK	I	Mechanism det. terminal (S501)
59	CLAMP	I	Mechanism det. terminal(S502)
60	FREE	I	Mechanism det. terminal (S503)
61	PHSEL1	—	Connected to GND
62	STAT	I	Status signal (CRC,CUE, CLVS, TTSTOP,FCLV, QCK)
63	REST	I	Rest position det.

No.	Mark	I/O Division	Function
64	PHSEL2	—	Connected to GND
65	STP1	—	Not used, connected to GND
66	STP2	—	Not used, connected to GND
67 69 70	NONE	—	Not connected
71	VPP	I	Power supply terminal (Not used, connected to GND)
72 73 80	NONE	—	Not connected

● IC703 (AN8389SE1): Focus coil/ tracking coil/ traverse motor/ spindle motor drive

No.	Mark	I/O Division	Function
1	Vcc	I	Power supply terminal
2	VREF	I	Reference voltage input terminal
3	IN4	I	Motor driver (4) input
4	IN3	I	Motor driver (3) input
5	GND	—	GND terminal
6	NC	—	Not used, connected to GND
7	NRESET	O	Reset terminal (Not used, open)
8	GND	—	GND terminal
9	IN2	O	Motor driver (2) input
10	PC2	I	Turntable motor drive signal ("L": ON)
11	IN1	I	Motor driver (1) input
12	PC1	O	Not used, connected to GND

No.	Mark	I/O Division	Function
13	PVcc1	O	Driver power supply terminal (1)
14	PGND1	—	Driver GND terminal (1)
15	D1-	O	Motor driver (1) output terminal (-)
16	D1+	O	Motor driver (1) output terminal (+)
17	D2-	O	Motor driver (2) output terminal (-)
18	D2+	I	Motor driver (2) output terminal (+)
19	D3-	I	Motor driver (3) output terminal (-)
20	D3+	I	Motor driver (3) output terminal (+)
21	D4-	O	Motor driver (4) output terminal (-)
22	D4+	O	Motor driver (4) output terminal (+)
23	PGND2	—	Driver GND terminal (2)
24	PVCC2	I	Driver power supply (2)

## ● IC701 (AN8835SBE1): Servo amp

No.	Mark	I/O Division	Function
1	PDA	I	Focus signal input terminal 1 (Ach)
2	PDB	I	Focus signal input terminal 2 (Bch)
3	VCC	I	Power supply terminal
4	LPD	I	Laser PD signal
5	LD	O	Laser power auto control output
6	RF	O	RF amp terminal
7	RF IN	I	AGC input terminal
8	CAGC	I	AGC detection capacitor input
9	ARF	O	RF signal
10	CSBRT	I	OFTR capacitor connection terminal
11	CEA	I	HPF-AMP capacitor connection terminal
12	BDO	O	Dropout detection control
13	LDON	I	LD APC ON/OFF ("H": ON, "L": OFF)
14	GND	—	GND terminal

No.	Mark	I/O Division	Function
15	/RFDET	O	RF det. signal output terminal ("L" : det.)
16	CROSS	O	Tracking error zero cross output
17	OFTR	O	Off track detection ("H" : det.)
18	VDET	O	Oscillation det. signal ("H" : det.)
19	ENV	O	Envelope signal output terminal
20	TEBPF	I	Oscillation detect input terminal
21	CCRS	I	CROSS capacitor connection terminal
22	TE	O	Tracking error signal
23	FE	O	Focusing error signal
24	TBAL	I	Tracking balance adj. input
25	FBAL	I	Focus balance adj. input
26	VREF	O	Reference voltage output terminal
27	PDE	I	Tracking signal input terminal 1 (E ch)
28	PDF	I	Tracking signal input terminal 2 (F ch)


## ■ Schematic Diagram(Parts list on pages 63~66,70,71)


CD SERVO CIRCUIT .....	52,53	LED (R) CIRCUIT .....	55
FRONT PANEL CIRCUIT .....	54	LED (L) CIRCUIT .....	55
SLIDE MOTOR CIRCUIT .....	55	MOTOR CIRCUIT .....	55
PHOTO TR (1) CIRCUIT .....	55	MAIN CIRCUIT .....	55~57
SWITCH CIRCUIT .....	55	PHOTO TR. (2) CIRCUIT .....	55
SENSOR CIRCUIT .....	55	POWER SUPPLY CIRCUIT .....	57

### Notes:

- S501: Lock det. switch (MLOCK) .
  - S502: Clamp det. switch (CLAMP) .
  - S503: Clamp det. switch (FREE).
  - S601: Stop (■) switch. Ⓞ /ON"/(POWER, STANDBY Ⓞ /ON)
  - S602,603: Disc skip switches.(S602:+,S603:-)
  - S604: Programing (PROGRAM) switch.
  - S605: Single play (SINGLE ▶) switch.
  - S606: Pause (||) switch.
  - S607,608: Track skip switches.
  - S609: Direct programming (DIRECT) switch.
  - S610: Power /timer set (CLOCK/TIMER) switch.
  - S611: Record timer/play timer (Ⓞ REC/Ⓞ PLAY) switch.
  - S612,613: Deck1 open (DECK1/▲ OPEN) switch.
  - S614: Deck2 open (DECK2/▲ OPEN) switch.
  - S615: Super woofer ON/OFF (SUPER WOOFER) switch.
  - S616~620: Level (LEVEL) switch.
  - S621~631: Memory set (MEMORY SET ▶▶/▶▶▶) switch.
  - S632: Text search (TEST SEARCH) switch.
  - S633: Disc selector (DISC) switch.
  - S634: Disc enter (DISC ENTER) switch.
  - S635: Test mode (TEST MODE) switch.
  - S636: Test edit (TEST EDIT) switch.
  - S637: Test search (TEST SEARCH) switch.
  - S701: Rest detector.
- The voltage value and waveforms are the reference voltage of this unit measured by DC electronic voltmeter (high impedance) and oscilloscope on the basis of chassis.  
Accordingly, there may arise some error in voltage values and waveforms depending upon the internal impedance of the tester or the measuring unit.
- \* The parenthesized are the values of voltage generated during playing (Test disc 1 kHz, L+R, 0 dB) ,others are voltage values in stop mode.
- \* AC adaptor is used for power supply.
- : Signal lines.
  - ⚡ : Positive voltage lines and negative voltage lines.
  - ⇒ : Audio signal lines.
- Important safety notice:  
Components identified by Δ mark have special characteristics important for safety. Furthermore, special parts which have purposes of fire-retardant (resistors), high-quality sound (capacitors), low-noise (resistors), etc. are used. When replacing any of components, be sure to use only manufacture's specified parts shown in the parts list.

### FUSE CAUTION

 This symbol located near the fuse indicates that the fuse used is slow operating type. For continued protection against fire hazard, replace with same type fuse. For fuse rating, refer to the marking adjacent to the symbol.

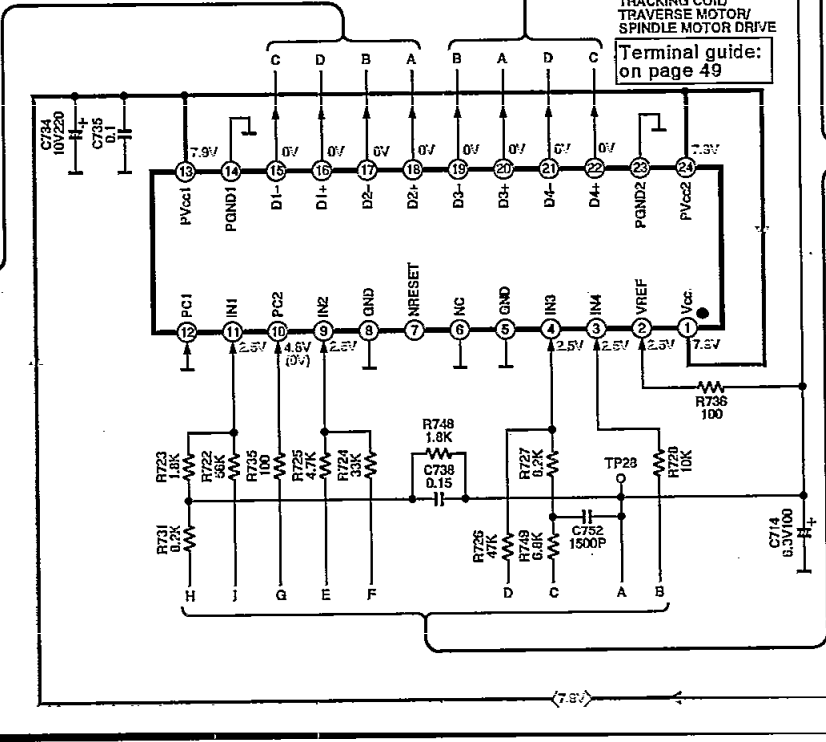
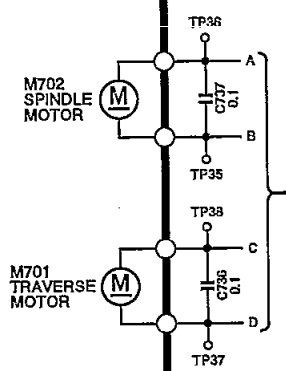
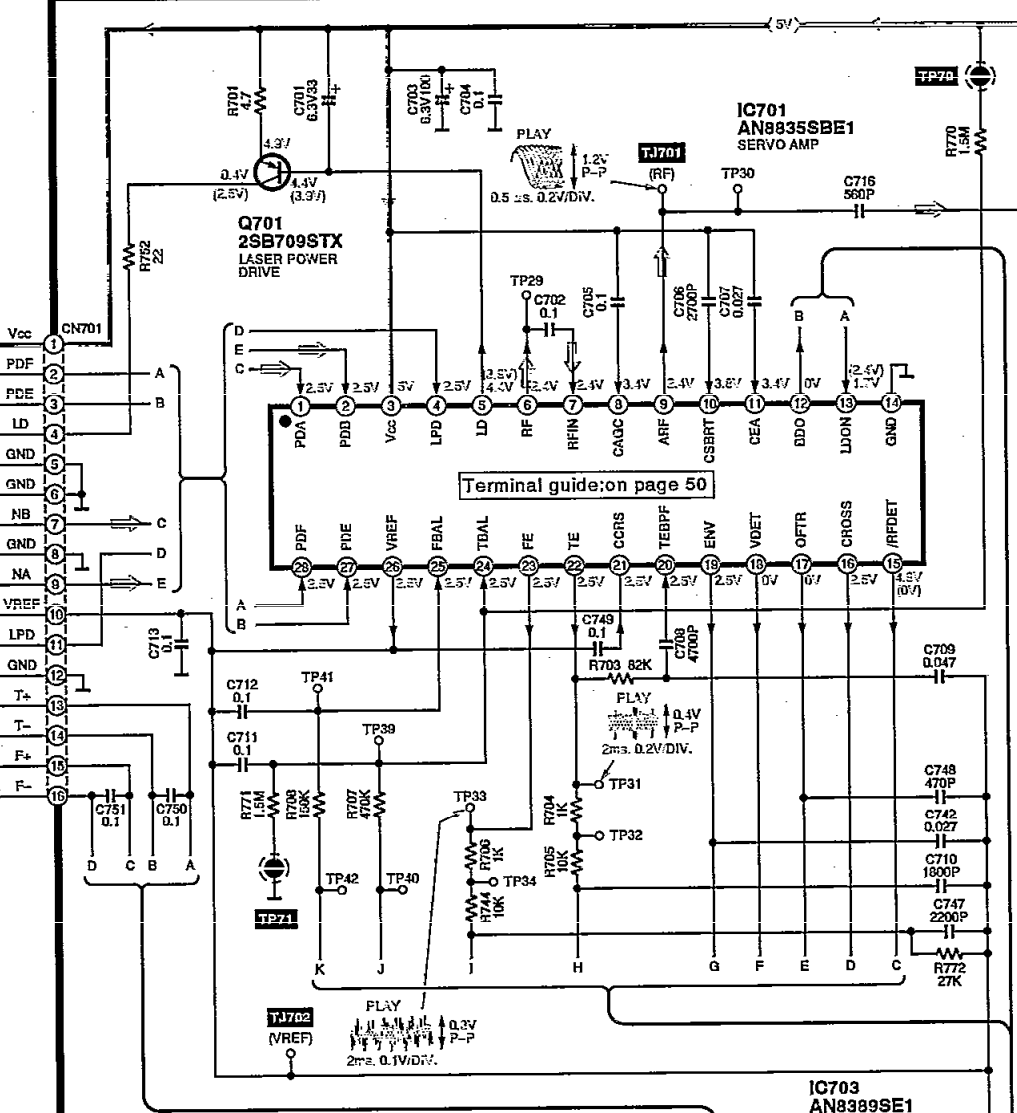
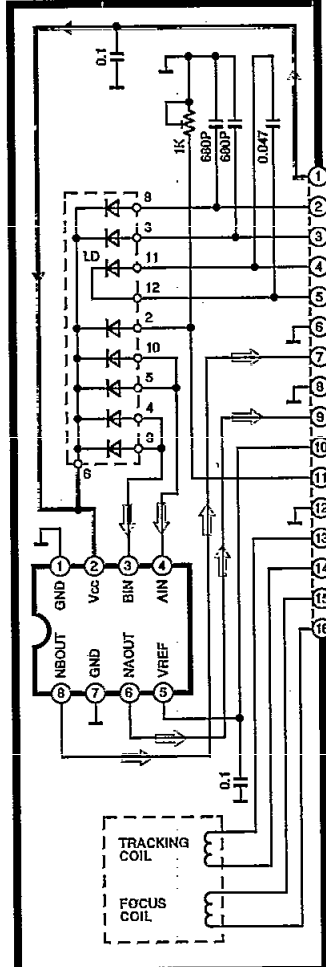
 Ce symbole indique que le fusible utilisé est à trot. Pour une protection permanente, n' utiliser que des fusibles de même type. Ce dernier est indiqué là où le présent symbole est apposé.

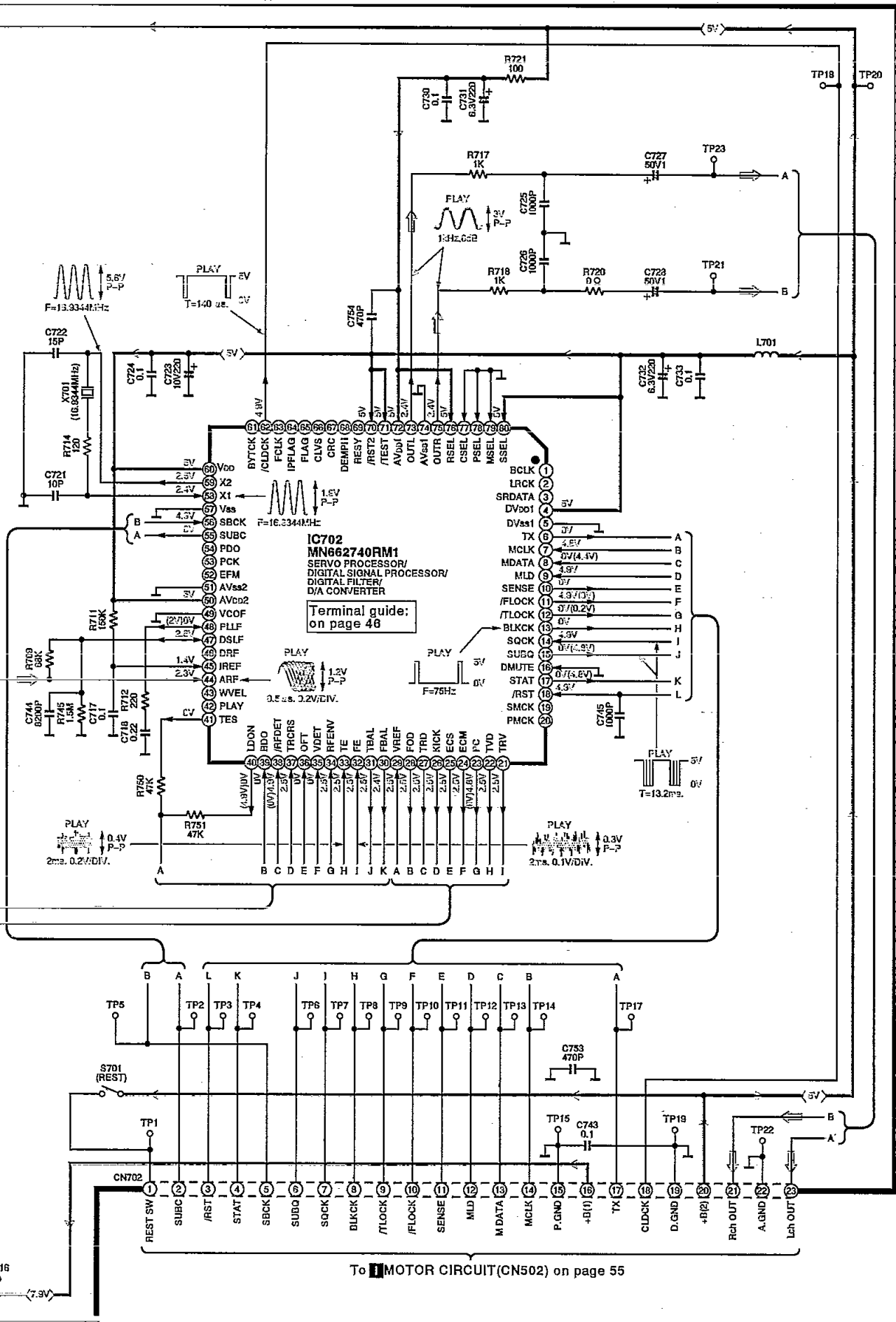
### Caution!

- IC and LSI are sensitive to static electricity.  
Secondary trouble can be prevented by taking care during repair.
- Cover the parts boxes made of plastics with aluminum foil.
  - Ground the soldering iron.
  - Put a conductive mat on the work table.
  - Do not touch the pins of IC or LSI with fingers directly.

A CD SERVO CIRCUIT (P.C.Board: on page 59)

OPTICAL PICKUP



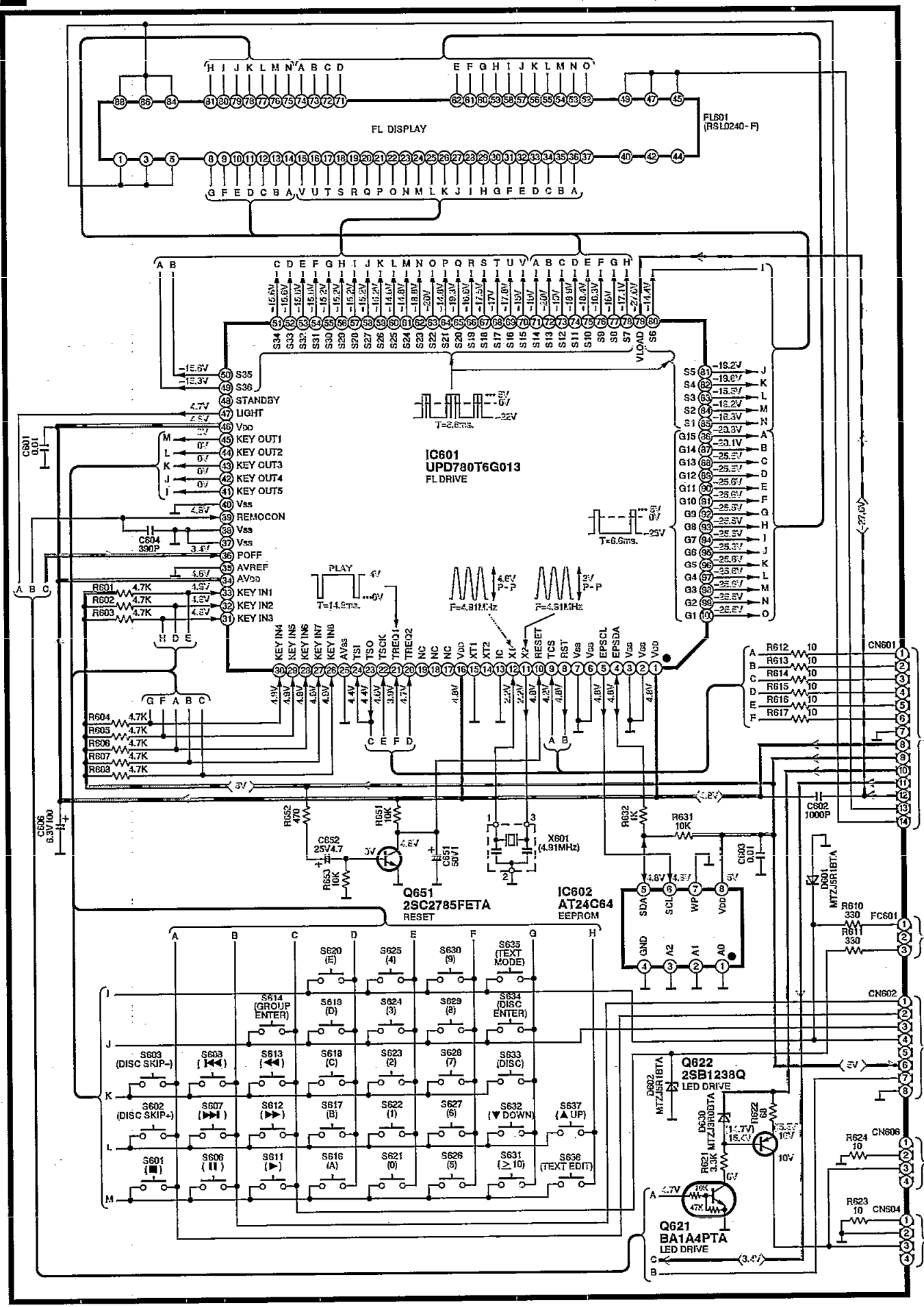


**IC702**  
**MN662740RM1**  
 SERVO PROCESSOR/  
 DIGITAL SIGNAL PROCESSOR/  
 DIGITAL FILTER/  
 D/A CONVERTER

Terminal guide;  
 on page 46

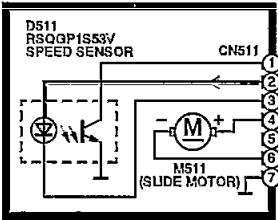
To MOTOR CIRCUIT(CN502) on page 55

B FRONT PANEL CIRCUIT (P.C.Board: on page 60)

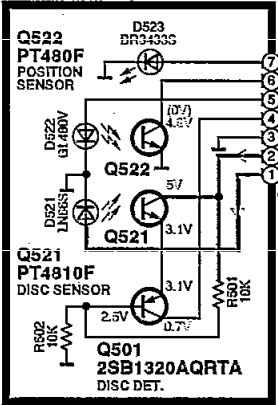




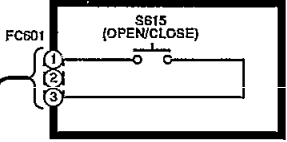
**C SLIDE MOTOR CIRCUIT**  
(P.C.Board: on page 62)



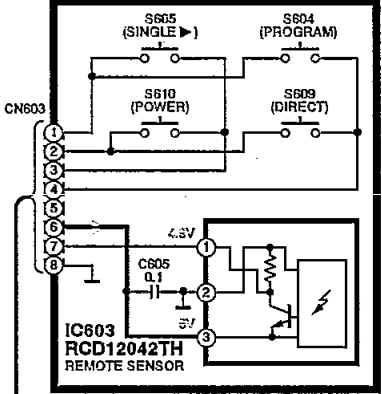
**D PHOTO TR(1) CIRCUIT**  
(P.C.Board: on page 59)



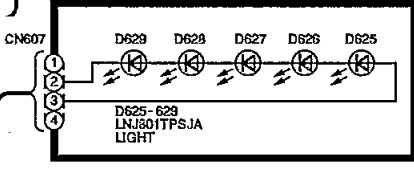
**E SWITCH CIRCUIT**  
(P.C.Board: on page 62)



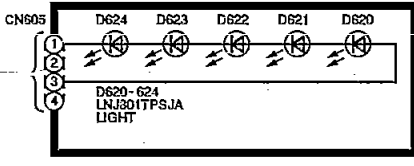
**F SENSOR CIRCUIT**  
(P.C.Board: on page 62)



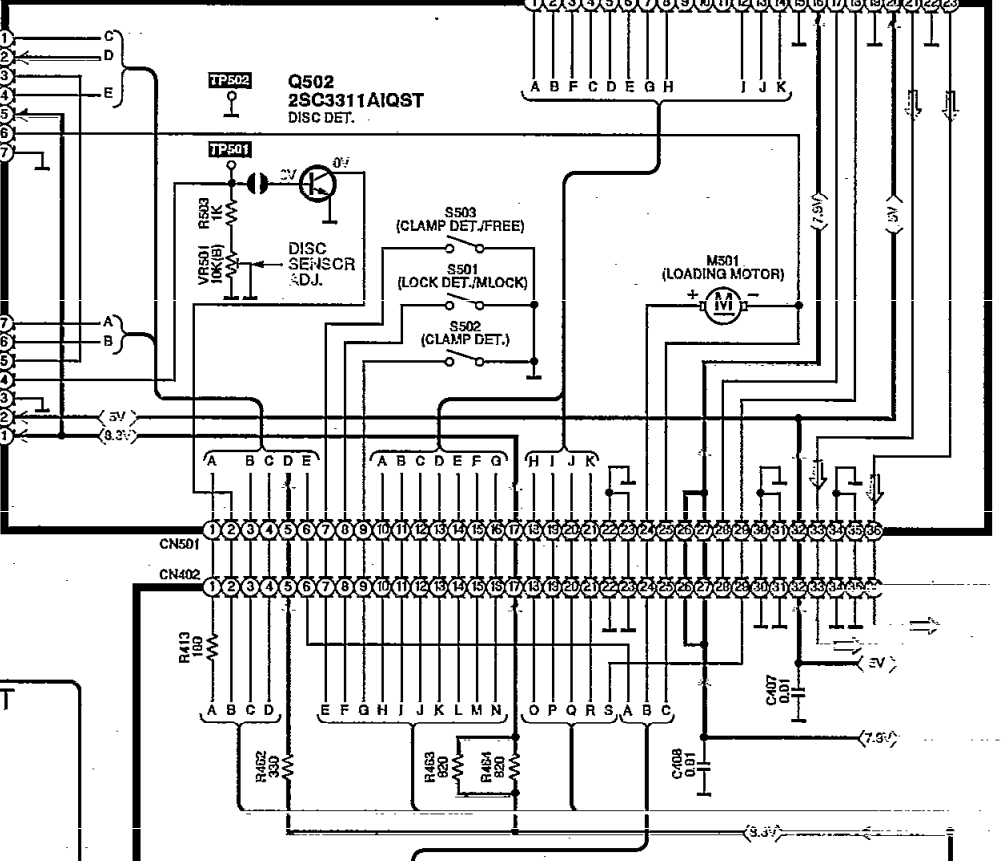
**G LED(R) CIRCUIT**  
(P.C.Board: on page 59)



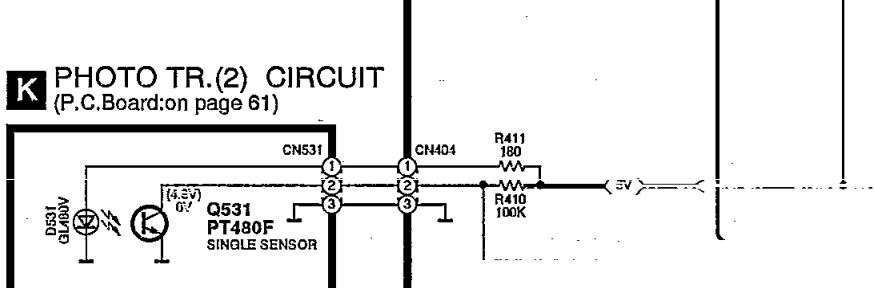
**H LED(L) CIRCUIT**  
(P.C.Board: on page 59)



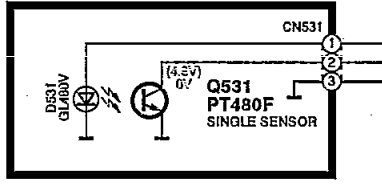
**I MOTOR CIRCUIT**  
(P.C.Board: on page 62)



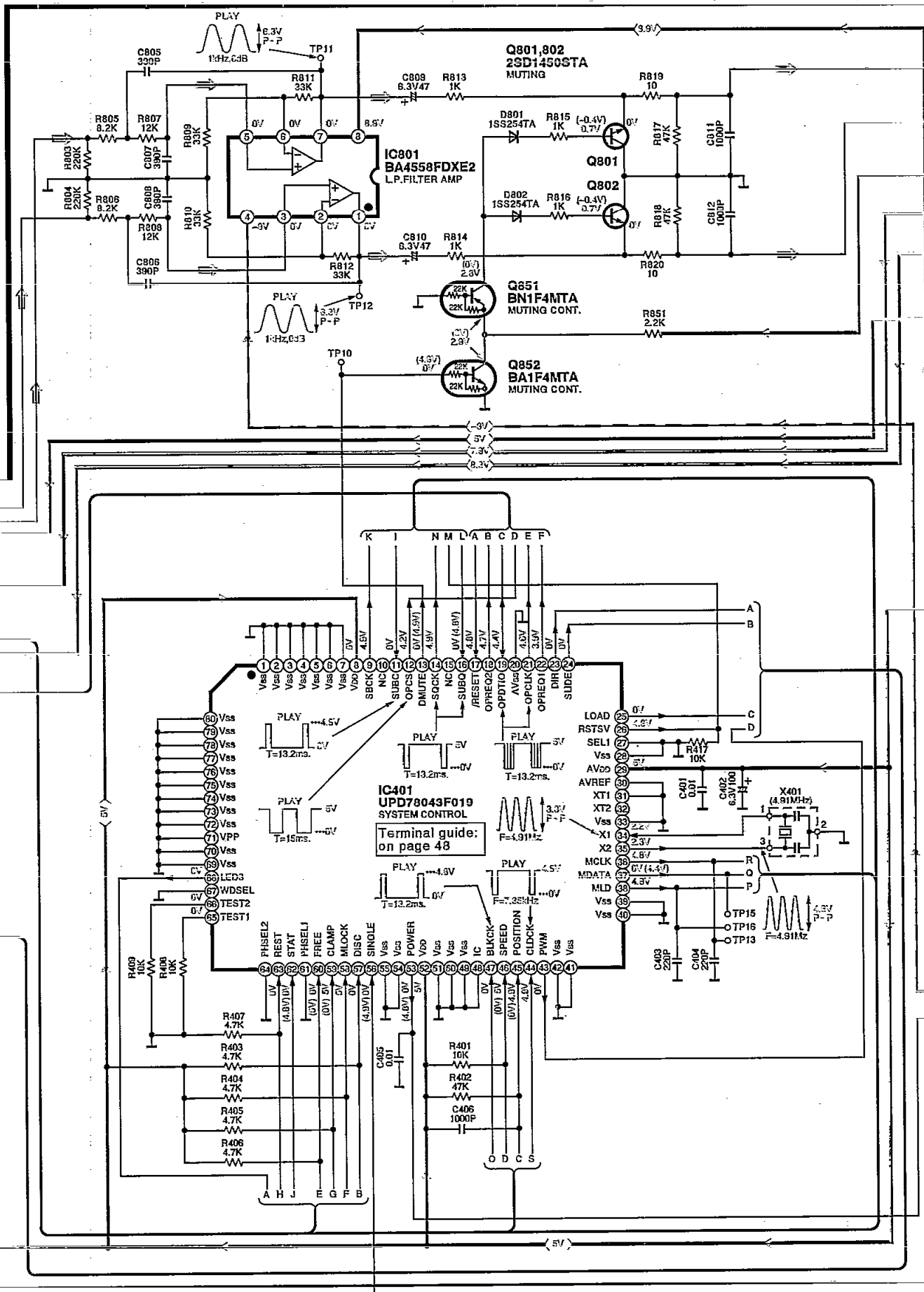
**J MAIN CIRCUIT**  
(P.C.Board: on page 61)



**K PHOTO TR.(2) CIRCUIT**  
(P.C.Board: on page 61)

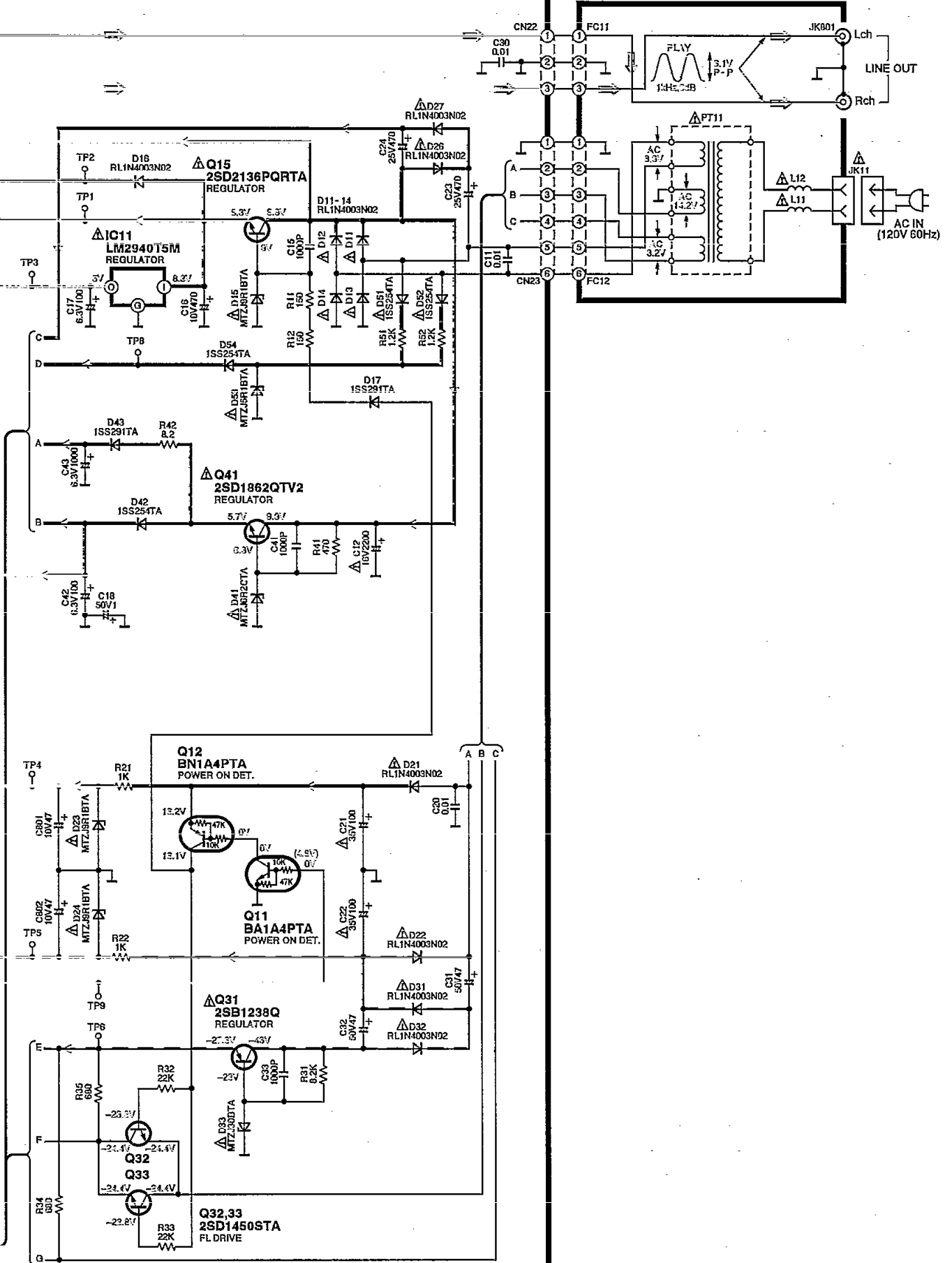


To A CD SERVO CIRCUIT(CN702) on page 59

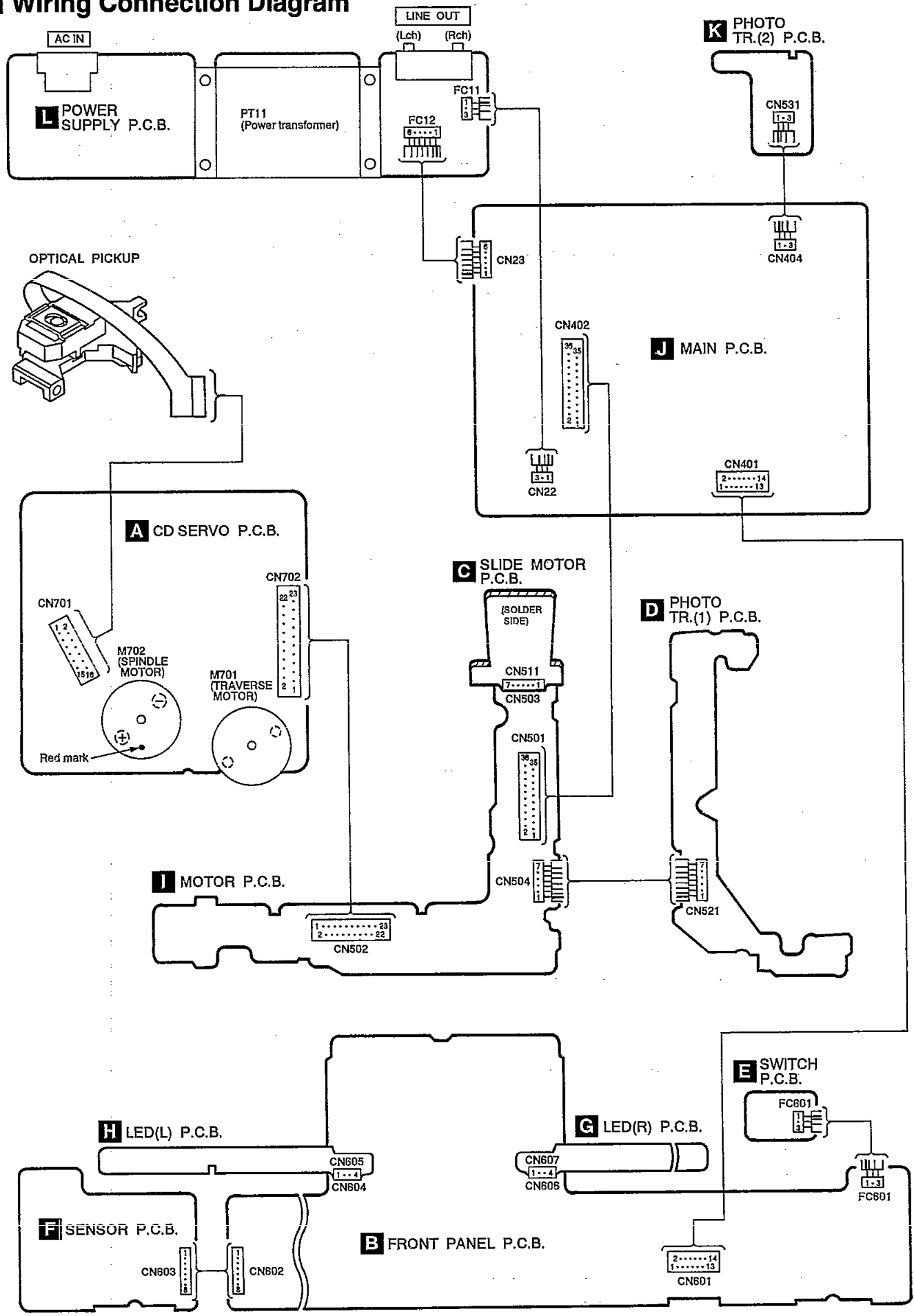


**J** MAIN CIRCUIT (P.C.Board: on page 61)

**L** POWER SUPPLY CIRCUIT (P.C.Board: on page 60)



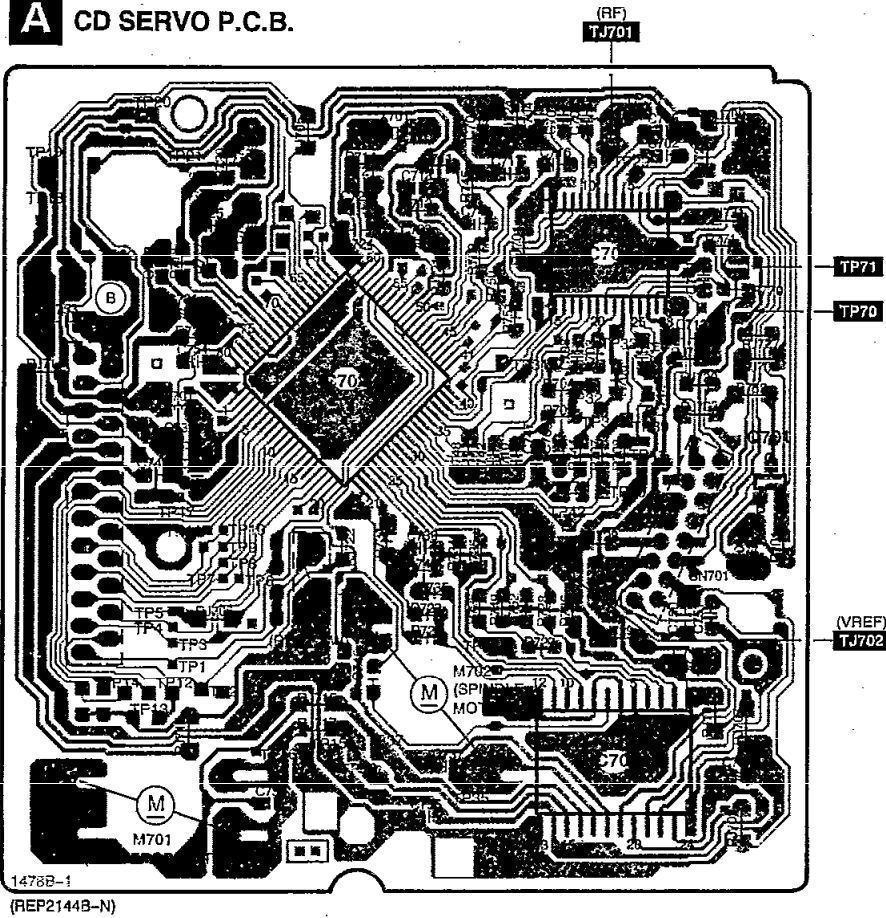
# Wiring Connection Diagram



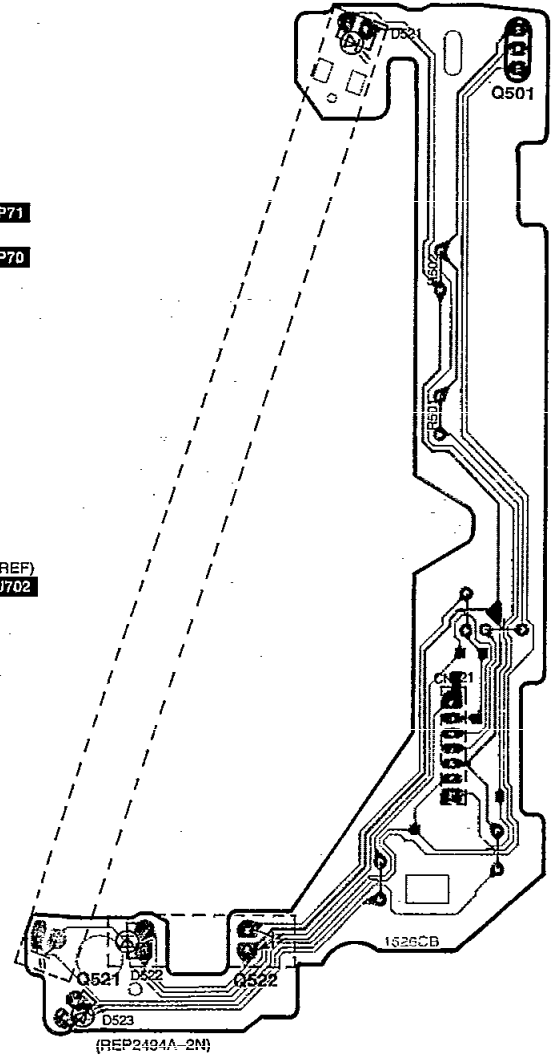
# Printed Circuit Board Diagram

• This printed circuit board diagram may be modified at any time with the development of new technology.

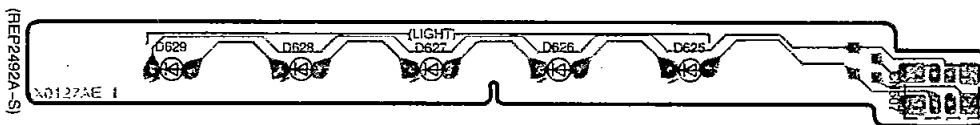
**A** CD SERVO P.C.B.



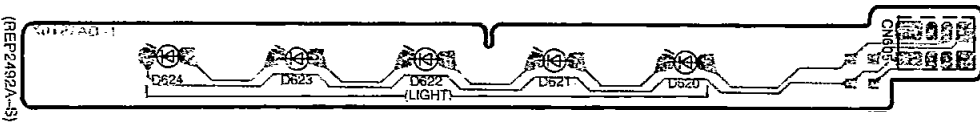
**D** PHOTO TR.(1) P.C.B.



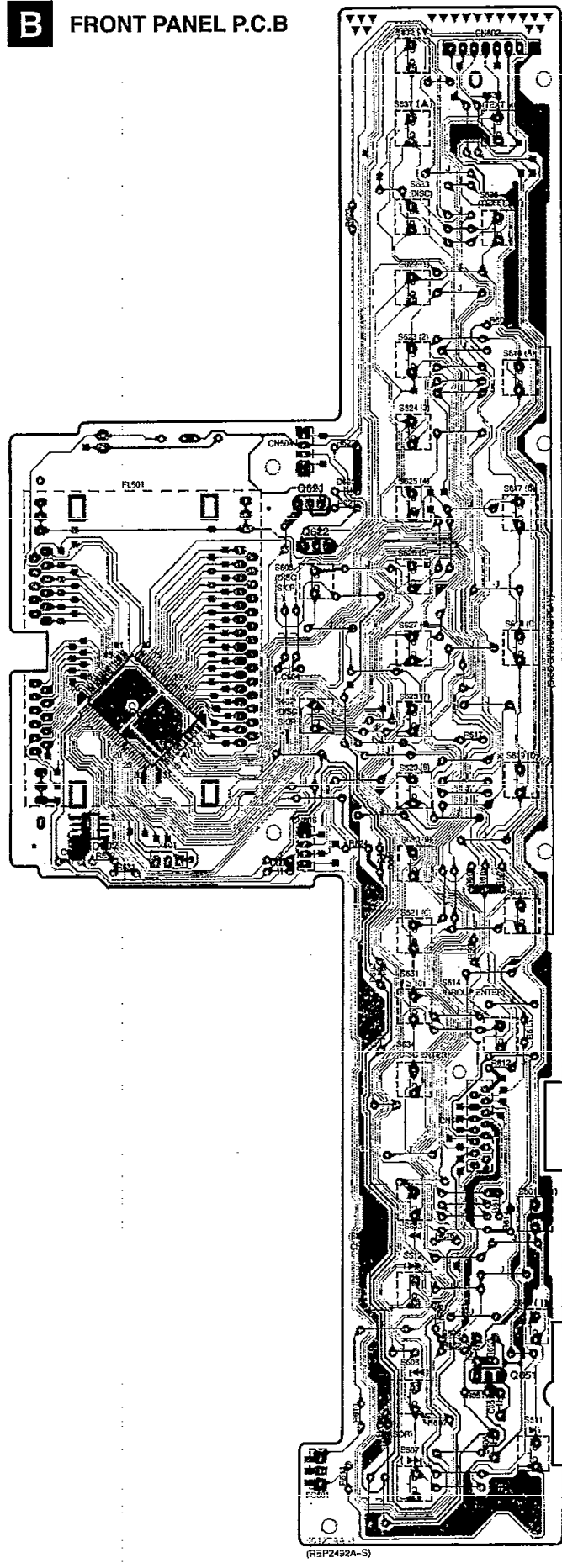
**G** LED (R) P.C.B.



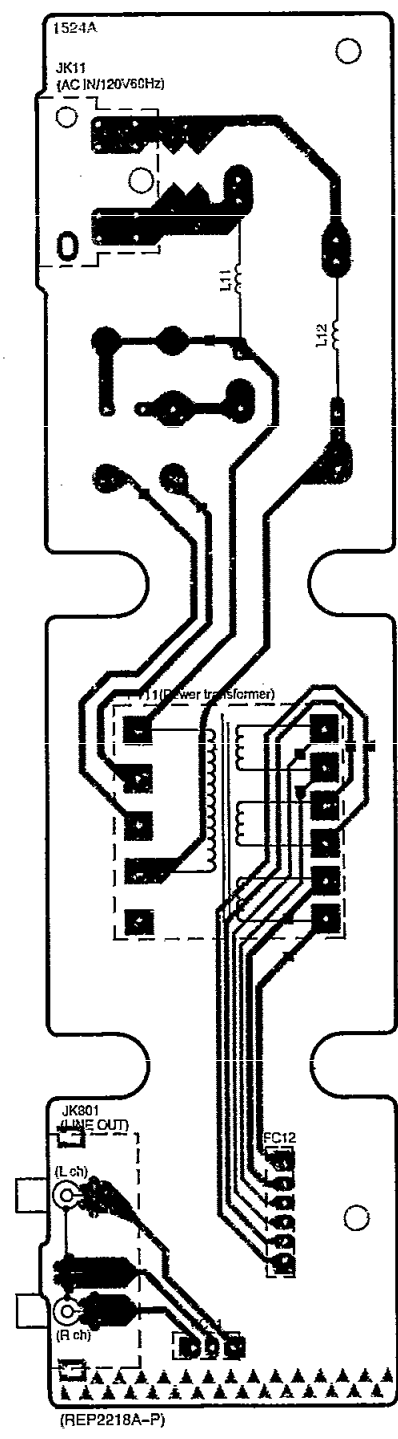
**H** LED (L) P.C.B.



**B** FRONT PANEL P.C.B

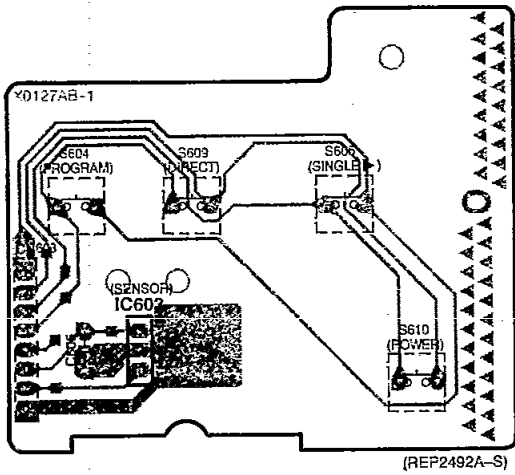


**L** POWER SUPPLY P.C.B.

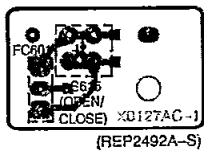




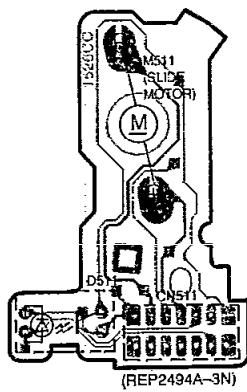
**F** SENSOR P.C.B.



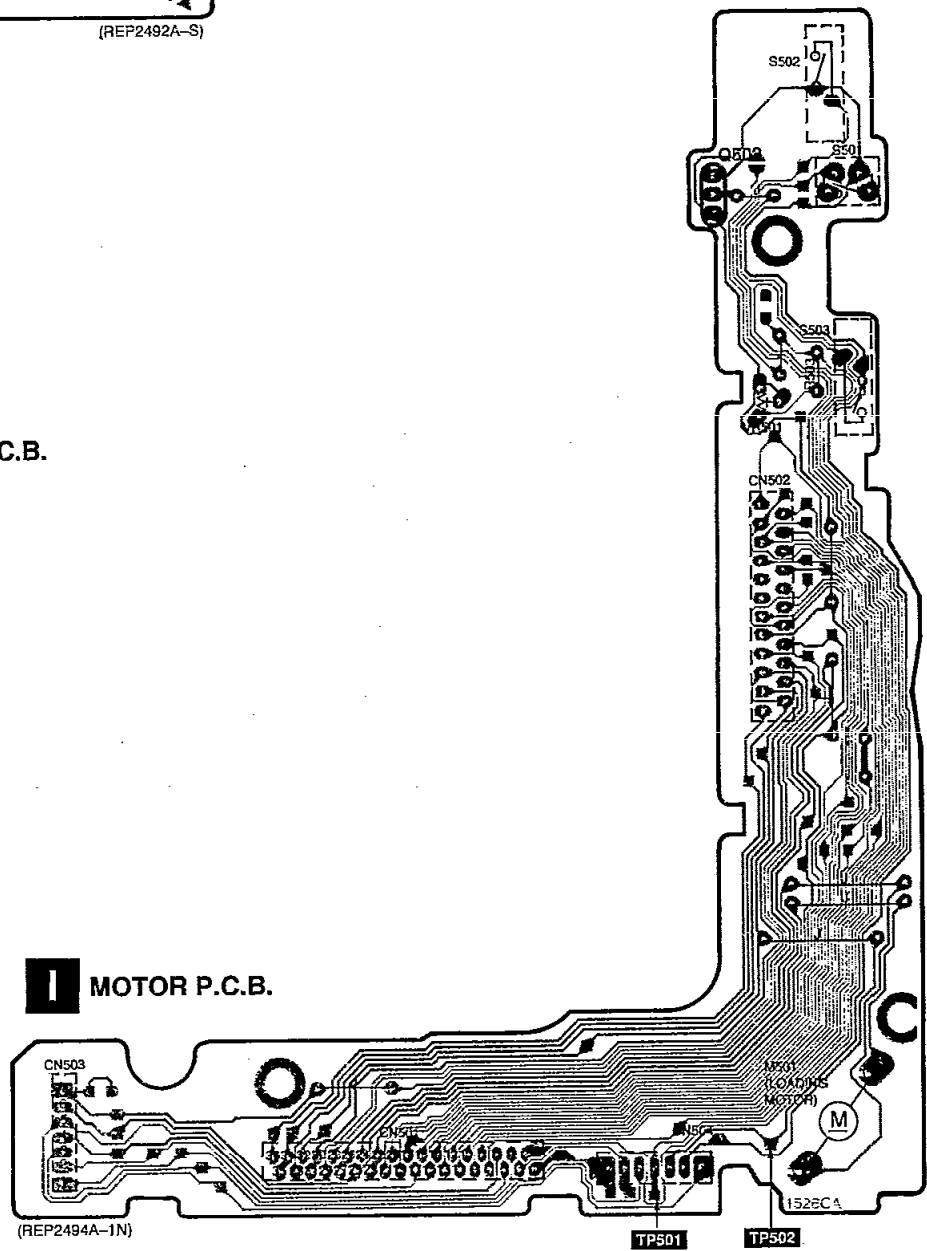
**E** SWITCH P.C.B.



**C** SLIDE MOTOR P.C.B.



**I** MOTOR P.C.B.





## Replacement Parts List

**Notes:**

- Important safety notice: Components identified by  $\Delta$  mark have special characteristics important for safety. Furthermore, special parts which have purposes of fire-retardant (resistors), high-quality sound (capacitors), low-noise (resistors), etc. are used.
- When replacing any of components, be sure to use only manufacturer's specified parts shown in the parts list.
- The parenthesized indications in the Remarks columns specify the areas. (Refer to the cover page for area.) Parts without these indications can be used for all areas.
- Warning: This product uses a laser diode. Refer to caution statements on page 2.
- [M] indicates in Remarks columns parts that are supplied by MESA.

Ref. No.	Part No.	Part Name & Description	Remarks	Ref. No.	Part No.	Part Name & Description	Remarks
		INTEGRATED CIRCUIT (S)		D41	MTZJ6R2CTA	DIODE	[M] $\Delta$
				D42	1SS254TA	DIODE	[M]
				D43	1SS291TA	DIODE	[M]
IC11	LM2940T5M	IC	[M] $\Delta$	D51, 52	1SS254TA	DIODE	[M] $\Delta$
IC401	UPD78043F019	IC	[M]	D53	MTZJ5R1BTA	DIODE	[M] $\Delta$
IC461	BA6247N	IC	[M]	D54	1SS254TA	DIODE	[M]
IC601	UPD780T6G016	IC	[M]	D461	MTZJ7R5CTA	DIODE	[M]
IC602	AT24C64	IC	[M]	D511	RSQP1S53V	DIODE	[M]
IC603	RCD12042TH	IC	[M]	D521	LN66S	DIODE	[M]
IC701	AN8835SBE1	IC	[M]	D522	GL480V	DIODE	[M]
IC702	MN662741RPA	IC	[M]	D523	BR3433S	L. E. D.	[M]
IC703	AN8389SE1	IC	[M]	D531	GL480V	DIODE	[M]
IC801	BA4558FDXE2	IC	[M]	D601, 602	MTZJ5R1BTA	DIODE	[M]
		TRANSISTOR (S)		D620-629	LNJ801TPSJA	L. E. D.	[M]
				D630	MTZJ3R0BTA	DIODE	[M]
Q11	BA1A4PTA	TRANSISTOR	[M]	D801, 802	1SS254TA	DIODE	[M]
Q12	BN1A4PTA	TRANSISTOR	[M]			VARIABLE RESISTOR (S)	
Q15	2SD2136PQRTA	TRANSISTOR	[M] $\Delta$				
Q31	2SB1238QS	TRANSISTOR	[M] $\Delta$	VR501	EVMLGGA00B14	V. R	[M]
Q32, 33	2SD145ORTA	TRANSISTOR	[M]			COIL (S)	
Q41	2SD1862QIV2	TRANSISTOR	[M] $\Delta$				
Q461	BA1A4ZTA	TRANSISTOR	[M]	L11, 12	SLQX400-D	COIL	[M] $\Delta$
Q501	2SB1320AQRTA	TRANSISTOR	[M]	L701	RLBN102V-Y	COIL	[M]
Q502	2SC3311AIQST	TRANSISTOR	[M]			TRANSFORMER (S)	
Q521	PT4810F	TRANSISTOR	[M]				
Q522	PT480F	TRANSISTOR	[M]	PT11	RTP1K4C023-X	POWER TRANSFORMER	[M] $\Delta$
Q531	PT480F	TRANSISTOR	[M]			OSCILLATOR (S)	
Q621	BA1A4PTA	TRANSISTOR	[M]				
Q622	2SB1238QR	TRANSISTOR	[M]	X401	RSXY4M91M01T	OSCILLATOR	[M]
Q651	2SC2785FE	TRANSISTOR	[M]	X601	RSXY4M91M01T	OSCILLATOR	[M]
Q701	2SA1037AKSTX	TRANSISTOR	[M]	X701	RSXB16M9J02T	OSCILLATOR	[M]
Q801, 802	2SD145ORTA	TRANSISTOR	[M]			DISPLAY TUBE (S)	
Q851	BN1F4MTA	TRANSISTOR	[M]				
Q852	BA1F4MTA	TRANSISTOR	[M]	FL601	RSL0240-F	DISPLAY TUBE	[M]
		DIODE (S)				SWITCH (ES)	
D11-14	RL1N4003N02	DIODE	[M] $\Delta$	S501	RSP1A017-A	SW	[M]
D15	MTZJ9R1BTA	DIODE	[M] $\Delta$	S502, 503	RSH1A005	SW	[M]
D16	RL1N4003N02	DIODE	[M]	S601-614	EVQ21405R	SW	[M]
D17	1SS291TA	DIODE	[M]	S615	RSH1A917A-A	SW	[M]
D21, 22	RL1N4003N02	DIODE	[M] $\Delta$	S616-637	EVQ21405R	SW	[M]
D23, 24	MTZJ9R1BTA	DIODE	[M] $\Delta$				
D26, 27	RL1N4003N02	DIODE	[M] $\Delta$				
D31, 32	RL1N4003N02	DIODE	[M] $\Delta$				
D33	MTZJ30BTA	DIODE	[M] $\Delta$				

Ref. No.	Part No.	Part Name & Description	Remarks				
S701	RSM006-P	SW	[M]				
		CONNECTOR(S) AND SOCKET(S)					
CN22	RJS1A6603	CONNECTOR (3P)	[M]				
CN23	RJS1A6606	CONNECTOR (6P)	[M]				
CN401	RJS1A6814-J	CONNECTOR (14P)	[M]				
CN402	RJS2A3336M	CONNECTOR (36P)	[M]				
CN404	RJS1A6603	CONNECTOR (3P)	[M]				
CN501	RJS2A3332	CONNECTOR (36P)	[M]				
CN502	RJS1A6223-1	CONNECTOR (23P)	[M]				
CN503	RJT057W07-1	CONNECTOR (7P)	[M]				
CN504	RJS7T4ZA	CONNECTOR (7P)	[M]				
CN511	RJU057W07	SOCKET (7P)	[M]				
CN521	RJS7T7ZA	CONNECTOR (7P)	[M]				
CN531	SJT30344-H	CONNECTOR (3P)	[M]				
CN601	RJS1A6714	CONNECTOR (14P)	[M]				
CN602	SJS50882JQH	CONNECTOR (8P)	[M]				
CN603	SJT30845JQ	CONNECTOR (8P)	[M]				
CN604	RJT057W04-1	CONNECTOR (4P)	[M]				
CN605	RJU057W04	SOCKET (4P)	[M]				
CN606	RJT057W04-1	CONNECTOR (4P)	[M]				
CN607	RJU057W04	SOCKET (4P)	[M]				
CN701	RJU035T016-1	CONNECTOR (16P)	[M]				
CN702	RJS1A6723-1Q	CONNECTOR (23P)	[M]				
		FLAT CABLE(S)					
FC11	REZ0899	FLAT CABLE (3P)	[M]				
FC12	REZ0898	FLAT CABLE (6P)	[M]				
FC601	REZ0831	FLAT CABLE (3P)	[M]				
		JACK(S)					
JK11	SJSD16-1	AC INLET	[M] △				
JK801	RJH3201N	LINE OUT	[M]				
		TEST JUMPER					
TJ701, 702	EYF8CU	TEST JUMPER	[M]				

## Resistors and Capacitors

Notes: \* Capacity values are in microfarads ( $\mu\text{F}$ ) unless specified otherwise, P=Pico-farads (pF) F=Farads (F)  
 \* Resistance values are in ohms, unless specified otherwise, 1K=1,000 (OHM), 1M=1,000k (OHM)  
 \* [M] indicates in Remarks columns parts that are supplied by MESA.

Ref. No.	Part No.	Values & Remarks	Ref. No.	Part No.	Values & Remarks	Ref. No.	Part No.	Values & Remarks
		RESISTORS	R717, 718	ERJ6GEYJ102A	1/10W 1K [M]	C33	ECBT1H102KB5	50V 1000P [M]
			R720	ERJ6GEYOR00A	1/10W 0.00 [M]	C41	ECBT1H102KB5	50V 1000P [M]
			R721	ERJ6GEYJ101V	1/10W 100 [M]	C42	ECEA0JKA101B	6.3V 100U [M]
R11, 12	ERDS2FJ151	1/4W 150 [M]	R722	ERJ6GEYJ563V	1/10W 56K [M]	C43	ECA0JM102B	6.3V 1000U [M]
R21, 22	ERDS2FJ102	1/4W 1K [M]	R723	ERJ6GEYJ182V	1/10W 1.8K [M]	C44	ECEA1HKA010B	50V 1U [M]
R31	ERDS2FJ822	1/4W 8.2K [M]	R724	ERJ6GEYJ333V	1/10W 33K [M]	C401	ECBT1C103NS5	16V 0.01U [M]
R32, 33	ERDS2FJ223	1/4W 22K [M]	R725	ERJ6GEYJ472V	1/10W 4.7K [M]	C402	ECEA0JKA101B	6.3V 100U [M]
R34, 35	ERDS2FJ681	1/4W 680 [M]	R726	ERJ6GEYJ473V	1/10W 47K [M]	C403, 404	ECBT1H221KB5	50V 220P [M]
R41	ERDS2FJ471	1/4W 470 [M]	R727	ERJ6GEYJ822V	1/10W 8.2K [M]	C405	ECBT1C103NS5	16V 0.01U [M]
R42	ERDS2FJ8R2	1/4W 8.2 [M]	R728	ERJ6GEYJ103V	1/10W 10K [M]	C406	ECBT1H102KB5	50V 1000P [M]
R51, 52	ERDS2FJ122	1/4W 1.2K [M]	R731	ERJ6GEYJ822V	1/10W 8.2K [M]	C407-412	ECBT1C103NS5	16V 0.01U [M]
R401	ERDS2FJ103	1/4W 10K [M]	R735, 736	ERJ6GEYJ101V	1/10W 100 [M]	C461	ECEA1AKA470B	10V 47U [M]
R402	ERDS2FJ473	1/4W 47K [M]	R744	ERJ6GEYJ103V	1/10W 10K [M]	C601	ECBT1C103NS5	16V 0.01U [M]
R403-407	ERDS2FJ472	1/4W 4.7K [M]	R745	ERJ6GEYJ155V	1/10W 1.5M [M]	C602	ECBT1H102KB5	50V 1000P [M]
R408, 409	ERDS2FJ103	1/4W 10K [M]	R748	ERJ6GEYJ182V	1/10W 1.8K [M]	C603	ECBT1C103NS5	16V 0.01U [M]
R410	ERDS2FJ104	1/4W 100K [M]	R749	ERJ6GEYJ682V	1/10W 6.8K [M]	C604	ECBT1H391KB5	50V 390P [M]
R411	ERDS2FJ181	1/4W 180 [M]	R750, 751	ERJ6GEYJ473V	1/10W 47K [M]	C605	ECFR1E104ZF5	25V 0.1U [M]
R412	ERDS2FJ472	1/4W 4.7K [M]	R752	ERJ6GEYJ220V	1/8W 22 [M]	C606	ECEA0JKA101B	6.3V 100U [M]
R413	ERDS2FJ181	1/4W 180 [M]	R770, 771	ERJ6GEYJ155A	1/10W 1.5M [M]	C651	ECEA1HKA010B	50V 1U [M]
R417	ERDS2FJ103	1/4W 10K [M]	R772	ERJ6GEYJ273A	1/10W 27K [M]	C652	ECEA1EKA4R7B	25V 4.7U [M]
R420	ERDS2FJ472	1/4W 4.7K [M]	R803, 804	ERDS2FJ224	1/4W 220K [M]	C701	ECEA0JKA330I	6.3V 33U [M]
R421	ERDS2FJ103	1/4W 10K [M]	R805, 806	ERDS2FJ822	1/4W 8.2K [M]	C702	ECUZNE104MBN	25V 0.1U [M]
R461	ERDS2FJ271	1/4W 270 [M]	R807, 808	ERDS2FJ123	1/4W 12K [M]	C703	ECEA0JKA101I	6.3V 100U [M]
R462	ERDS2FJ331	1/4W 330 [M]	R809-812	ERDS2FJ333	1/4W 33K [M]	C704, 705	ECUZNE104MBN	25V 0.1U [M]
R463, 464	ERDS2FJ821	1/4W 820 [M]	R813-816	ERDS2FJ102	1/4W 1K [M]	C706	ECUV1H272KBN	50V 2700P [M]
R501, 502	ERDS2FJ103	1/4W 10K [M]	R817, 818	ERDS2FJ473	1/4W 47K [M]	C707	ECUV1E273KBN	H 25V 0.027U [M]
R503	ERDS2FJ102	1/4W 1K [M]	R819, 820	ERDS2FJ100	1/4W 10 [M]	C708	ECUE1H472KBN	H 50V 4700P [M]
R601-608	ERDS2FJ472	1/4W 4.7K [M]	R851	ERDS2FJ222	1/4W 2.2K [M]	C709	ECUE1C473KBN	H 16V 0.047U [M]
R610, 611	ERDS2FJ331	1/4W 330 [M]			CHIP JUMPER(S)	C710	ECUV1H182KBN	H 50V 1800P [M]
R612-617	ERDS2FJ100	1/4W 10 [M]				C711, 712	ECUWNE104ZFN	H 25V 0.1U [M]
R621	ERDS2FJ332	1/4W 3.3K [M]	J701-709	ERJ8GEYOR00A	1/8W 0 [M]	C713	ECUV1C104MBM	16V 0.1U [M]
R622	ERDS2FJ680	1/4W 68 [M]	J714-717	ERJ8GEYOR00A	1/8W 0 [M]	C714	ECEA0JKA101I	6.3V 100U [M]
R623, 624	ERDS2FJ100	1/4W 10 [M]	J721-724	ERJ6GEYOR00A	1/10W 0 [M]	C716	ECUE1H561KBN	50V 560P [M]
R631	ERDS2FJ103	1/4W 10K [M]	J726-731	ERJ6GEYOR00A	1/10W 0 [M]	C717	ECUWNE104ZFN	25V 0.1U [M]
R632	ERDS2FJ102	1/4W 1K [M]				C718	ECUV1C224KBN	16V 0.22U [M]
R651	ERDS2FJ103	1/4W 10K [M]				C721, 722	ECUV1H100DCN	H 50V 10P [M]
R652	ERDS2FJ471	1/4W 470 [M]			CAPACITORS	C723	ECEA1AKA221I	10V 220U [M]
R653	ERDS2FJ103	1/4W 10K [M]				C724	ECUV1C104MBM	16V 0.1U [M]
R701	ERJ6GEYJ4R7V	1/10W 4.7 [M]	C11	ECBT1E103ZF	25V 0.01U [M]	C725, 726	ECUE1H102KBN	50V 1000P [M]
R703	ERJ6GEYJ823	1/10W 82K [M]	C12	ECA1CM222EV	16V 2200U [M] $\Delta$	C727, 728	ECEA1HPK010I	50V 1U [M]
R704	ERJ6GEYJ102A	1/10W 1K [M]	C15	ECBT1H102KB5	50V 1000P [M]	C730	ECUWNE104ZFN	25V 0.1U [M]
R705	ERJ6GEYJ103V	1/10W 10K [M]	C16	ECA1AM471B	10V 470U [M]	C731, 732	ECEA0JKA221I	6.3V 220U [M]
R706	ERJ6GEYJ102A	1/10W 1K [M]	C17	ECEA0JKA101B	6.3V 100U [M]	C733	ECUZNE104MBN	25V 0.1U [M]
R707	ERJ6GEYJ474V	1/10W 470K [M]	C18	ECEA1HKA010B	50V 1U [M]	C734	ECEA1AKA221I	10V 220U [M]
R708	ERJ6GEYJ154V	1/10W 150K [M]	C20	ECBT1E103ZF	25V 0.01U [M]	C735-737	ECUWNE104ZFN	25V 0.1U [M]
R709	ERJ6GEYJ683V	1/10W 68K [M]	C21, 22	RCA1VM101BT	35V 100P [M] $\Delta$	C738	ECUV1C154KBN	H 16V 0.15U [M]
R711	ERJ6GEYJ154V	1/10W 150K [M]	C23, 24	ECA1EM471B	25V 470U [M]	C742	ECUV1E273KBN	H 25V 0.027U [M]
R712	ERJ6GEYJ221V	1/10W 220 [M]	C30	ECBT1E103ZF	25V 0.01U [M]	C743	ECUWNE104ZFN	H 25V 0.1U [M]
R714	ERJ6GEYJ121V	1/10W 120 [M]	C31, 32	ECA1HM470B	50V 470U [M]	C744	ECUE1E822KBN	H 25V 8200P [M]

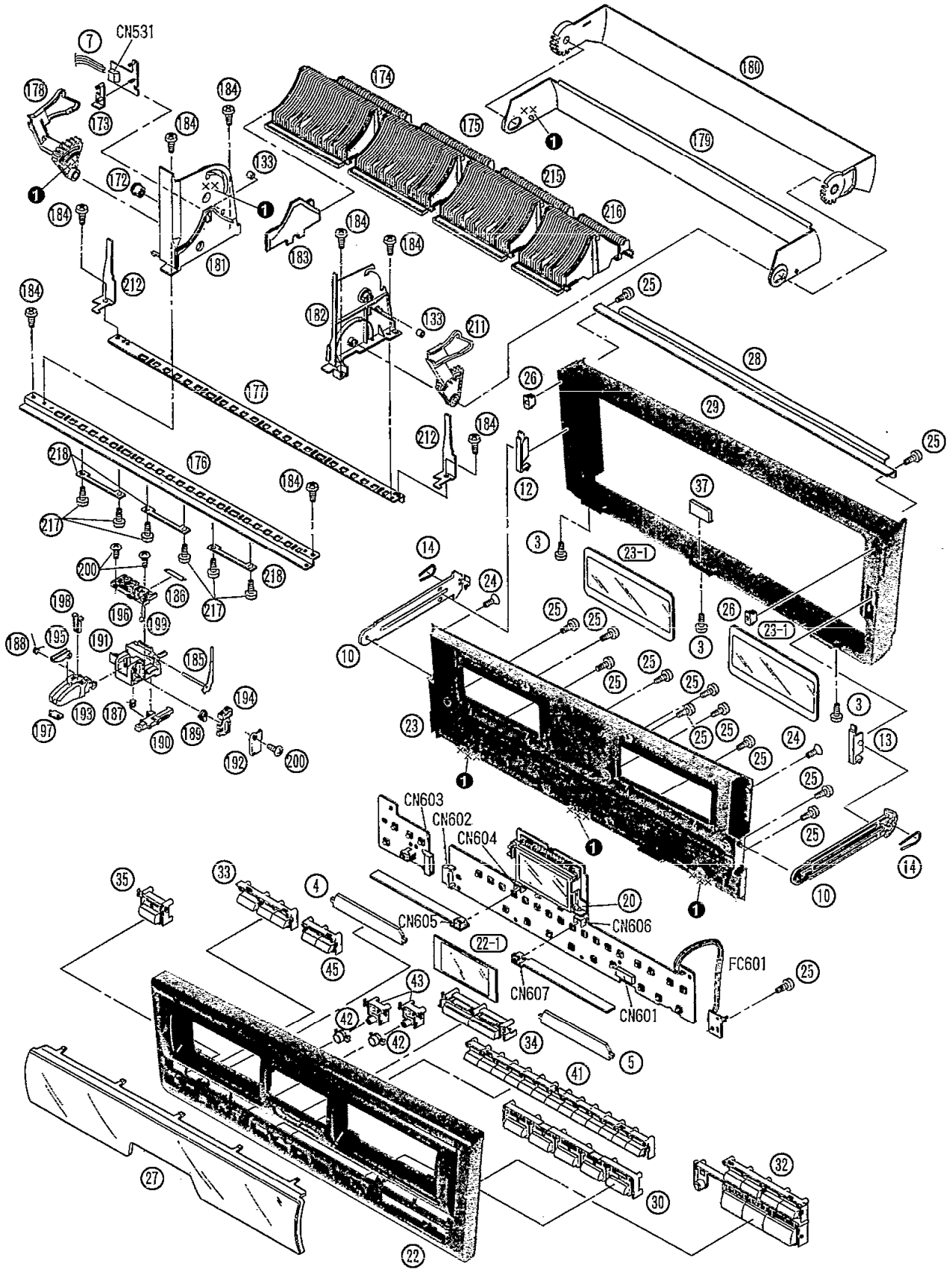
Ref. No.	Part No.	Values & Remarks					
C745	ECUE1H102KBN	H 50V 1000P [M]					
C747	ECUE1H222KBN	H 50V 2200P [M]					
C748	ECUV1H471KBM	H 50V 470P [M]					
C749	ECUZNE104MBN	H 25V 0.1U [M]					
C750	ECUV1C104MBM	16V 0.1U [M]					
C751	ECUZNE104MBN	H 25V 0.1U [M]					
C752	ECUE1H152KBN	H 50V 1500P [M]					
C753	ECUV1H471KBM	H 50V 470P [M]					
C754	ECUE1H471KBN	H 50V 470P [M]					
C801, 802	ECEA1AKA470B	10V 47U [M]					
C805-808	ECCR1H391J5	50V 390P [M]					
C809, 810	ECEADJKA470B	6.3V 47U [M]					
C811, 812	ECBT1H102KB5	50V 1000P [M]					

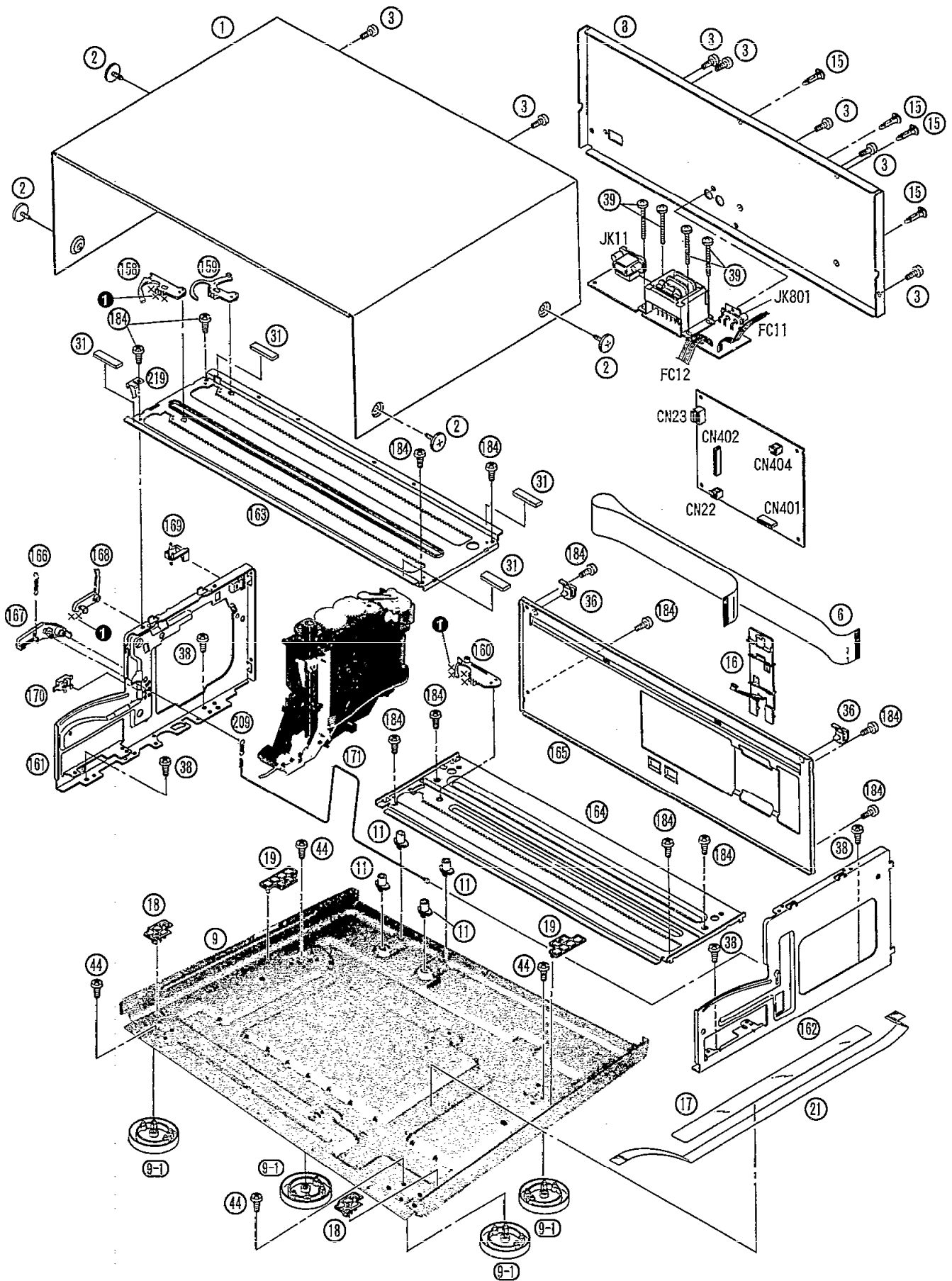
## Replacement Parts List

Notes: \* The parenthesized indications in the Remarks columns specify the areas. (Refer to the cover page for area.) Parts without these indications can be used for all areas.  
 \* [M] indicates in Remarks columns parts that are supplied by MESA.

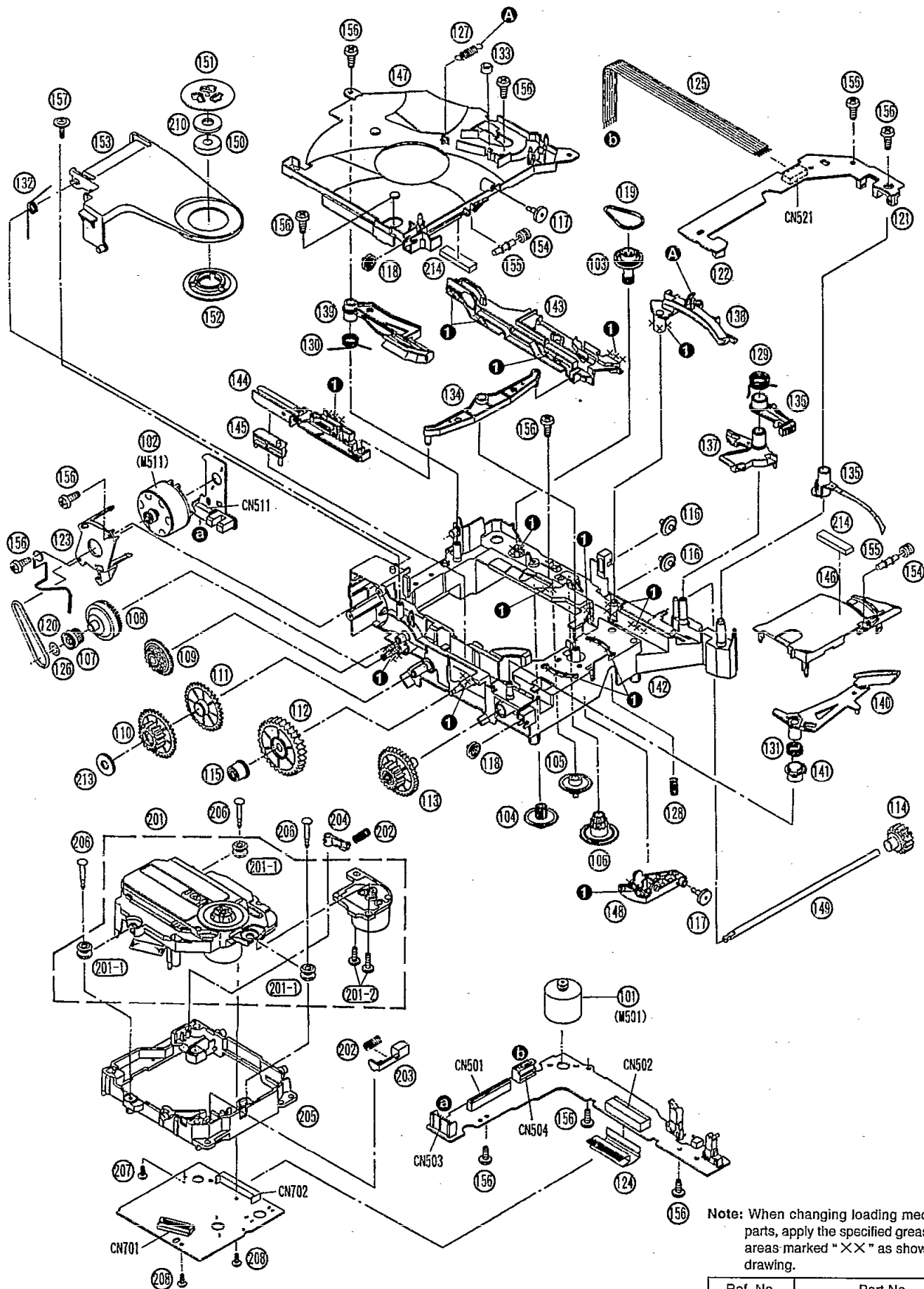
Ref. No.	Part No.	Part Name & Description	Remarks	Ref. No.	Part No.	Part Name & Description	Remarks
		CABINET AND CHASSIS		22	RFKGLM410PK	FRONT PANEL ASS'Y	[M]
				22-1	RGK0778-Q	FL ORNAMENT PLATE	[M]
				23	RFKGLM410PK	BACK PANEL ASS'Y	[M]
1	RKMD336-K	CABINET	[M]	23-1	RGK0777-Q1	REAR ORNAMENT PLATE	[M]
2	SNE2129-1	SCREW	[M]	24	RHD26023-K	SCREW	[M]
3	XTBS3+8JFZ1	SCREW	[M]	25	RHD26028-T	SCREW	[M]
4	RGLO310-Q	DISC INDICATOR (L)	[M]	26	RKG0009	MAGNET CATCH	[M]
5	RGLO325-Q	DISC INDICATOR (R)	[M]	27	RKWD425-Q	FRONT ORNAMENT PLATE	[M]
6	REZ0988	FLAT CABLE (36P)	[M]	28	RMA0998	MECHA ANGLE	[M]
7	REZ0928	FLAT CABLE (3P)	[M]	29	RGPO515A-K	GRILLE	[M]
8	RGR0247A-GA	REAR PANEL	[M] (P)	30	RGU1323-K	GROUPING BUTTON	[M]
8	RGR0247A-HA	REAR PANEL	[M] (PC)	31	RMG0429-K	CUSHION RUBBER	[M]
9	RFKJLM410PK	BOTTOM CHASSIS ASS'Y	[M]	32	RGU1319-K1	MAIN BUTTON	[M]
9-1	RKA0053-A	FOOT	[M]	33	RGU1320-K1	PROGRAM BUTTON	[M]
10	RKJ0016	SIDE STAY	[M]	34	RGU1321-K1	DISC SKIP BUTTON	[M]
11	RKQ0089	PCB HOLDER	[M]	35	RGU1322-K1	POWER BUTTON	[M]
12	RKQ0193-K	SIDE GRIL (L)	[M]	36	SHRD163	CORD HOLDER	[M]
13	RKQ0194-K	SIDE GRIL (R)	[M]	37	RMQ0673	GRILL SHEET	[M]
14	RME0209	STAY SPRING	[M]	38	XTB3+10FFZ	SCREW	[M]
15	RMND341	PCB HOLDER	[M]	39	XTB3+20JFZ	SCREW	[M]
16	RMRO950-K	FFC HOLDER	[M]	40	REZ0945	4-PIN WIRE	[M]
17	RMRO961-Q	FFC COVER	[M]	41	RGU1324-K	10KEY BUTTON	[M]
18	RMX0115	MECHA SPACER A	[M]	42	RGR0534-N	BUTTON ORNAMENT	[M]
19	RMX0116	MECHA SPACER B	[M]	43	RGU1325-K1	ID SCAN BUTTON	[M]
20	RMND443	FL HOLDER	[M]	44	XTB3+6J	SCREW	[M]
21	REZ0830	14P FFC	[M]	45	RGU1327A-K	TEXT BUTTON	[M]

■ Cabinet Parts Location





# Loading Mechanism Parts



Note: When changing loading mechanism parts, apply the specified grease to the areas marked "X" as shown in the drawing.

Ref. No.	Part No.
●	RFKXPG671

## ■ Replacement Parts List

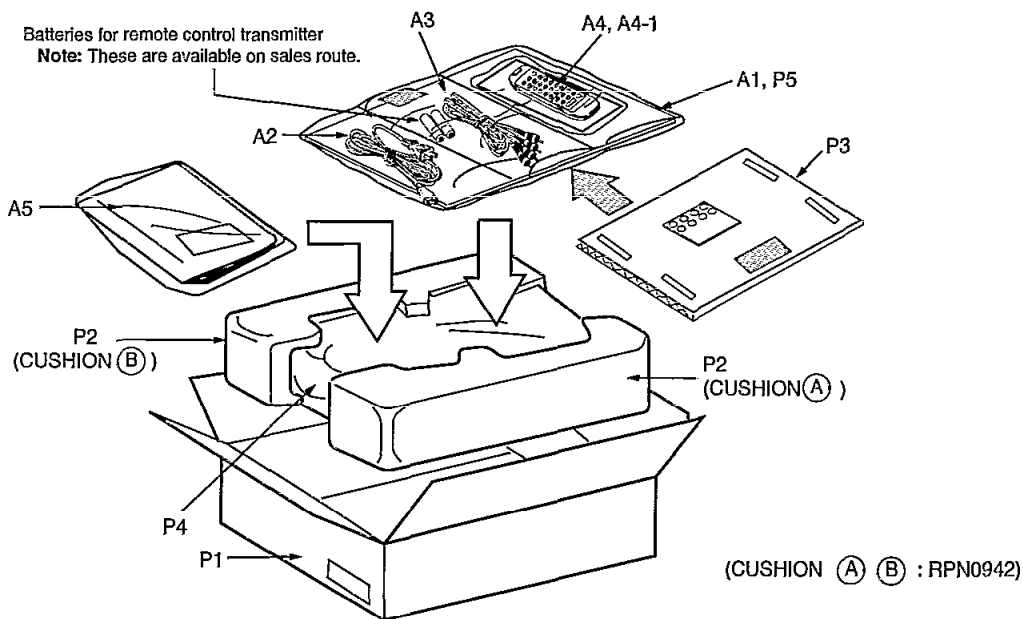
- Notes: \* Important safety notice:  
 Components identified by  $\Delta$  mark have special characteristics important for safety.  
 Furthermore, special parts which have purposes of fire-retardant (resistors), high-quality sound (capacitors), low-noise (resistors), etc. are used.  
 When replacing any of components, be sure to use only manufacturer's specified parts shown in the parts list.
- \* The parenthesized indications in the Remarks columns specify the areas. (Refer to the cover page for area.)  
 Parts without these indications can be used for all areas.
- \* Warning: This product uses a laser diode. Refer to caution statements on page 2.
- \* [M] indicates in Remarks columns parts that are supplied by MESA.

Ref. No.	Part No.	Part Name & Description	Remarks	Ref. No.	Part No.	Part Name & Description	Remarks
		LOADING MECHANISM		142	RFKNLMC50PBK	MECHANISM BASE ASS'Y	[M]
101	RFKPLMC50PAK	LOADING MOTOR(M501) ASS'Y	[M]	143	RMRO921-K	LOWER SLIDE PLATE	[M]
102	RFKNLMC50PBK	SLIDE MOTOR(M511) ASS'Y	[M]	144	RMRO922-K	UPPER SLIDE PLATE	[M]
103	RDG0336	PULLEY GEAR	[M]	145	RMRO923-W	SLIDE SUPPORT PLATE	[M]
104	RDG0337	REDUCTION GEAR(A)	[M]	146	RMRO924-K	DISC GUIDE (L)	[M]
105	RDG0338	REDUCTION GEAR(B)	[M]	147	RMRO925-K	DISC GUIDE (R)	[M]
106	RDG0339	DRIVE GEAR	[M]	148	RMRO927-K	ROLLER BASE	[M]
107	RDG0340	SLIDE PULLEY GEAR	[M]	149	RMS0519	CONNECTION SHAFT	[M]
108	RDG0341	COUNT RING	[M]	150	RHM2452A	MAGNET	[M]
109	RDG0342	SLIDE REDUCTION GEAR	[M]	151	RMRO334	FIXED PLATE	[M]
110	RDG0343	REAR SLIDE GEAR	[M]	152	RMRO761-W	CLAMPER	[M]
111	RDG0344	SLIDE GEAR(A)	[M]	153	RFKNLMC400EK	CLAMP PLATE	[M]
112	RDG0345	SLIDE GEAR(B)	[M]	154	RDPO091	DISC ROLLER	[M]
113	RDG0346	FRONT SLIDE GEAR	[M]	155	RDPO092	GUIDE ROLLER	[M]
114	RDG0347	LOWER SLIDE GEAR	[M]	156	XTBS26+10J	SCREW	[M]
115	RDPO080	UPPER ROLLER	[M]	157	XTWS3+10Q	SCREW	[M]
116	RDPO081	LOWER ROLLER	[M]	158	RDG0333	FRONT LOCK GEAR	[M]
117	RDPO082	ROPE ROLLER(A)	[M]	159	RDG0334	REAR LOCK GEAR	[M]
118	RDPO083	ROPE ROLLER(B)	[M]	160	RDG0374	LOWER LOCK GEAR	[M]
119	RDV0041	LOADING BELT	[M]	161	RMA0904	SLIDE PLATE(L)	[M]
120	RDV0046	SLIDE BELT	[M]	162	RMA0905	SLIDE PLATE(R)	[M]
121	RMNO399	SENSOR HOLDER	[M]	163	RMA0914	UPPER RAIL	[M]
122	RMNO358	LED HOLDER	[M]	164	RMA0915	LOWER RAIL	[M]
123	RMNO356	MOTOR HOLDER	[M]	165	RMAD916	REAR SUPPORT PLATE	[M]
124	REZO829	FFC(23P)	[M]	166	RMB0469	LOCK ARM SPRING	[M]
125	REZO832	FLAT CABLE(7P)	[M]	167	RML0421	STAY LOCK ARM	[M]
126	RHW21009	WASHER	[M]	168	RML0436	FRONT LOCK PLATE	[M]
127	RMB0453	FEED LEVER SPRING	[M]	169	RML0437	REAR LOCK PLATE	[M]
128	RMB0483	LOCK CANCELLATION SPRING	[M]	170	RMRO959-K	ROPE GUIDE	[M]
129	RME0194	SUB LEVER SPRING	[M]	171	RMW0010	GUIDE ROPE	[M]
130	RME0195	SIZE LEVER SPRING	[M]	172	RDG0183	DAMPER GEAR	[M]
131	RME0196	RETURN LEVER SPRING	[M]	173	RMNO388	SINGLE SENSOR HOLDER	[M]
132	RME0197	CLAMP SPRING	[M]	174	RFKNLMC50PCK	DISC STOKER(A)	[M]
133	RMG0200	CUSHION RUBBER	[M]	175	RFKNLMC50PDK	DISC STOKER(B)	[M]
133	RMG0200	CUSHION RUBBER	[M]	176	RMAD912	FRONT STOCKER STAND	[M]
134	RML0411	CONNECTION LEVER	[M]	177	RMA0913	REAR STOCKER STAND	[M]
135	RML0412	FRONT FEED LEVER	[M]	178	RML0419	SHUTTER LEVER(L)	[M]
136	RML0413	FEED SUB LEVER	[M]	179	RMRO935-K	SHUTTER INSIDE	[M]
137	RML0414	GUIDE LEVER	[M]	180	RMRO936-K	SHUTTER OUTSIDE	[M]
138	RML0415	REAR FEED LEVER	[M]	181	RMRO932-K	SHUTTER SUPPORT(L)	[M]
139	RML0416	SIZE DETECTION LEVER	[M]	182	RMRO947-K	SHUTTER SUPPORT(R)	[M]
140	RML0417	RETURN LEVER(A)	[M]	183	RMRO948-H	STOCKER PARTITION PLATE	[M]
141	RML0418	RETURN LEVER(B)	[M]	184	XTB3+6F	SCREW	[M]
				185	RFKNLMC50PEK	EJECT PUSH LEVER ASS'Y	[M]
				186	RMG0291	EJECT CLICK SPRING	[M]



Ref. No.	Part No.	Part Name & Description	Remarks	Ref. No.	Part No.	Part Name & Description	Remarks
187	RME0203	EJECT SLIDE SPRING	[M]	212	RMA1006	SHUTTER LEVER PLATE	[M]
188	RME0204	EJECT LEVER SPRING	[M]	213	RHW42002	WASHER	[M]
189	RML0438	EJECT MIDDLE LEVER	[M]	214	RME0237-1	GUIDE FELT	[M]
190	RML0439	EJECT SLIDE PLATE	[M]	215	RFKNLMC400PA	DISC STOCKER (C)	[M]
191	RMRO938-K	EJECT BASE	[M]	216	RFKNLMC400PB	DISC STOCKER (D)	[M]
192	RMRO939-K	EJECT COVER	[M]	217	RHD20047-K	SCREW	[M]
193	RMRO940-K	EJECT LEVER	[M]	218	RMA0995	STOPPER	[M]
194	RMRO941-H	EJECT BUTTON	[M]	219	RMCO316	SPRING PLATE	[M]
195	RMRO943-H	EJECT HOLD LEVER	[M]			PACKING MATERIAL	
196	RMRO958-K	EJECT GUIDE	[M]				
197	RMRO964-K	EJECT PAD (A)	[M]	P1	RPG3376	PACKING CASE	[M]
198	RMRO965-K	EJECT PAD (B)	[M]	P2	RPN0942	POLYFOAM	[M]
199	SFYB5-32	STEEL BALL	[M]	P3	RPQ0164	ACCESSORY PAD	[M]
200	XTN2+6JFZ	SCREW	[M]	P4	RPF0012	MIRAMAT BAG	[M]
201	RAE0150Z	TRAVERSE DECK ASS'Y	[M]	P5	RPF0139	BAG	[M]
201-1	SHGD113-1	FLOATING RUBBER	[M]	P6	SPB1061		[M]
201-2	SNSD38	SCREW	[M]			ACCESSORIES	
202	RMBO455	FRONT SUPPORT SPRING	[M]				
203	RML0423	FRONT SUPPORT ARM	[M]	A1	RFKSLMC310PK	INSTRUCTION MANUAL ASS'Y	[M]
204	RML0424-1	REAR SUPPORT ARM	[M]	A2	SJA172	AG CODE	[M]
205	RMRO937-K	TRAVERSE CHASSIS	[M]	A3	RJL2P004B08	STEREO CONNECTION CABLE	[M]
206	RMS0123-1	TRAVERSE FIXED PIN	[M]	A4	EUR644972	REMOTE CONTROL	[M]
207	XTN2+6G	SCREW	[M]	A4-1	URG4EC1371	BATTERY COVER	[M]
208	XTV2+6G	SCREW	[M]	A5	RFA0623-K1	FILE BOOK	[M]
209	RMBO454	GUARD ROPE SPRING	[M]				
210	RMA0989	BACK YOKE	[M]				
211	RML0420	SHUTTER LEVER (R)	[M]				

## ■ Packaging



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